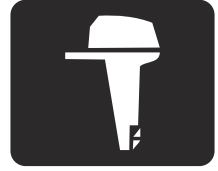




YAMAHA



F25

OWNER'S MANUAL

⚠ Read this manual carefully before operating this outboard motor.

6FM-28199-7A-E0

Read this manual carefully before operating this outboard motor. Keep this manual onboard in a waterproof bag when boating. This manual should stay with the outboard motor if it is sold.

Important manual information

EMU25108

To the owner

Thank you for selecting a Yamaha outboard motor. This Owner's Manual contains information needed for proper operation, maintenance and care. A thorough understanding of these simple instructions will help you obtain maximum enjoyment from your new Yamaha. If you have any question about the operation or maintenance of your outboard motor, please consult a Yamaha dealer.

In this Owner's Manual particularly important information is distinguished in the following ways.

 : This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.

EWM00782

WARNING

A WARNING indicates a hazardous situation which, if not avoided, could result in death or serious injury.

ECM00702

NOTICE

A NOTICE indicates special precautions that must be taken to avoid damage to the outboard motor or other property.

TIP:

A TIP provides key information to make procedures easier or clearer.

Yamaha continually seeks advancements in product design and quality. Therefore, while this manual contains the most current product information available at the time of printing, there may be minor discrepancies between your machine and this manual. If

there is any question concerning this manual, please consult your Yamaha dealer.

To ensure long product life, Yamaha recommends that you use the product and perform the specified periodic inspections and maintenance by correctly following the instructions in the owner's manual. Any damage resulting from neglect of these instructions is not covered by warranty.

Some countries have laws or regulations restricting users from taking the product out of the country where it was purchased, and it may be impossible to register the product in the destination country. Additionally, the warranty may not apply in certain regions. When planning to take the product to another country, consult the dealer where the product was purchased for further information.

If the product was purchased used, please consult your closest dealer for customer re-registration, and to be eligible for the specified services.

TIP:

The F25MHC, F25WHC, F25EC, F25C and the standard accessories are used as a base for the explanations and illustrations in this manual. Therefore some items may not apply to every model.

EMU25123

F25

OWNER'S MANUAL

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1st Edition, November 2025

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Printed in Japan

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EMU33623

Outboard motor safety

Observe these precautions at all times.

EMU36502

Propeller

People can be injured or killed if they come in contact with the propeller. The propeller can keep moving even when the motor is in neutral, and sharp edges of the propeller can cut even when stationary.

- Stop the engine when a person is in the water near you.
- Keep people out of reach of the propeller, even when the engine is off.

EMU40272

Rotating parts

Hands, feet, hair, jewelry, clothing, personal flotation device (PFD) straps, etc., can become entangled with internal rotating parts of the engine, resulting in serious injury or death.

Keep the top cowling in place whenever possible. Do not remove or replace the top cowling with the engine running.

Only operate the engine with the top cowling removed according to the specific instructions in the manual. Keep hands, feet, hair, jewelry, clothing, PFD straps, etc., away from any exposed moving parts.

EMU33641

Hot parts

During and after operation, engine parts are hot enough to cause burns. Avoid touching any parts under the top cowling until the engine has cooled.

EMU33651

Electric shock

Do not touch any electrical parts while starting or operating the engine. They can cause shock or electrocution.

EMU33662

Power trim and tilt

Body parts can be crushed between the motor and the clamp bracket when the motor is trimmed or tilted. Keep body parts out of this area at all times. Be sure no one is in this area before operating the power trim and tilt mechanism.

The power trim and tilt switches operate even when the main switch is off. Keep people away from the switches whenever working around the motor.

Never get under the lower unit while it is tilted, even when the tilt support lever is locked. Severe injury could occur if the outboard motor accidentally falls.

EMU33672

Engine shut-off cord (lanyard)

Attach the engine shut-off cord so that the engine stops if the operator falls overboard or leaves the helm. This prevents the boat from running away under power and leaving people stranded, or running over people or objects.

Always attach the engine shut-off cord to a secure place on your clothing or your arm or leg while operating. Do not remove it to leave the helm while the boat is moving. Do not attach the cord to clothing that could tear loose, or route the cord where it could become entangled, preventing it from functioning.

Do not route the cord where it is likely to be accidentally pulled out. If the cord is pulled during operation, the engine will shut off and

Safety information

you will lose most steering control. The boat could slow rapidly, throwing people and objects forward.

EMU33811

Gasoline

Gasoline and its vapors are highly flammable and explosive. Always, refuel according to the procedure on page 52 to reduce the risk of fire and explosion.

EMU33821

Gasoline exposure and spills

Take care not to spill gasoline. If gasoline spills, wipe it up immediately with dry rags. Dispose of rags properly.

If any gasoline spills onto your skin, immediately wash with soap and water. Change clothing if gasoline spills on it.

If you swallow gasoline, inhale a lot of gasoline vapor, or get gasoline in your eyes, get immediate medical attention. Never siphon fuel by mouth.

EMU33901

Carbon monoxide

This product emits exhaust gases which contain carbon monoxide, a colorless, odorless gas which may cause brain damage or death when inhaled. Symptoms include nausea, dizziness, and drowsiness. Keep cockpit and cabin areas well ventilated. Avoid blocking exhaust outlets.

EMU33781

Modifications

Do not attempt to modify this outboard motor. Modifications to your outboard motor may reduce safety and reliability, and render the outboard unsafe or illegal to use.

EMU33742

Boating safety

This section includes a few of the many important safety precautions that you should follow when boating.

EMU33711

Alcohol and drugs

Never operate after drinking alcohol or taking drugs. Intoxication is one of the most common factors contributing to boating fatalities.

EMU40281

Personal flotation devices (PFDs)

Have an approved PFD on board for every occupant. Yamaha recommends that you must wear a PFD whenever boating. At a minimum, children and non-swimmers should always wear PFDs, and everyone should wear PFDs when there are potentially hazardous boating conditions.

EMU33732

People in the water

Always watch carefully for people in the water, such as swimmers, skiers, or divers, whenever the engine is running. When someone is in the water near the boat, shift into neutral and stop the engine.

Stay away from swimming areas. Swimmers can be hard to see.

The propeller can keep moving even when the motor is in neutral. Stop the engine when a person is in the water near you.

EMU33752

Passengers

Consult your boat manufacturer's instructions for details about appropriate passenger locations in your boat and be sure all passengers are positioned properly before accelerating and when operating above an

idle speed. Standing or sitting in non-designated locations may result in being thrown either overboard or within the boat due to waves, wakes, or sudden changes in speed or direction. Even when people are positioned properly, alert your passengers if you must make any unusual maneuver. Always avoid jumping waves or wakes.

EMU33763

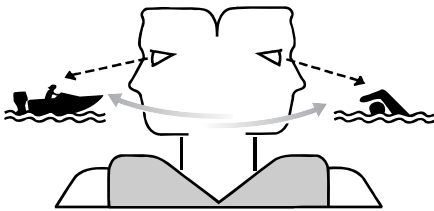
Overloading

Do not overload the boat. Consult the boat capacity plate or boat manufacturer for maximum weight and number of passengers. Be sure that weight is properly distributed according to the boat manufacturer's instructions. Overloading or incorrect weight distribution can compromise the boat's handling and lead to an accident, capsizing or swamping.

EMU33773

Avoid collisions

Scan constantly for people, objects, and other boats. Be alert for conditions that limit your visibility or block your vision of others.



ZMU06025

Operate defensively at safe speeds and keep a safe distance away from people, objects, and other boats.

- Do not follow directly behind other boats or waterskiers.

- Avoid sharp turns or other maneuvers that make it hard for others to avoid you or understand where you are going.
- Avoid areas with submerged objects or shallow water.
- Ride within your limits and avoid aggressive maneuvers to reduce the risk of loss of control, ejection, and collision.
- Take early action to avoid collisions. Remember, boats do not have brakes, and stopping the engine or reducing throttle can reduce the ability to steer. If you are not sure that you can stop in time before hitting an obstacle, apply throttle and turn in another direction.

EMU48100

Collisions with floating or submerged objects

If the outboard motor hits a floating object or an obstacle in the water while cruising, the following could occur:

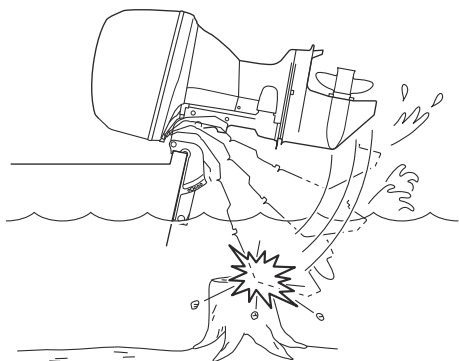
- The passengers and any loose equipment or luggage could be thrown forward due to the sudden deceleration.
- Parts of the outboard motor could come loose as a result of the impact and could be thrown into the boat.
- The boat or outboard motor could be damaged as a result of the impact.

When you operate the boat in an area where there might be floating objects or obstacles in the water, be sure to adjust the trim angle of the outboard motor, slow down, and operate carefully. For further information, see page 70.

If the outboard motor hits a floating object or an obstacle in the water, make sure that there are no abnormalities with the boat and the outboard motor. If anything abnormal is found, return to the nearest harbor at low

Safety information

speed and have a Yamaha dealer inspect the outboard motor.



EMU33791

Weather

Stay informed about the weather. Check weather forecasts before boating. Avoid boating in hazardous weather.

EMU33881

Passenger training

Make sure at least one other passenger is trained to operate the boat in the event of an emergency.

EMU33891

Boating safety publications

Be informed about boating safety. Additional publications and information can be obtained from many boating organizations.

EMU33602

Laws and regulations

Know the marine laws and regulations where you will be boating—and obey them. Several sets of rules prevail according to geographic location, but all are basically the same as the International Rules of the Road.

General information

EMU25172

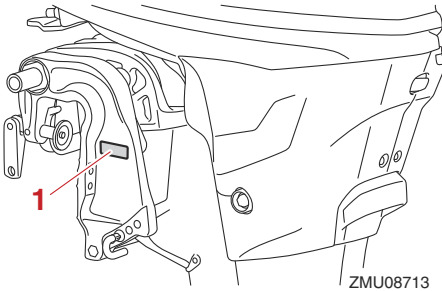
Identification numbers record

EMU25186

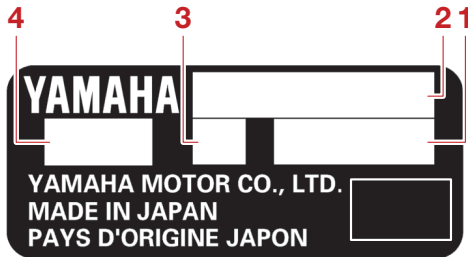
Outboard motor serial number

The outboard motor serial number is stamped on the label attached to the port side of the clamp bracket.

Record your outboard motor serial number in the spaces provided to assist you in ordering spare parts from your Yamaha dealer or for reference in case your outboard motor is stolen.



1. Outboard motor serial number location



1. Serial number
2. Model name
3. Motor transom height
4. Engine code

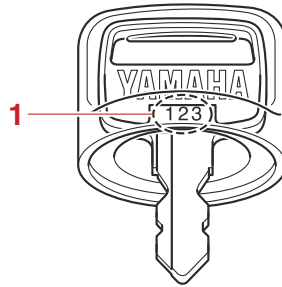
EMU25192

Key number

If a main key switch is equipped with the motor, the key identification number is stamped on your key as shown in the illustration. Record this number in the space provided for reference in case you need a new key.

--	--	--

ZMU01693



ZMU01694

1. Key number

EMU38984

EC Declaration of Conformity (DoC)

This declaration is included with outboard motors that conform to European regulations.

This outboard motor conforms to certain portions of the European Parliament directive relating to machinery.

Each conformed outboard motor accompanied with EC DoC. EC DoC contains the following information;

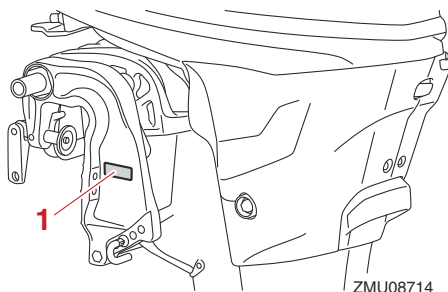
- Manufacturer
- Model name
- Engine code
- Applied directives

General information

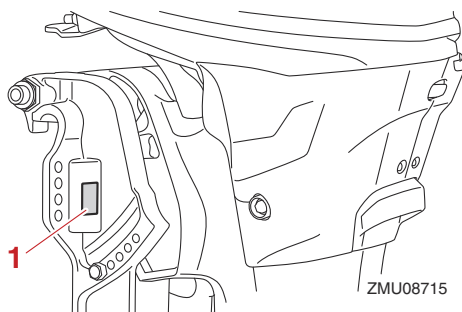
EMU48442

CE Marking / UKCA Marking

This label is affixed to outboard motors that conform to European regulations.



1. CE marking location



1. CE marking location



CE marking

Outboard motors affixed with this “CE” marking conform with the directives of; 2006/42/EC, 2014/30/EU, and 2013/53/EU.

UKCA marking

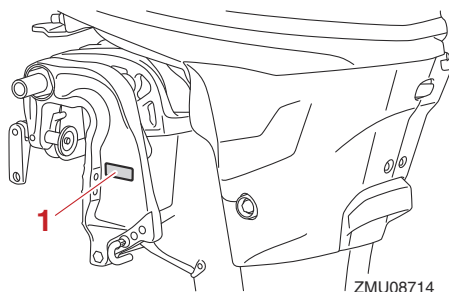
This product is in compliance with the Recreational Craft Regulations 2017, Electromagnetic Compatibility Regulations 2016 and Supply of Machinery (Safety) Regulations 2008.

EMU46133

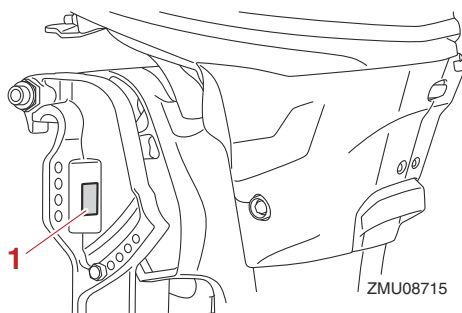
Compliance mark label

Engines affixed with this label conform to the regulations for each country.

This label is affixed to the clamp bracket or swivel bracket.



1. Compliance mark label location



1. Compliance mark label location

Regulatory Compliance Mark (RCM)

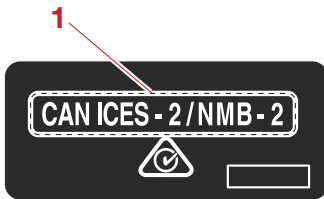
Engines affixed with this mark conform to certain portion(s) of the Australian Radio Communications Act.



1. Regulatory Compliance Mark (RCM)

ICES-002 Compliance Label

Engines affixed with this mark meet all requirements of the Canadian Interference Causing Equipment Regulations.



1. ICES-002 Compliance Label

General information

EMU33524

Read manuals and labels

Before operating or working on this outboard motor:

- Read this manual.
- Read any manuals supplied with the boat.
- Read all labels on the outboard motor and the boat.

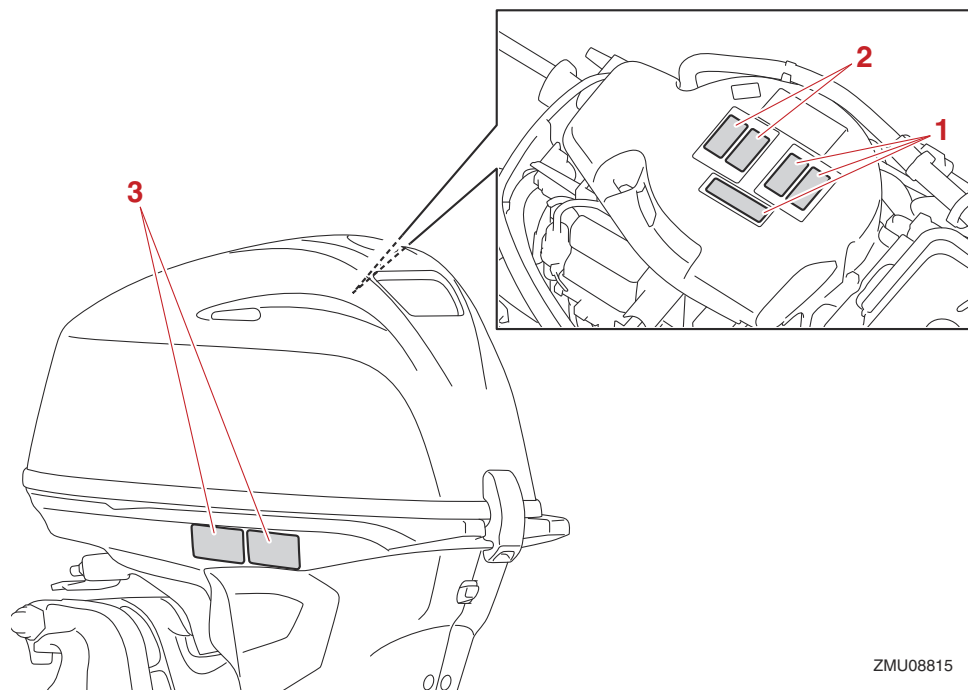
If you need any additional information, contact your Yamaha dealer.

EMU33836

Warning labels

If these labels are damaged or missing, contact your Yamaha dealer for replacements.

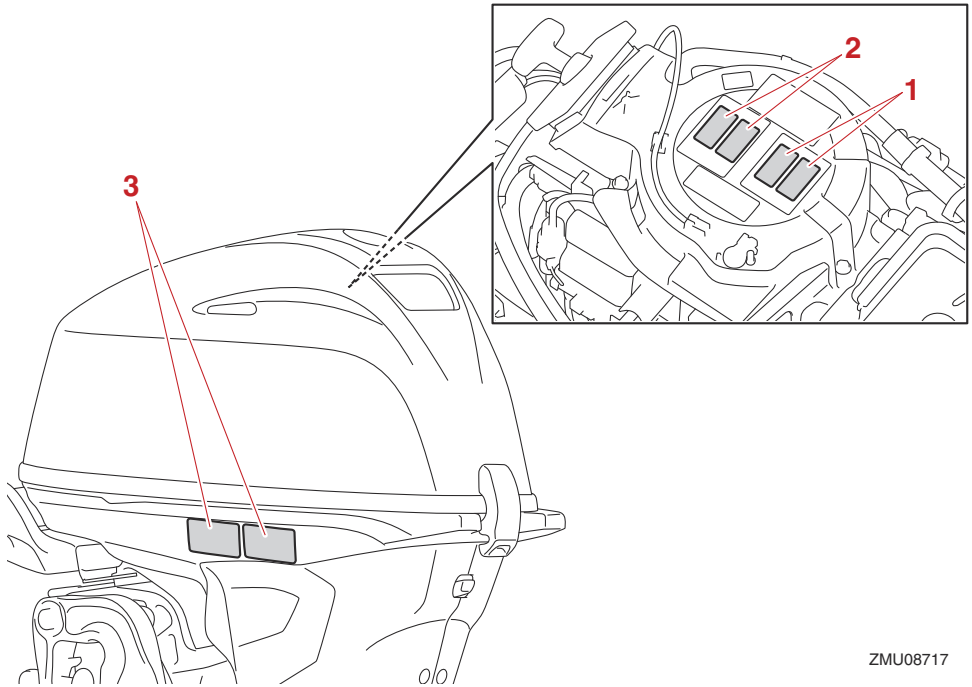
F25EC, F25C



ZMU08815

General information

F25MHC, F25WHC



ZMU08717

General information

1

⚠ WARNING

Emergency starting does not have start-in-gear protection. Ensure shift control is in neutral before starting engine.

6EE-81995-41

⚠ AVERTISSEMENT

Le démarrage d'urgence ne comporte pas de sécurité de démarrage embrayé. Veiller à ce que le changement de vitesses se trouve au point mort avant de faire démarrer le moteur.

6EE-81995-51



YAMAHA

6AG-81996-01

2

⚠ WARNING

- Keep hands, hair, and clothing away from rotating parts while the engine is running.
- Do not touch or remove electrical parts when starting or during operation.

6EE-81994-41

⚠ AVERTISSEMENT

- Garder les mains, les cheveux et les vêtements à l'écart des pièces en rotation lorsque le moteur tourne.
- Ne touchez et ne retirez aucune pièce électrique lors du démarrage ou de l'utilisation.

6EE-81994-51

3

⚠ WARNING

- Read Owner's Manuals and labels.
- Wear an approved personal flotation device (PFD).
- Attach engine shut-off cord (lanyard) to your PFD, arm, or leg so the engine stops if you accidentally leave the helm, which could prevent a runaway boat.

6EE-42794-41

⚠ AVERTISSEMENT

- Lire le Manuel de l'Utilisateur et les étiquettes.
- Portez un gilet de sauvetage homologué.
- Attachez le cordon d'arrêt du moteur (coupe-circuit) à votre gilet de sauvetage, à votre bras ou à votre jambe pour que le moteur s'arrête si vous quittez accidentellement la barre. Cela permet d'éviter que le bateau ne poursuive sa route sans contrôle.

6EE-42794-51

EMU33913

Contents of labels

The above warning labels mean as follows.

1

EWM01692

⚠ WARNING

Emergency starting does not have start-in-gear protection. Ensure shift control is in neutral before starting engine.

2

EWM01682

⚠ WARNING

- Keep hands, hair, and clothing away from rotating parts while the engine is running.
- Do not touch or remove electrical parts when starting or during operation.

3

EWM01672

⚠ WARNING

- Read Owner's Manuals and labels.
- Wear an approved personal flotation device (PFD).
- Attach engine shut-off cord (lanyard) to your PFD, arm, or leg so the engine stops if you accidentally leave the helm, which could prevent a runaway boat.

General information

EMU33845

Symbols

The following symbols mean as follows.

Notice/Warning



ZMU05696

Read Owner's Manual



ZMU05664

Hazard caused by continuous rotation



ZMU05665

Electrical hazard



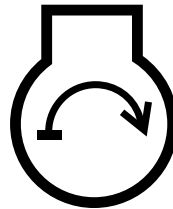
ZMU05666

Remote control lever/gear shift lever operating direction, dual direction



ZMU05667

Engine start/ Engine cranking



ZMU05668

General information

EMU49582

Use of your data

This is a brief summary of how Yamaha (Yamaha Motor Co., Ltd., and Yamaha Motor Europe N.V.) uses your data. For more details, please go to the specific URL below for the Privacy Policy:

Austria (German)

<https://www.yamaha-motor.eu/at/de/privacy/privacy-policy/>

Belgium (Dutch)

<https://www.yamaha-motor.eu/be/nl/privacy/privacy-policy/>

Belgium (French)

<https://www.yamaha-motor.eu/be/fr/privacy/privacy-policy/>

Bulgaria (Bulgarian)

<https://www.yamaha-motor.eu/bg/bg/privacy/privacy-policy/>

Czech Republic (Czech)

<https://www.yamaha-motor.eu/cz/cs/privacy/privacy-policy/>

Denmark (Danish)

<https://www.yamaha-motor.eu/dk/da/privacy/privacy-policy/>

Finland (Finnish)

<https://www.yamaha-motor.eu/fi/fi/privacy/privacy-policy/>

France (French)

<https://www.yamaha-motor.eu/fr/fr/privacy/privacy-policy/>

Germany (German)

<https://www.yamaha-motor.eu/de/de/privacy/privacy-policy/>

Greece (Greek)

<https://www.yamaha-motor.eu/gr/el/privacy/privacy-policy/>

Hungary (Hungarian)

<https://www.yamaha-motor.eu/hu/hu/privacy/privacy-policy/>

Italy (Italian)

<https://www.yamaha-motor.eu/it/it/privacy/privacy-policy/>

Ireland (English)

<https://www.yamaha-motor.eu/ie/en/privacy/privacy-policy/>

Netherlands (Dutch)

<https://www.yamaha-motor.eu/nl/nl/privacy/Privacybeleid/>

Norway (Norwegian)

<https://www.yamaha-motor.eu/no/nb/privacy/privacy-policy/>

Poland (Polish)

<https://www.yamaha-motor.eu/pl/pl/privacy/privacy-policy/>

Portugal (Portuguese)

<https://www.yamaha-motor.eu/pt/pt/privacy/privacy-policy/>

Romania (Romanian)

<https://www.yamaha-motor.eu/ro/ro/privacy/privacy-policy/>

Spain (Spanish)

<https://www.yamaha-motor.eu/es/es/privacy/privacy-policy/>

Sweden (Swedish)

<https://www.yamaha-motor.eu/se/sv/privacy/privacy-policy/>

Switzerland (German)

<https://www.yamaha-motor.eu/ch/de/privacy/privacy-policy/>

Switzerland (French)

<https://www.yamaha-motor.eu/ch/fr/privacy/privacy-policy/>

Turkey (Turkish)

<https://www.yamaha-motor.eu/tr/tr/privacy/privacy-policy/>

U.K. (English)

<https://www.yamaha-motor.eu/gb/en/privacy/privacy-policy/>

What data we collect? and How we collect your data?

This outboard motor collects three types of data through integrated Engine Control Units (ECU): (1) Outboard motor serial number; (2) live data showing the performance of the outboard motor such as engine/motor operating state, boat speed, mileage; and (3) other data showing the status of the outboard motor such as diagnostic trouble code (DTC).

The collected data will be uploaded to server at Yamaha Motor Co., Ltd. by attaching a special Yamaha diagnostic tool to the outboard motor, only when maintenance checks or service procedures are performed.

How will we use your data?

Yamaha use collected data from your outboard motor, (1) to conduct adequate maintenance service including diagnostics, (2) to implement proper warranty claim judgement, (3) to conduct research and development of outboard motor, (4) to provide and improve quality of products, features, and services, (5) to ensure our business purpose, and (6) to comply with requirements of laws and regulations.

How we share your data?

We may share your data with: (i) our subsidiaries, affiliates, and business partners; (ii) dealers in your country or region, and (iii) contractors within the scope necessary to achieve the purpose of use described above.

How to contact us

Yamaha Motor Co., Ltd., and Yamaha Motor Europe N.V. are joint data controller regarding your data collected. Any questions or complaints regarding the processing of your Personal Data can be submitted in writing to:

Yamaha Motor Europe N.V./Digital Marketing & CRM

– PO Box 75033 – 1117 ZN Schiphol – The Netherlands.

The SOLE PURPOSE of above provided contact information is TO RESPOND DATA PROCESSING INQUIRY AND OTHER KINDS OF INQUIRIES WILL NOT BE RESPONDED.

Please provide the following information for the proper handling of your inquiry: **(1) Your Name; (2) Your Email Address; (3) Your Country of Residence; and (4) Your outboard**

General information

motor serial number. We will use your personal information provided only for the purpose of supporting your data processing inquiry.

Specifications and requirements

EMU38092

Specifications

TIP:

“(AL)” stated in the specification data below represents the numerical value for the aluminum propeller installed.

EMU48364

Dimension and weight:

Overall length:

1130 mm (44.5 in) (F25MHC,

F25WHC)

633 mm (24.9 in) (F25C, F25EC)

Overall width:

378 mm (14.9 in)

Overall height S:

1106 mm (43.5 in)

Overall height L:

1233 mm (48.5 in)

Motor transom height S:

424 mm (16.7 in) (F25EC, F25MHC,

F25WHC)

426 mm (16.8 in) (F25C)

Motor transom height L:

551 mm (21.7 in) (F25EC, F25MHC,

F25WHC)

553 mm (21.8 in) (F25C)

Dry weight (AL) S:

56 kg (123 lb) (F25EC)

57 kg (126 lb) (F25MHC)

60 kg (132 lb) (F25WHC)

63 kg (139 lb) (F25C)

Dry weight (AL) L:

58 kg (128 lb) (F25EC)

59 kg (130 lb) (F25MHC)

62 kg (137 lb) (F25WHC)

64 kg (141 lb) (F25C)

Performance:

Full throttle operating range:

5000–6000 r/min

Rated power:

18.4 kW (25 HP)

Idle speed (in neutral):

850–950 r/min

Power unit:

Type:

4-stroke SOHC L2 4 valves

Total displacement:

432 cm³ (26.4 c.i.)

Bore × stroke:

65.0 × 65.1 mm (2.56 × 2.56 in)

Ignition system:

TCI

Spark plug (NGK):

DPR6EB-9

Spark plug gap:

0.8–0.9 mm (0.031–0.035 in)

Steering system:

Remote steering (F25C, F25EC)

Tiller handle (F25MHC, F25WHC)

Starting system:

Electric starter (F25C, F25EC)

Manual starter (F25MHC)

Manual starter and Electric starter

(F25WHC)

Starting carburetion system:

Fuel injection

Valve clearance IN (cold engine):

0.15–0.25 mm (0.0059–0.0098 in)

Valve clearance EX (cold engine):

0.25–0.35 mm (0.0098–0.0138 in)

Battery rating (CCA/EN):

347–411 A

Battery rating (20HR/IEC):

40 Ah

Maximum generator output:

16 A

Lower unit:

Gear shift positions:

Forward-neutral-reverse

Specifications and requirements

Gear ratio:

2.08 (27/13)

Trim and tilt system:

Manual tilt (F25EC, F25MHC,
F25WHC)

Power trim and tilt (F25C)

Propeller mark:

F

Fuel and oil:

Recommended fuel:

Regular unleaded gasoline

Min. research octane number (RON):

90

Fuel tank capacity:

24 L (6.34 US gal, 5.28 Imp.gal)

Recommended engine oil:

YAMALUBE 4 or 4-stroke outboard
motor oil



Recommended engine oil grade 1:

SAE 10W-30/10W-40/5W-30

API SG or higher

Engine oil quantity (without oil filter re-
placement):

1.0 L (1.0 US qt, 0.85 Imp.qt)

Engine oil quantity (with oil filter replace-
ment):

1.1 L (1.2 US qt, 1.0 Imp.qt)

Lubrication system:

Wet sump

Recommended gear oil:

YAMALUBE outboard gear oil or Hy-
poid gear oil

Recommended gear oil grade:

SAE 90 API GL-4

Gear oil quantity:

0.370 L (0.391 US qt, 0.326 Imp.qt)

Noise and vibration level:

Operator sound pressure level (ICOMIA
39/94):

83.0 dB(A)

Vibration on tiller handle (ICOMIA 38/94):

4.7 m/s² (F25MHC, F25WHC)

EMU33556

Installation requirements

EMU33566

Boat horsepower rating

EWMO1561



Overpowering a boat can cause severe instability.

Before installing the outboard motor(s), confirm that the total horsepower of your outboard motor(s) does not exceed the boat's maximum horsepower rating. See the boat's capacity plate or contact the manufacturer.

EMU40491

Mounting outboard motor

EWMO2501



- **Improper mounting of the outboard motor could result in hazardous conditions such as poor handling, loss of control, or fire hazards.**
- **Because the outboard motor is very heavy, special equipment and training is required to mount it safely.**

Your dealer or other person experienced in proper rigging should mount the outboard motor using correct equipment and complete rigging instructions. For further information, see page 42.

Specifications and requirements

EMU33582

Remote control requirements

EWMO1581

WARNING

- If the engine starts in gear, the boat can move suddenly and unexpectedly, possibly causing a collision or throwing passengers overboard.
- If the engine ever starts in gear, the start-in-gear protection device is not working correctly and you should discontinue using the outboard. Contact your Yamaha dealer.

The remote control unit must be equipped with a start-in-gear protection device(s). This device prevents the engine from starting unless it is in neutral.

EMU25695

Battery requirements

EMU25723

Battery specifications

Battery rating (CCA/EN):

347–411 A

Battery rating (20HR/IEC):

40 Ah

The engine cannot be started if battery voltage is too low.

EMU36293

Mounting battery

Mount the battery holder securely in a dry, well-ventilated, vibration-free location in the boat. **WARNING! Do not put flammable items, or loose heavy or metal objects in the same compartment as the battery. Fire, explosion or sparks could result.**

[EWMO1821]

Battery cable

The battery cable size and length are critical. Consult your Yamaha dealer about the battery cable size and length.

EMU44771

To install the battery

ECMO1091

NOTICE

A battery cannot be connected to models that do not have a rectifier or Rectifier Regulator.

If you wish to use a battery, your outboard motor must be equipped with the following parts.

- Rectifier or Rectifier Regulator
- Lighting coil

If you do not know if your outboard motor is equipped with these parts, consult your Yamaha dealer.

Install an optional Rectifier Regulator or use accessories rated to withstand 18 volts or higher with the above models. Consult your Yamaha dealer for details on installing an optional Rectifier Regulator.

EMU34196

Propeller selection

Next to selecting an outboard motor, selecting the right propeller is one of the most important purchasing decisions a boater can make. The type, size, and design of your propeller have a direct impact on acceleration, top speed, fuel economy, and even engine life. Yamaha designs and manufactures propellers for every Yamaha outboard motor and every application.

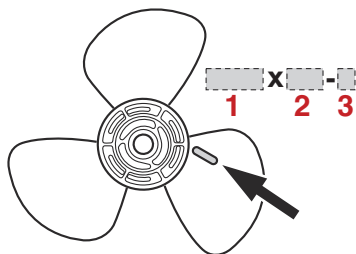
Your outboard motor came with a Yamaha propeller selected to perform well over a range of applications, but there may be uses

Specifications and requirements

where a different propeller would be more appropriate.

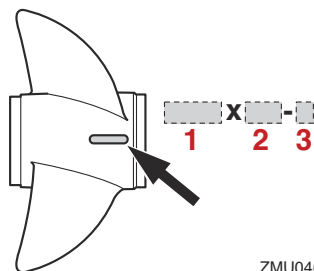
Your Yamaha dealer can help you select the right propeller for your boating needs. Select a propeller that will allow the engine to reach the middle or upper half of the operating range at full throttle with the maximum boat-load. Generally, select a larger pitch propeller for a smaller operating load and a smaller pitch propeller for a heavier load. If you carry loads that vary widely, select the propeller that lets the engine run in the proper range for your maximum load but remember that you may need to reduce your throttle setting to stay within the recommended engine speed range when carrying lighter loads.

To check the propeller, see page 92.



ZMU04604

1. Propeller diameter in inches
2. Propeller pitch in inches
3. Type of propeller (propeller mark)



ZMU04605

1. Propeller diameter in inches
2. Propeller pitch in inches
3. Type of propeller (propeller mark)

EMU25771

Start-in-gear protection

Yamaha outboard motors or Yamaha-approved remote control units are equipped with start-in-gear protection device(s). This feature permits the engine to be started only when it is in neutral. Always select neutral before starting the engine.

EMU41953

Engine oil requirements

Select an oil grade according to the average temperatures in the area where the outboard motor will be used.

Specifications and requirements

Recommended engine oil:

YAMALUBE 4 or 4-stroke outboard motor oil

Recommended engine oil grade 1:

SAE 10W-30/10W-40/5W-30

API SG or higher

Recommended engine oil grade 2:

SAE 15W-40/20W-40/20W-50

API SH or higher

Engine oil quantity (without oil filter replacement):

1.0 L (1.0 US qt, 0.85 Imp.qt)

Engine oil quantity (with oil filter replacement):

1.1 L (1.2 US qt, 1.0 Imp.qt)

EMU36361

Fuel requirements

EMU40203

Gasoline

Use a good quality gasoline that meets the minimum octane rating. If knocking or pinging occurs, use a different brand of gasoline or premium unleaded fuel.

Recommended fuel:

Regular unleaded gasoline

Min. research octane number (RON):

90

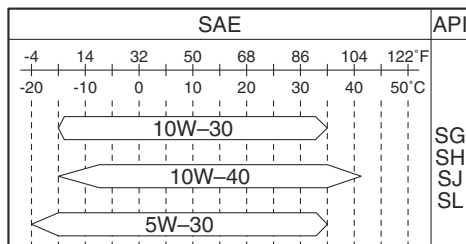
ECM01982

NOTICE

- Do not use leaded gasoline. Leaded gasoline can seriously damage the engine.
- Avoid getting water and contaminants in the fuel tank. Contaminated fuel can cause poor performance or engine damage. Use only fresh gasoline that has been stored in clean containers.

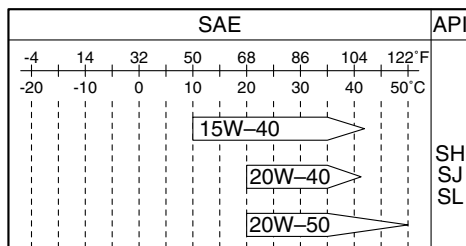
If oil grades listed under Recommended engine oil grade 1 are not available, select an alternative oil grade listed under Recommended engine oil grade 2.

Recommended engine oil grade 1



ZMU08143

Recommended engine oil grade 2



ZMU06855



TIP:

- This mark identifies the recommended fuel for this outboard motor as specified by European regulation (EN228).
- Check that gasoline nozzle has the same identifier when fueling.

Specifications and requirements

Gasohol

There are two types of gasohol: gasohol containing ethanol (E5 and E10) and that containing methanol. Ethanol can be used if the ethanol content does not exceed 10% and the fuel meets the minimum octane ratings. E85 is a fuel containing 85% ethanol and must not be used in your outboard motor. All ethanol blends containing more than 10% ethanol can cause fuel system damage or cause engine starting and running problems. Yamaha does not recommend gasohol containing methanol because it can cause fuel system damage or engine performance problems.

It is recommended that you install a water-separating marine fuel filter assembly (10 micron minimum) between your boat's fuel tank and outboard motor when using ethanol. Ethanol is known to allow moisture to be absorbed into boat fuel tanks and systems. Moisture in the fuel can cause corrosion of metallic fuel system components, starting and running complaints and require additional fuel system maintenance.

EMU36881

Muddy or acidic water

Yamaha strongly recommends that you have your dealer install the optional chromium-plated water pump kit if you use the outboard motor in muddy or acidic water conditions. However, depending on the model it might not be required.

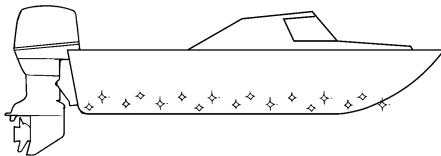
EMU36331

Anti-fouling paint

A clean hull improves boat performance. The boat bottom should be kept as clean of marine growth as possible. If necessary, the boat bottom can be coated with an anti-foul-

ing paint approved for your area to inhibit marine growth.

Do not use anti-fouling paint which includes copper or graphite. These paints can cause more rapid engine corrosion.



ZMU05176

EMU40302

Outboard motor disposal requirements

Never illegally discard (dump) the outboard motor. Yamaha recommends consulting the dealer about discarding the outboard motor.

EMU36353

Emergency equipment

Keep the following items onboard in case there is trouble with the outboard motor.

- A tool kit with assorted screwdrivers, pliers, wrenches (including metric sizes), and electrical tape.
- Waterproof flashlight with extra batteries.
- An extra engine shut-off cord (lanyard) with clip.
- Spare parts, such as an extra set of spark plugs.

Consult your Yamaha dealer for details.

Specifications and requirements

EMU25223

Emission control information

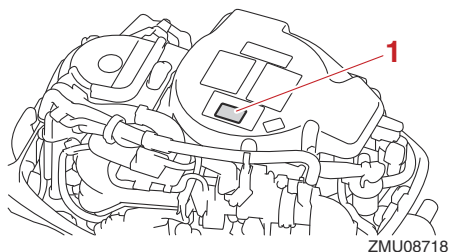
EMU25232

This engine conforms to U.S. Environmental Protection Agency (EPA) regulations for marine SI engines. See the label affixed to your engine for details.

EMU31563

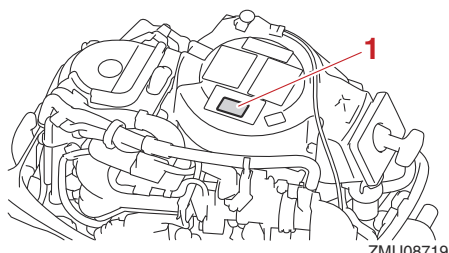
Approval label of emission control certificate

This label is attached at the location shown. New Technology; (4-stroke) MFI



ZMU08718

1. Approval label location



ZMU08719

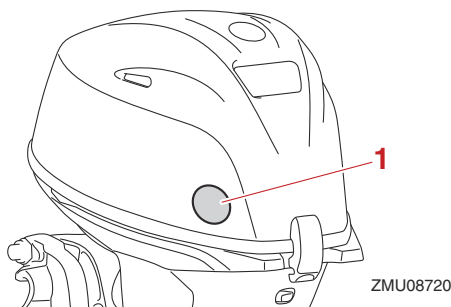
1. Approval label location



EMU25275

Star labels

Your outboard motor is labeled with a California Air Resources Board (CARB) star label. See below for a description of your particular label.



ZMU08720

1. Star label location

EMU40331

One Star—Low Emission

The one-star label identifies engines that meet the Air Resources Board's Personal Watercraft and Outboard marine engine 2001 exhaust emission standards. Engines meeting these standards have 75% lower emissions than conventional carbureted two-stroke engines. These engines are equivalent to the U.S. EPA's 2006 standards for marine engines.

Specifications and requirements



ZMU01702

EMU40341

Two Stars—Very Low Emission

The two-star label identifies engines that meet the Air Resources Board's Personal Watercraft and Outboard marine engine 2004 exhaust emission standards. Engines meeting these standards have 20% lower emissions than One Star-Low-Emission engines.



ZMU01704

EMU33862

Four Stars—Super Ultra Low Emission

The four-star label identifies engines that meet the Air Resources Board's Sterndrive and Inboard marine engine 2009 exhaust emission standards. Personal Watercraft and Outboard marine engines may also comply with these standards. Engines meeting these standards have 90% lower emissions than One Star-Low-Emission engines.



ZMU01703

EMU40351

Three Stars—Ultra Low Emission

The three-star label identifies engines that meet the Air Resources Board's Personal Watercraft and Outboard marine engine 2008 exhaust emission standards or the Sterndrive and Inboard marine engine 2003-2008 exhaust emission standards. Engines meeting these standards have 65% lower emissions than One Star-Low-Emission engines.



ZMU05663

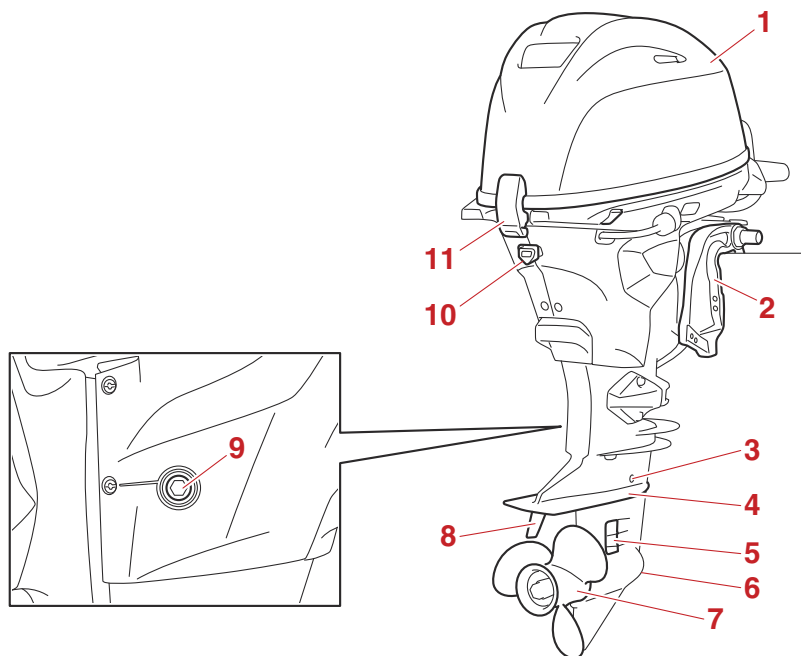
EMU46723

Components diagram

TIP:

* May not be exactly as shown; also may not be included as standard equipment on all models (order from dealer).

F25MHC, F25WHC, F25EC

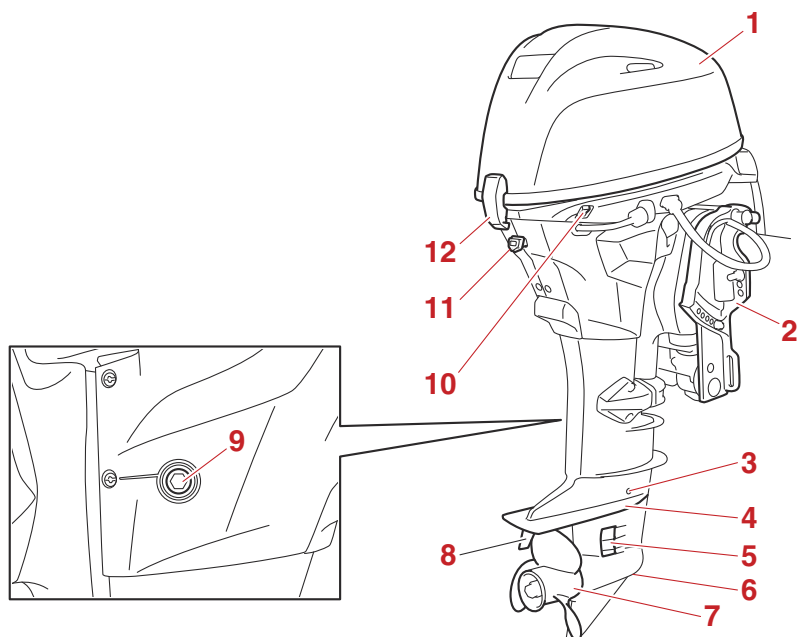


ZMU08783

1. Top cowling
2. Clamp bracket
3. Oil level plug
4. Anti-cavitation plate
5. Cooling water inlet
6. Gear oil drain screw
7. Propeller*
8. Trim tab
9. Drain screw
10. Idle hole
11. Cowling lock lever

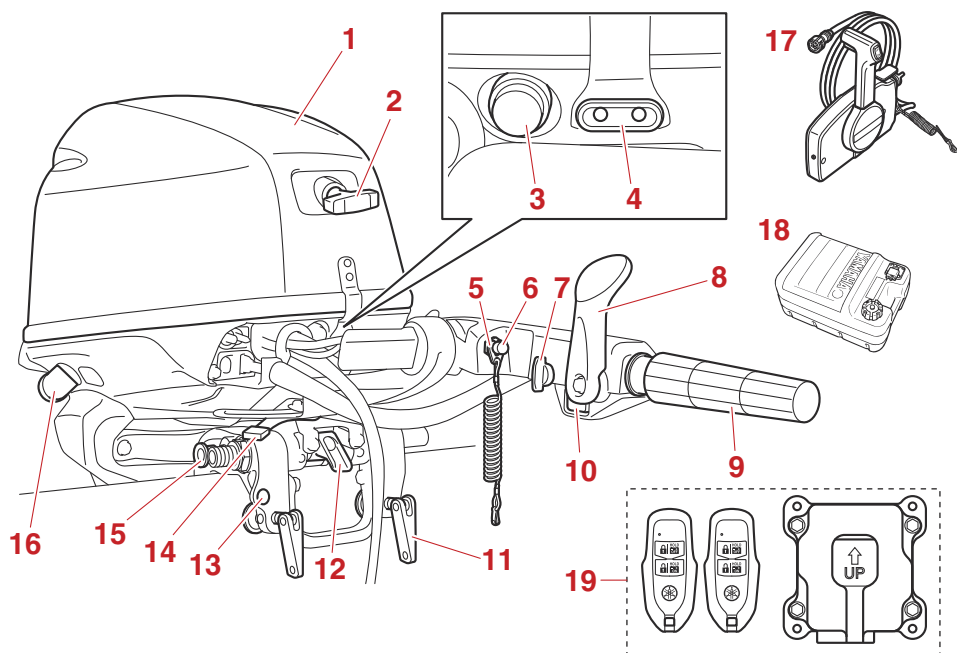
Components

F25C



ZMU08784

1. Top cowling
2. Clamp bracket
3. Oil level plug
4. Anti-cavitation plate
5. Cooling water inlet
6. Gear oil drain screw
7. Propeller*
8. Trim tab
9. Drain screw
10. Power trim and tilt switch*
11. Idle hole
12. Cowling lock lever



1. Top cowling
2. Manual starter handle*
3. Starter button*
4. Alert indicator
5. Engine shut-off cord (lanyard)*
6. Engine stop button*
7. Throttle friction adjuster*
8. Gear shift lever*
9. Throttle grip*
10. Variable trolling RPM switch*
11. Clamp screw
12. Tilt lock lever*
13. Restraint cable attachment
14. Steering friction adjuster*
15. Tilt support knob*
16. Flushing device
17. Remote control box (side mount type)*
18. Fuel tank*
19. Yamaha Security System (Y-COP)*

Components

EMU25804

Fuel tank

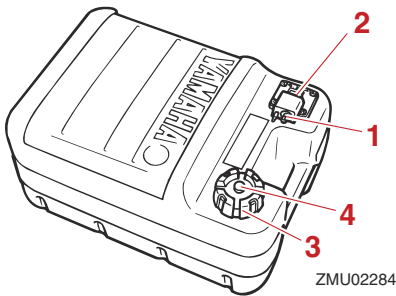
If your model was equipped with a portable fuel tank, its function is as follows.

EWM00021



WARNING

The fuel tank supplied with this engine is its dedicated fuel reservoir and must not be used as a fuel storage container. Commercial users should conform to relevant licensing or approval authority regulations.



- 1. Fuel joint
- 2. Fuel gauge
- 3. Fuel tank cap
- 4. Air vent screw

EMU25831

Fuel joint

This joint is used to connect the fuel line.

EMU25842

Fuel gauge

This gauge is located on either the fuel tank cap or on the fuel joint base. It shows the approximate amount of fuel remaining in the tank.

EMU25851

Fuel tank cap

This cap seals the fuel tank. When removed, the tank can be filled with fuel. To remove the cap, turn it counterclockwise.

EMU25861

Air vent screw

This screw is on the fuel tank cap. To loosen the screw, turn it counterclockwise.

EMU46753

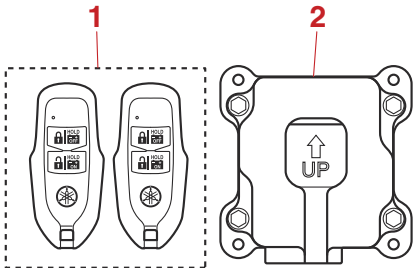
Yamaha Security System (Y-COP/Optional)

ECM02461

NOTICE

The Yamaha Security System is sold in conformity with the relevant laws and regulations regarding radio wave transmission. Therefore, if this product is used outside the country where it was sold, it may violate the laws or regulations regarding radio wave transmission in the country it is used in. For details, consult your Yamaha dealer.

The Yamaha Security System, which protects against theft, consists of the receiver and key fobs. The Yamaha Security System is available from your Yamaha dealer. For details, consult your Yamaha dealer.



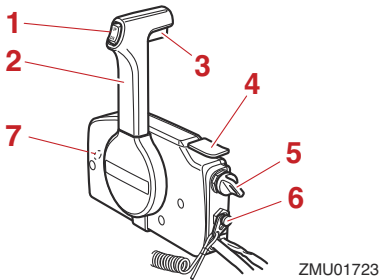
- 1. Key fob
- 2. Receiver

The engine cannot be started if the security system is in the lock mode. The engine can be started only in the unlock mode. For more information, see the installation and owner's manual included with the security system.

EMU26183

Remote control box

The remote control lever actuates both the shifter and the throttle. The electrical switches are mounted on the remote control box.



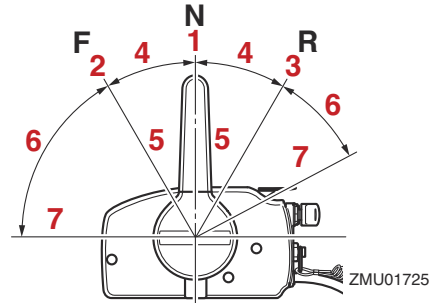
ZMU01723

1. Power trim and tilt switch
2. Remote control lever
3. Neutral interlock trigger
4. Neutral throttle lever
5. Main switch
6. Engine shut-off switch
7. Throttle friction adjuster

EMU26192

Remote control lever

Moving the lever forward from the neutral position engages forward gear. Pulling the lever back from neutral engages reverse. The engine will continue to run at idle until the lever is moved about 35° (a detent can be felt). Moving the lever farther opens the throttle, and the engine will begin to accelerate.



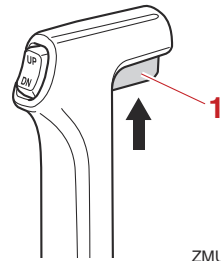
ZMU01725

1. Neutral "N"
2. Forward "F"
3. Reverse "R"
4. Shift
5. Fully closed
6. Throttle
7. Fully open

EMU26202

Neutral interlock trigger

To shift out of neutral, first pull the neutral interlock trigger up.



ZMU01727

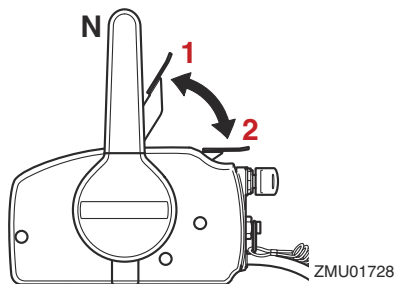
1. Neutral interlock trigger

EMU26213

Neutral throttle lever

To open the throttle without shifting into either forward or reverse, put the remote control lever in the neutral position and lift the neutral throttle lever.

Components



- 1. Fully open
- 2. Fully closed

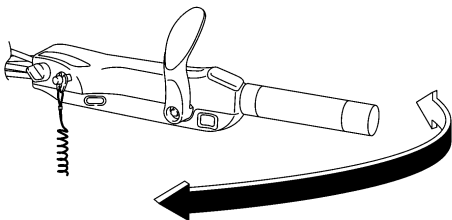
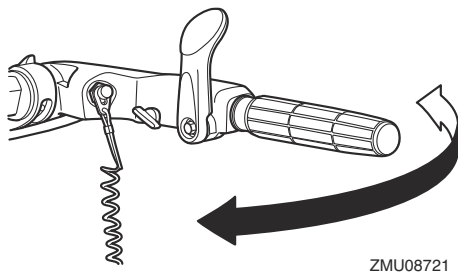
TIP:

The neutral throttle lever will operate only when the remote control lever is in neutral. The remote control lever will operate only when the neutral throttle lever is in the closed position.

EMU25914

Tiller handle

To change direction, move the tiller handle to the left or right as necessary.

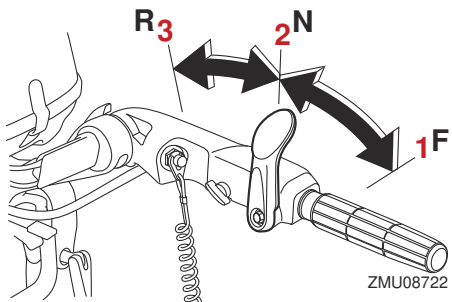


ZMU05203

EMU25925

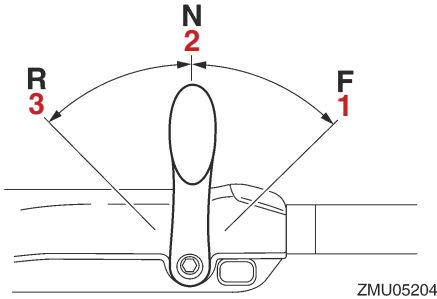
Gear shift lever

Move the gear shift lever forward to engage the forward gear or rearward to engage the reverse gear.



ZMU08722

- 1. Forward "F"
- 2. Neutral "N"
- 3. Reverse "R"

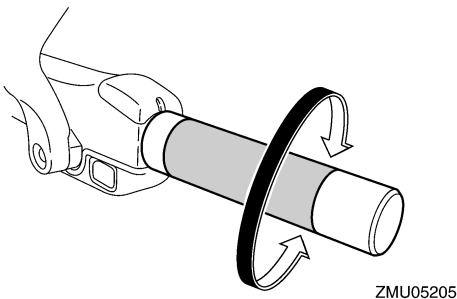
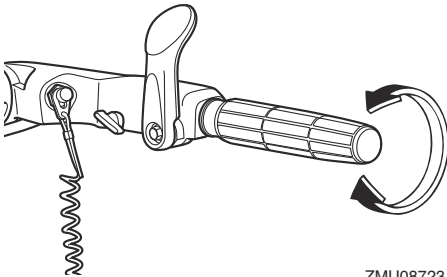


1. Forward "F"
2. Neutral "N"
3. Reverse "R"

EMU25943

Throttle grip

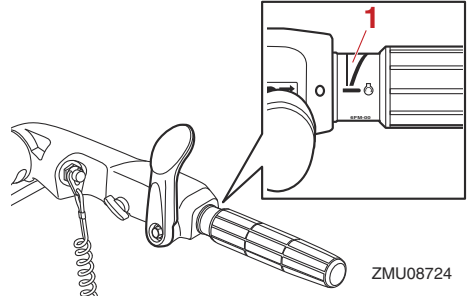
The throttle grip is on the tiller handle. Turn the grip counterclockwise to increase speed and clockwise to decrease speed.



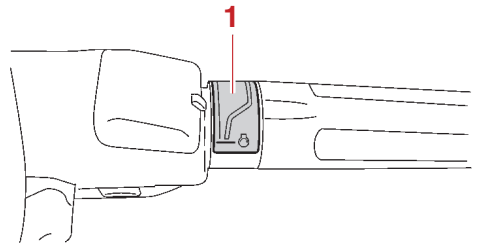
EMU25963

Throttle indicator

The fuel consumption curve on the throttle indicator shows the relative amount of fuel consumed for each throttle position. Choose the setting that offers the best performance and fuel economy for the desired operation.



1. Throttle indicator



1. Throttle indicator

EMU25978

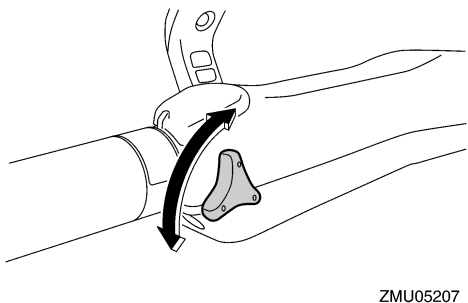
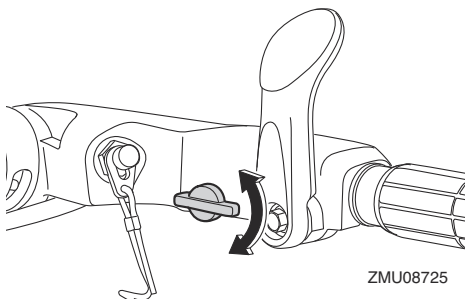
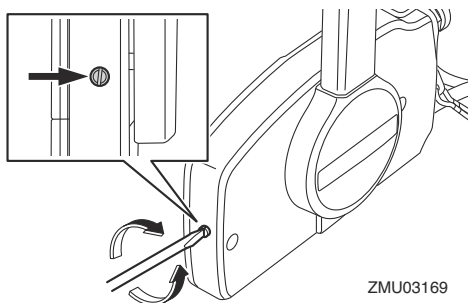
Throttle friction adjuster

A friction device provides adjustable resistance to movement of the throttle grip or the remote control lever, and can be set according to operator preference.

To increase resistance, turn the adjuster clockwise. To decrease resistance, turn the adjuster counterclockwise. **WARNING! Do not overtighten the friction adjuster. If there is too much resistance, it could be**

Components

difficult to move the remote control lever or throttle grip, which could result in an accident. [EWM00033]

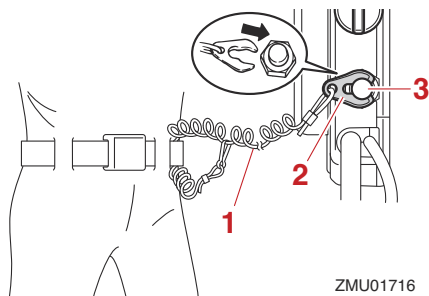


When constant speed is desired, tighten the adjuster to maintain the desired throttle setting.

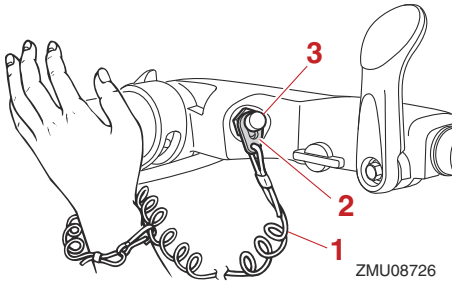
EMU25996

Engine shut-off cord (lanyard) and clip

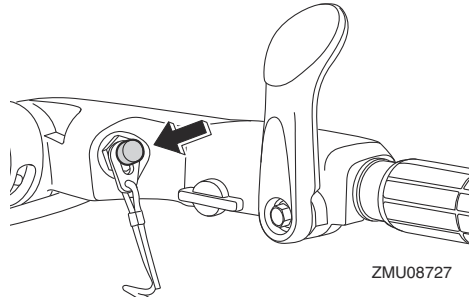
The clip must be attached to the engine shut-off switch for the engine to run. The cord should be attached to a secure place on the operator's clothing, or arm or leg. Should the operator fall overboard or leave the helm, the cord will pull out the clip, stopping ignition to the engine. This will prevent the boat from running away under power. **WARNING! Attach the engine shut-off cord to a secure place on your clothing, or your arm or leg while operating. Do not attach the cord to clothing that could tear loose. Do not route the cord where it could become entangled, preventing it from functioning. Avoid accidentally pulling the cord during normal operation. Loss of engine power means the loss of most steering control. Also, without engine power, the boat could slow rapidly. This could cause people and objects in the boat to be thrown forward.** [EWM00123]



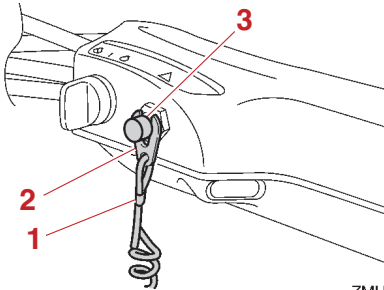
1. Engine shut-off cord (lanyard)
2. Clip
3. Engine shut-off switch



1. Engine shut-off cord (lanyard)
2. Clip
3. Engine shut-off switch

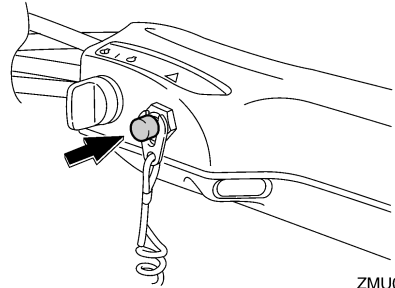


ZMU08727



ZMU05208

1. Engine shut-off cord (lanyard)
2. Clip
3. Engine shut-off switch



ZMU05209

EMU26075

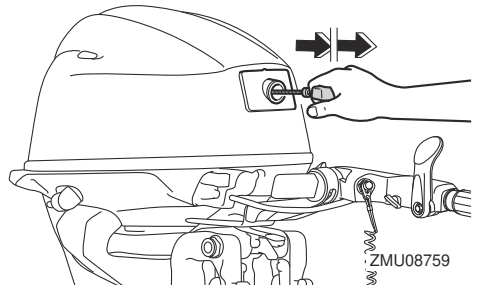
Manual starter handle

The manual starter handle is used to crank and start the engine.

EMU26004

Engine stop button

The engine stop button stops the engine when the button is pushed.



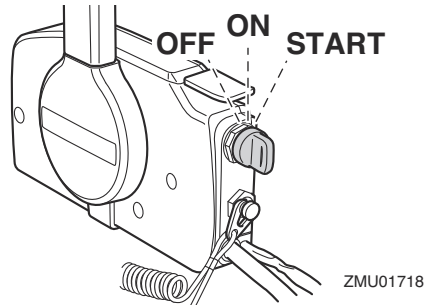
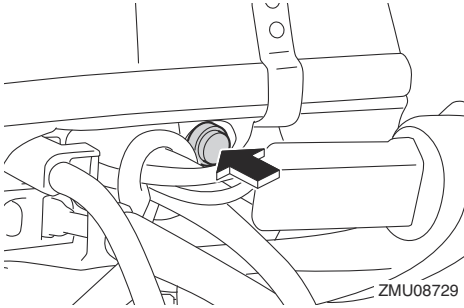
ZMU08759

Components

EMU26083

Starter button

To start the engine with the electric starter, push the starter button.



EMU26092

Main switch

The main switch controls the ignition system; its operation is described below.

- “OFF” (off)

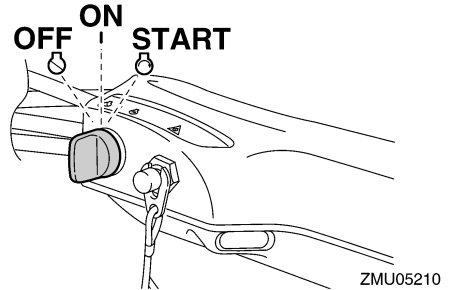
With the main switch in the “OFF” (off) position, the electrical circuits are off, and the key can be removed.

- “ON” (on)

With the main switch in the “ON” (on) position, the electrical circuits are on, and the key cannot be removed.

- “START” (start)

With the main switch in the “START” (start) position, the starter motor turns to start the engine. When the key is released, it returns automatically to the “ON” (on) position.



EMU47160

Steering friction adjuster

A friction device provides adjustable resistance to the steering mechanism, and can be set according to operator preference. An adjuster lever is located on the bottom of the tiller handle bracket.

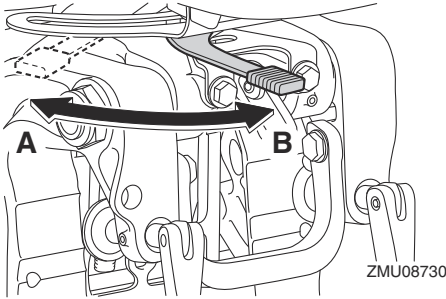
To increase resistance, turn the lever to the starboard side “A”.

To decrease resistance, turn the lever to the port side “B”.

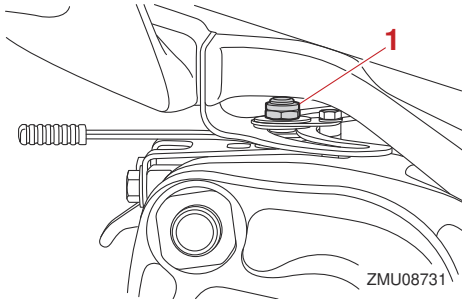
EWWM00041



Do not overtighten the friction adjuster. If there is too much resistance, it could be difficult to steer, which could result in an accident.



If the resistance does not increase even when the lever is turned to the starboard side “A”, make sure that the nut is tightened to the specified torque.



1. Nut

Nut tightening torque:

7 N·m (0.7 kgf·m, 5.2 lb·ft)

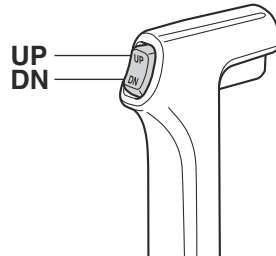
TIP:

- Steering movement is blocked when the adjuster lever is set to the “A” position.
- Check the tiller handle for smooth movement when the lever is turned to the port side “B”.
- Do not apply lubricants such as grease to the friction areas of the steering friction adjuster.

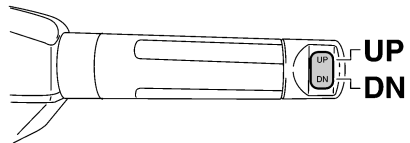
EMU32054

Power trim and tilt switch on remote control

The power trim and tilt system adjusts the outboard motor angle in relation to the transom. Pushing the switch “UP” (up) trims the outboard motor up, and then tilts it up. Pushing the switch “DN” (down) tilts the outboard motor down and trims it down. When the switch is released, the outboard motor will stop in its current position. For instructions on using the power trim and tilt switch, see pages 63 and 66.



ZMU01720



ZMU05211

EMU26156

Power trim and tilt switch on bottom cowling

The power trim and tilt switch is located on the side of the bottom cowling. Pushing the switch “UP” (up) trims the outboard motor up, and then tilts it up. Pushing the switch “DN” (down) tilts the outboard motor down

Components

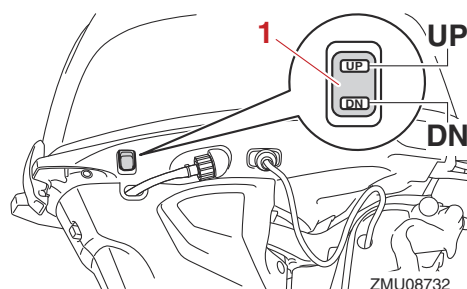
and trims it down. When the switch is released, the outboard motor will stop in its current position.

For instructions on using the power trim and tilt switch, see page 66.

EWMO1032

WARNING

Use the power trim and tilt switch located on the bottom cowling only when the boat is at a complete stop with the engine off. Attempting to use this switch while the boat is moving could increase the risk of falling overboard and could distract the operator, increasing the risk of collision with another boat or an obstacle.

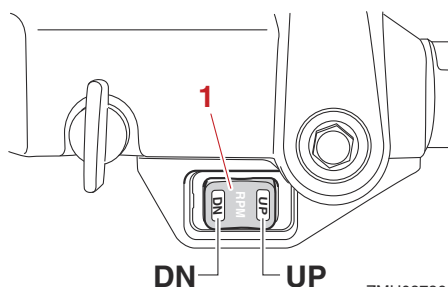


1. Power trim and tilt switch

EMU30903

Variable trolling RPM switches

The trolling speed can be adjusted when the outboard motor is trolling. Press the “UP” switch to increase the trolling speed and press the “DN” switch to decrease the trolling speed.



1. Variable trolling RPM switch

TIP:

- The trolling speed changes approximately 50 r/min each time a switch is pressed.
- If the trolling speed has been adjusted, the engine returns to the normal trolling speed when the engine is stopped and restarted or when the engine speed exceeds approximately 3000 r/min.
- For instructions on using the variable trolling RPM switches, see page 62.

EMU26246

Trim tab with anode

EWMO0841

WARNING

An improperly adjusted trim tab could cause difficult steering. Always test run after the trim tab has been installed or replaced to be sure steering is correct. Be sure you have tightened the bolt after adjusting the trim tab.

The trim tab should be adjusted so that the steering control can be turned to either the right or left by applying the same amount of force.

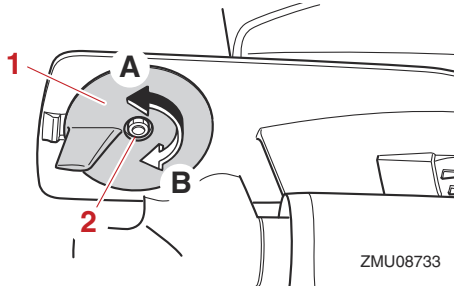
If the boat tends to veer to the left (port side), turn the trim tab rear end to the port side “A” in the figure. If the boat tends to veer to

the right (starboard side), turn the trim tab end to the starboard side “B” in the figure.

ECM00841

NOTICE

The trim tab also serves as an anode to protect the engine from electrochemical corrosion. Never paint the trim tab as it will become ineffective as an anode.



1. Trim tab
2. Bolt

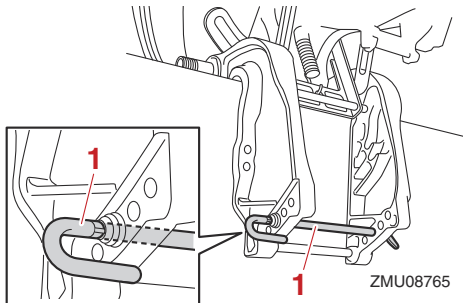
Bolt tightening torque:

18 N·m (1.8 kgf·m, 13 lb·ft)

EMU26263

Trim rod (tilt pin)

The position of the trim rod determines the minimum trim angle of the outboard motor in relation to the transom.

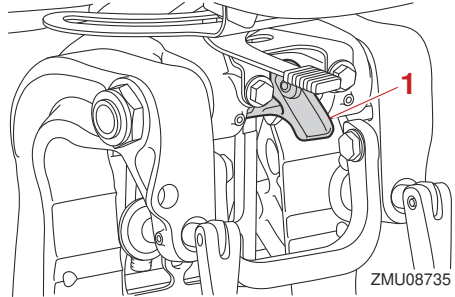


1. Trim rod

EMU47200

Tilt lock mechanism

The tilt lock mechanism is used to prevent the outboard motor from lifting out of the water when in reverse gear.



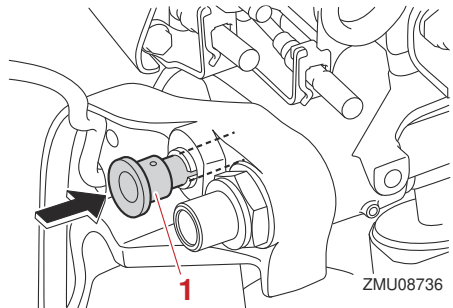
1. Tilt lock lever

To release the lock, pull up the tilt lock lever in the “” (release) position.

EMU26323

Tilt support knob

To keep the outboard motor in the tilted up position, push the tilt support knob under the swivel bracket.



1. Tilt support knob

ECM00661

NOTICE

Do not use the tilt support lever or knob when trailering the boat. The outboard motor could shake loose from the tilt

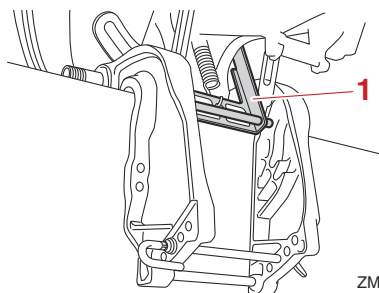
Components

support and fall. If the motor cannot be trailered in the normal running position, use an additional support device to secure it in the tilt position.

EMU26334

Tilt support bar

The tilt support bar keeps the outboard motor in the tilted up position.



ZMU08737

1. Tilt support bar

ECM01661

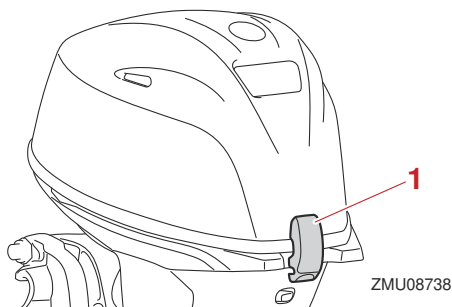
NOTICE

Do not use the tilt support bar when trailering the boat. The outboard motor could shake loose from the tilt support and fall. If the motor cannot be trailered in the normal running position, use an additional support device to secure it in the tilt position.

EMU39264

Cowling lock lever

The cowling lock lever(s) is used to secure the top cowling.



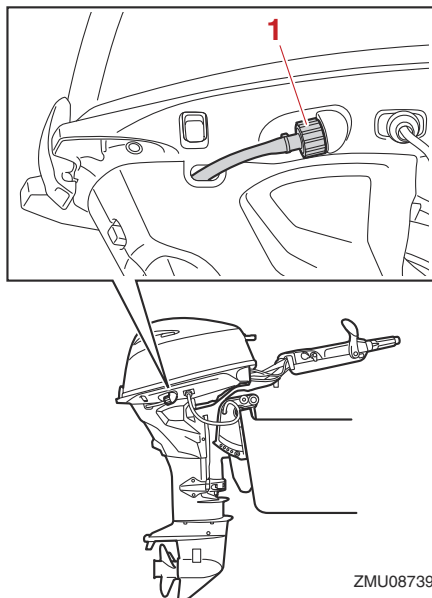
ZMU08738

1. Cowling lock lever

EMU26464

Flushing device

This device is used to clean the cooling water passages of the motor using a garden hose and tap water.



ZMU08739

1. Flushing device

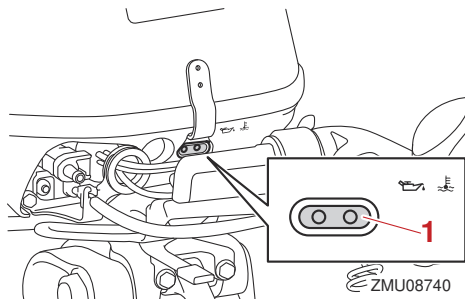
TIP:

For details on usage, see page 77.

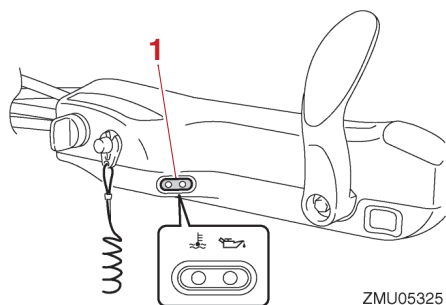
EMU26305

Alert indicator

If the engine develops a condition which is cause for alert, the indicator lights up. For details on how to read the alert indicator, see page 40.



1. Alert indicator



1. Alert indicator

Instruments and indicators

EMU36017

Indicators

EMU36026

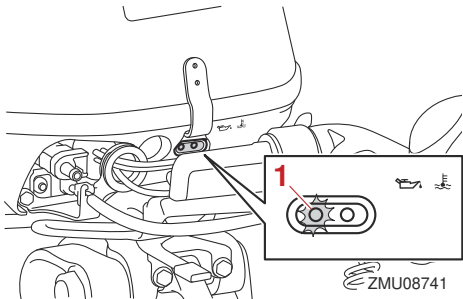
Low oil pressure-alert indicator

If oil pressure drops too low, this indicator will light up. For further information, see page 40.

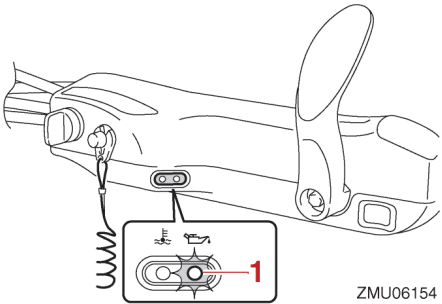
ECM00024

NOTICE

- Do not continue to run the engine if the low oil pressure-alert indicator is on and the engine oil level is lower. Serious engine damage will occur.
- The low oil pressure-alert indicator does not indicate the engine oil level. Use the oil dipstick to check the oil level. For further information, see page 49.



1. Low oil pressure-alert indicator



1. Low oil pressure-alert indicator

EMU36034

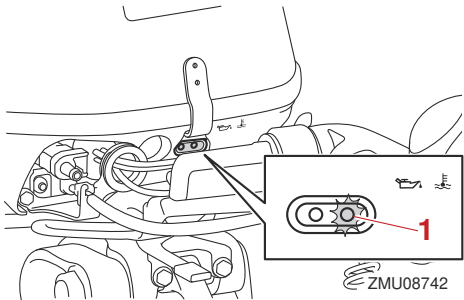
Overheat-alert indicator

If the engine temperature rises too high, this indicator will light up. For further information on reading the indicator, see page 40.

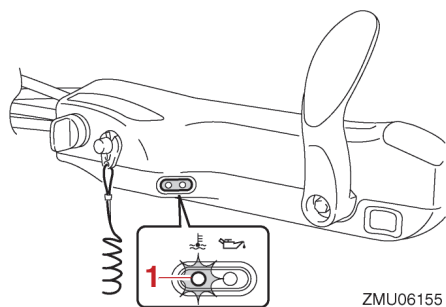
ECM00053

NOTICE

Do not continue to run the engine if the overheat-alert indicator is on. Serious engine damage will occur.



1. Overheat-alert indicator



ZMU06155

1. Overheat-alert indicator

Engine control system

EMU26807

Alert system

ECM00093

NOTICE

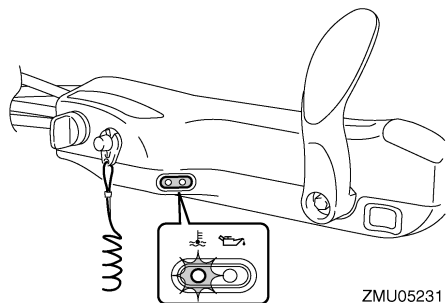
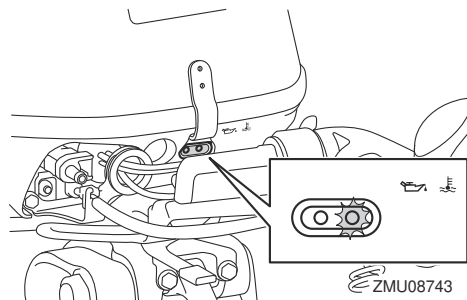
Do not continue to operate the engine if an alert device has activated. Consult your Yamaha dealer if the problem cannot be located and corrected.

EMU43754

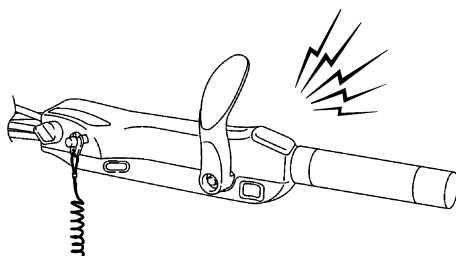
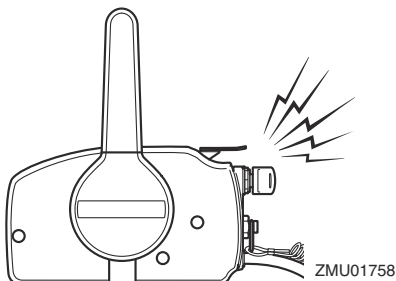
Overheat alert

This engine has an overheat-alert device. If the engine temperature rises too high, the alert device will activate.

- The engine speed will automatically decrease to 2000–3500 r/min.
- The overheat-alert indicator will light or blink (if equipped).



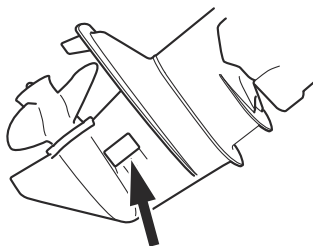
- The buzzer will sound (if equipped on the tiller handle, remote control box, or main switch panel).



ZMU05326

If the alert system has activated, stop the engine and check the cooling water inlets:

- Check trim angle to be sure that the cooling water inlet is submerged.
- Check the cooling water inlet for clogging.



ZMU08744

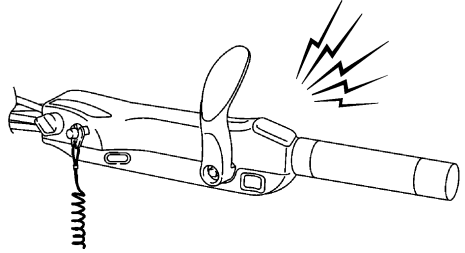
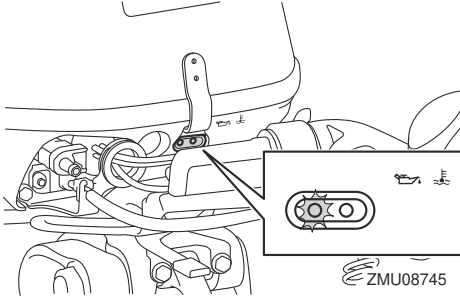
Engine control system

EMU26869

Low oil pressure alert

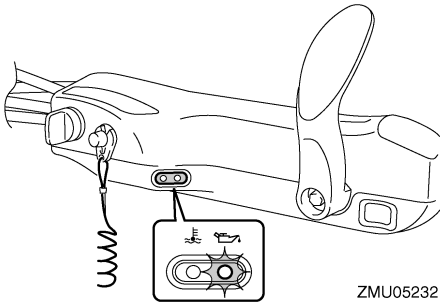
If the oil pressure drops too low, the alert device will activate.

- The engine speed will automatically decrease to about 2000–3500 r/min.
- The low oil pressure-alert indicator will light or blink (if equipped).



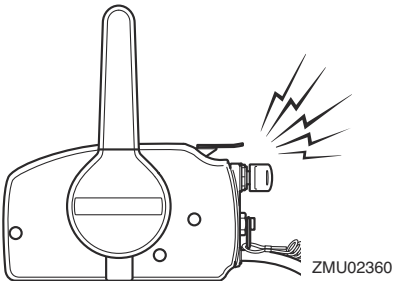
ZMU05326

If the alert system has activated, stop the engine as soon as it is safe to do so. Check the oil level and add oil as needed. If the oil level is correct, consult your Yamaha dealer.



ZMU05232

- The buzzer will sound (if equipped).



ZMU02360

Installation

EMU26903

Installation

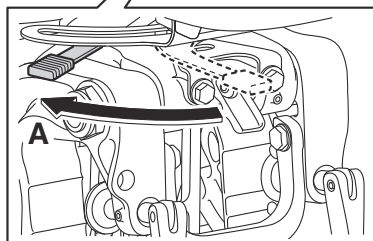
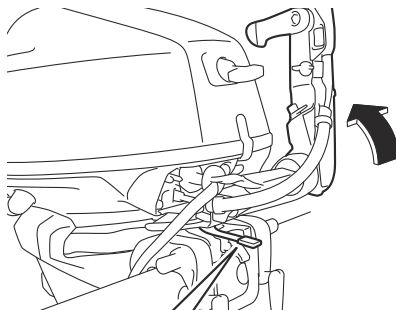
The information presented in this section is intended as reference only. It is not possible to provide complete instructions for every possible boat and motor combination. Proper mounting depends in part on experience and the specific boat and motor combination.

EWMO1591

WARNING

- **Overpowering a boat could cause severe instability. Do not install an outboard motor with more horsepower than the maximum rating on the capacity plate of the boat. If the boat does not have a capacity plate, consult the boat manufacturer.**
- **Improper mounting of the outboard motor could result in hazardous conditions such as poor handling, loss of control, or fire hazards. For permanently mounted models, your dealer or other person experienced in proper rigging should mount the motor.**

the vertical position (if equipped with the tiller handle).



ZMU08787

- (3) Hold the handgrip as shown in the illustration and lift up the outboard motor using two people.

EMU47170

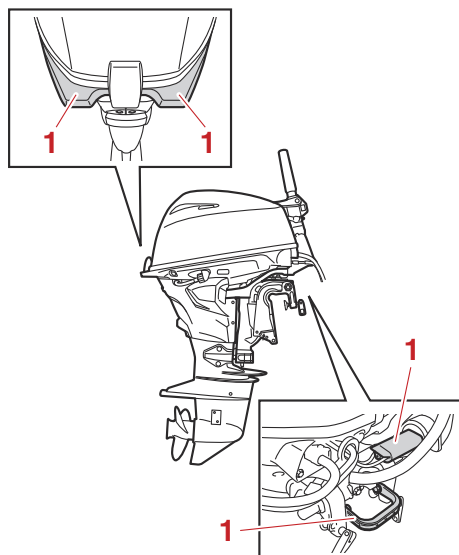
Mounting the outboard motor

ECMO1681

NOTICE

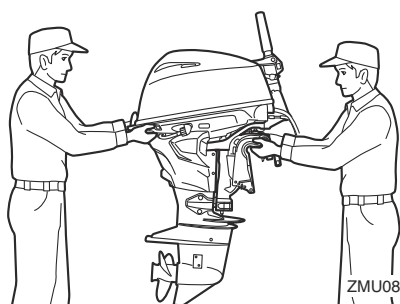
Do not hold the top cowling when mounting or dismounting the outboard motor. The top cowling could come off, causing the outboard motor to fall.

- (1) Be sure to mount the outboard motor while the boat is on land. If the boat is on the water, move it to an area on land.
- (2) To prevent steering movement, turn the adjuster lever to “A” (if equipped with the adjuster lever). To hold the steering bracket easily, raise the tiller handle to



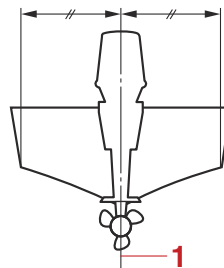
ZMU08788

1. Handgrip



ZMU08789

- (4) Mount the outboard motor on the center line (keel line) of the boat, and ensure that the boat itself is well balanced. Otherwise the boat will be hard to steer. For boats without a keel or which are asymmetrical, consult your dealer.



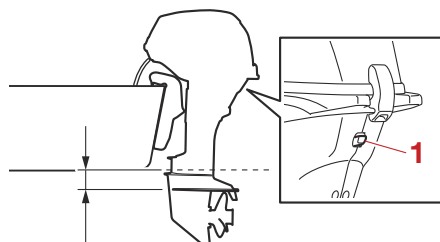
ZMU01760

1. Center line (keel line)

EMU26927

Mounting height

To run your boat at optimum efficiency, the water resistance (drag) of the boat and outboard motor must be made as little as possible. The mounting height of the outboard motor greatly affects the water resistance. If the mounting height is too high, cavitation tends to occur, thus reducing the propulsion; and if the propeller tips cut the air, the engine speed will rise abnormally and cause the engine to overheat. If the mounting height is too low, the water resistance will increase and thereby reduce engine efficiency. Mount the outboard motor so that the anti-cavitation plate is between the bottom of the boat and a level 25 mm (1 in) below it.



0-25 mm (0-1 in)

1. Idle hole

Installation

ECM01635

NOTICE

- Make sure that the idle hole is high enough to prevent water from entering the engine even if the boat is stationary with the maximum load.
- Incorrect engine height or obstructions to the smooth flow of water (such as the design or condition of the boat, or accessories, such as transom ladders or depth finder transducers) can create airborne water spray while the boat is cruising. If the outboard motor is operated continuously in the presence of airborne water spray, enough water could enter the engine through the air intake opening in the top cowling to cause severe engine damage. Remove the cause of the airborne water spray.

TIP:

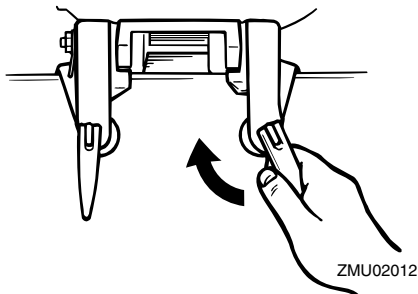
- The optimum mounting height of the outboard motor is affected by the boat and motor combination and the desired use. Test runs at different heights can help determine the optimum mounting height. Consult your Yamaha dealer or boat manufacturer for further information on determining the proper mounting height.
- For instructions on setting the trim angle of the outboard motor, see page 63.

EMU26974

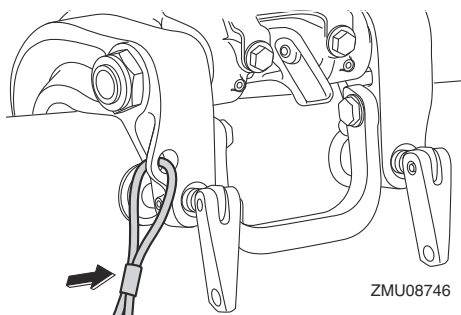
Clamping the outboard motor

- (1) Place the outboard motor on the transom so that it is positioned as close to the center as possible. Tighten the transom clamp screws evenly and securely. Occasionally check the clamp screws for tightness during operation of the outboard motor because they could become loose due to engine vibration.

WARNING! Loose clamp screws could allow the outboard motor to fall off or move on the transom. This could cause loss of control and serious injury. Make sure the clamp screws are tightened securely. Occasionally check the screws for tightness during operation. [EWM00643]



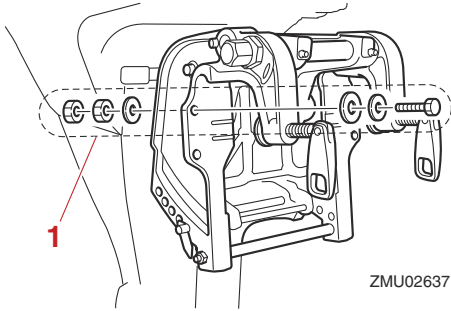
- (2) If the restraint cable attachment is equipped on your engine, a restraint cable or chain should be used. Attach one end to the restraint cable attachment and the other to a secure mounting point on the boat. Otherwise the engine could be completely lost if it accidentally falls off the transom.



- (3) Secure the clamp bracket to the transom using the bolts provided with the outboard (if packed). For details, consult your Yamaha dealer. **WARNING! Avoid using bolts, nuts or washers other**

than those contained in the engine packaging. If used, they must be of at least the same quality of material and strength and must be tightened securely. After tightening, test run the engine and check their tightness.

[EWM00652]



ZMU02637

1. Bolts

Operation

EMU36382

First-time operation

EMU36393

Fill engine oil

The engine is shipped from the factory without engine oil. If your dealer did not fill the oil, you must fill it before starting the engine. **NOTICE: Check that the engine is filled with oil before first-time operation to avoid severe engine damage.** [ECM01782]

The engine is shipped with the following tag, which should be removed after engine oil is filled for the first time. For more information on checking the engine oil level, see page 49.



EMU30175

Breaking in engine

Your new engine requires a period of break-in to allow mating surfaces of moving parts to wear in evenly. Correct break-in will help

ensure proper performance and longer engine life. **NOTICE: Failure to follow the break-in procedure could result in reduced engine life or even severe engine damage.** [ECM00802]

EMU27086

Procedure for 4-stroke models

Your new engine requires a period of 10 hours break-in to allow mating surfaces of moving parts to wear in evenly.

TIP:

Run the engine in the water, under load (in gear with a propeller installed) as follows. For 10 hours for breaking in engine avoid extended idling, rough water and crowded areas.

- (1) For the first hour of operation:
Run the engine at varying speeds up to 2000 r/min or approximately half throttle.
- (2) For the second hour of operation:
Increase engine speed as much as necessary to put the boat on plane (but avoid full-throttle operation), then back off on the throttle while keeping the boat at a planing speed.
- (3) Remaining 8 hours:
Run the engine at any speed. However, avoid operating at full throttle for more than 5 minutes at a time.
- (4) After the first 10 hours:
Operate the engine normally.

EMU36402

Getting to know your boat

All boats have unique handling characteristics. Operate cautiously while you learn how your boat handles under different conditions and various trim angles (see page 63).

EMU36414

Checks before starting engine

EWM01922

WARNING

If any item in “Checks before starting engine” is not working properly, have it inspected and repaired before operating the outboard motor. Otherwise, an accident could occur.

ECM00121

NOTICE

Do not start the engine out of water. Overheating and serious engine damage can occur.

EMU36561

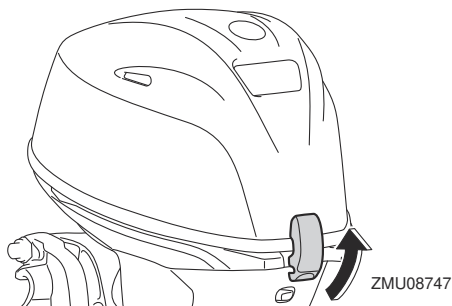
Fuel level

Be sure you have plenty of fuel for your trip. A good rule is to use 1/3 of your fuel to get to the destination, 1/3 to return, and to keep 1/3 as an emergency reserve. With the boat level on a trailer or in the water, check the fuel level. For fuel filling instructions, see page 51.

EMU36573

Remove the top cowling

For the following checks, remove the top cowling from the bottom cowling. To remove the top cowling, release the cowling lock lever and lift off the top cowling.



EMU36443

Fuel system

EWM00061

WARNING

Gasoline and its vapors are highly flammable and explosive. Keep away from sparks, cigarettes, flames, or other sources of ignition.

EWM00911

WARNING

Leaking fuel can result in fire or explosion.

- Check for fuel leakage regularly.
- If any fuel leakage is found, the fuel system must be repaired by a qualified mechanic. Improper repairs can make the outboard unsafe to operate.

EMU36453

Check for fuel leaks

- Check for fuel leaks or gasoline fumes in the boat.
- Check for fuel leakage from the fuel system.
- Check the fuel tank and fuel lines for cracks, swellings, or other damage.

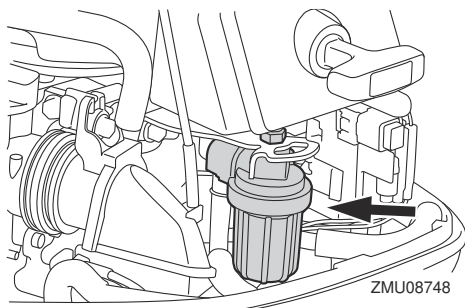
EMU37323

Checking the fuel filter

Check that the fuel filter is clean and free of water. If any water is found in the fuel, or if a significant amount of debris is found, the fuel

Operation

tank should be checked and cleaned by a Yamaha dealer.



EMU38902

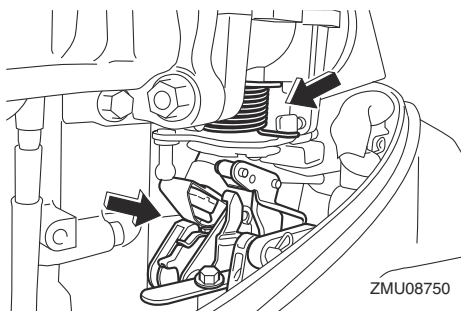
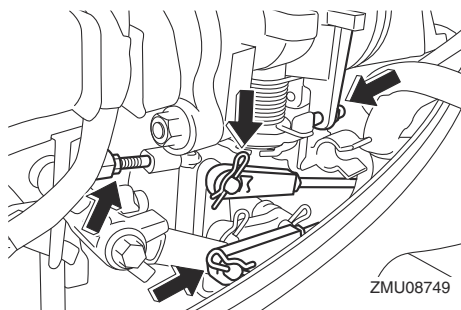
Controls

Tiller handle models

- (1) Move the tiller handle fully to the left and right to make sure operation is smooth.
- (2) Turn the throttle grip from the fully closed to the fully open position. Make sure that it turns smoothly and that it completely returns to the fully closed position.
- (3) Look for loose or damaged connections of the throttle cable and shift link.

Remote control models

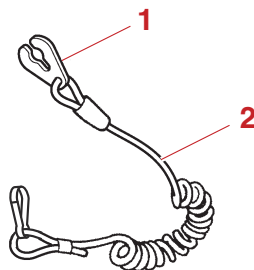
- (1) Turn the steering wheel fully to the left and right and make sure operation is smooth and unrestricted throughout the whole range with no binding or excessive free play.
- (2) Operate the remote control levers several times to make sure there is no hesitation in their travel. Operation should be smooth over the complete range of motion, and each lever should return completely to the idle position.
- (3) Look for loose or damaged connections of the throttle and shift cables.



EMU36484

Engine shut-off cord (lanyard)

Inspect the engine shut-off cord and clip for damage, such as cuts, breaks, and wear.



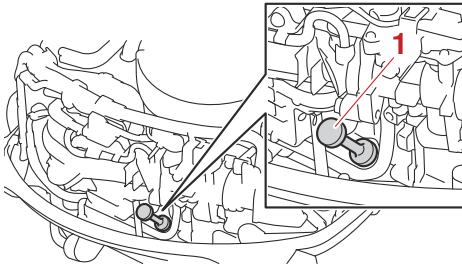
ZMU06873

1. Clip
2. Engine shut-off cord (lanyard)

EMU40995

Engine oil

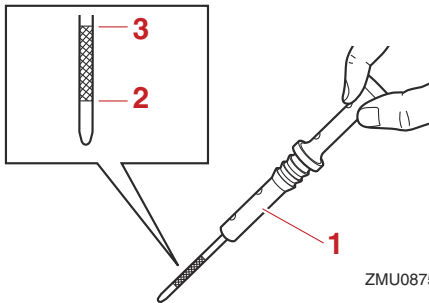
- (1) Place the outboard motor in a vertical position (not tilted). **NOTICE: If the outboard motor is not level, the oil level indicated on the oil dipstick may not be accurate.** [ECM01862]
- (2) Remove the oil dipstick and wipe it clean.



ZMU08751

1. Oil dipstick

- (3) Insert the oil dipstick completely and remove it again.
- (4) Check that the oil level on the oil dipstick is between the upper and lower marks. Consult your Yamaha dealer if the oil level is not at the proper level or if it appears milky or dirty.



ZMU08752

1. Oil dipstick
2. Lower mark

3. Upper mark

EMU27154

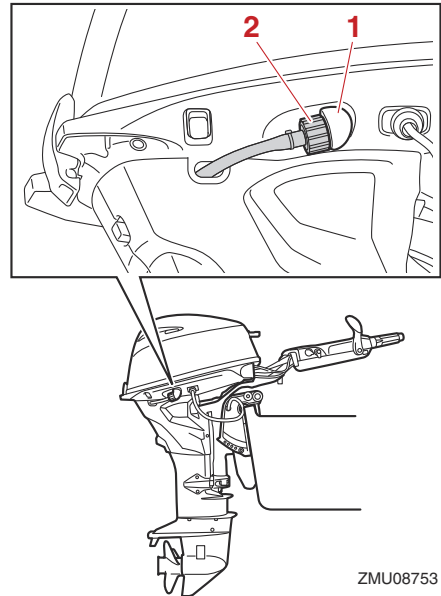
Engine

- Check the engine and engine mounting.
- Look for loose or damaged fasteners.
- Check the propeller for damage.
- Check for engine oil leaks.

EMU36494

Flushing device

Check that the flushing device's garden hose connector is securely screwed on to the fitting on the bottom cowling. **NOTICE: If the garden hose connector is not properly connected, cooling water can leak out and the engine can overheat during operation.** [ECM01802]



ZMU08753

1. Fitting
2. Flushing device

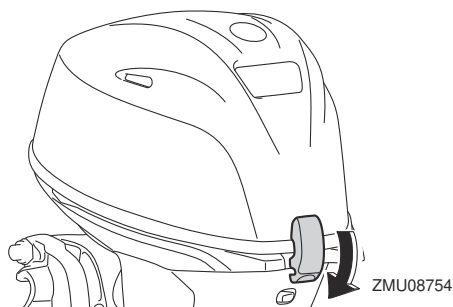
Operation

EMU36957

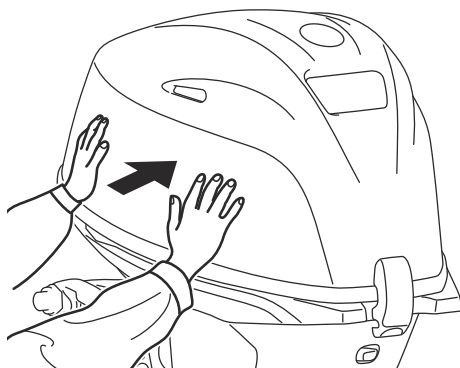
Installing top cowling

- (1) Be sure that the cowling lock lever is released.
- (2) Be sure that the rubber seal is seated all the way around the top cowling.
- (3) Place the top cowling on the bottom cowling.
- (4) Check to be sure the rubber seal is seated correctly between the top cowling and the bottom cowling.
- (5) Move the cowling lock lever to lock the top cowling as shown. **NOTICE: If the top cowling is not installed correctly, water spray under the top cowling can damage the engine, or the top cowling can blow off at high speeds.**

[ECM01992]



After installing, check the fitting of the top cowling by pushing it with both hands. If the top cowling is loose, have it repaired by your Yamaha dealer.



EMU38911

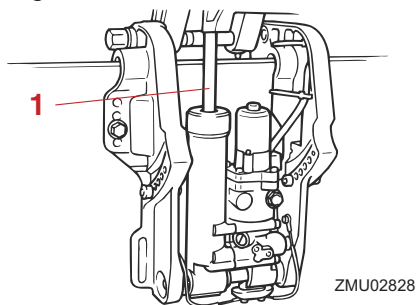
Checking power trim and tilt system

EWMO1971

WARNING

- Never get under the lower unit while it is tilted, even when the tilt support knob is locked. Severe injury could occur if the outboard motor accidentally falls.
- Body parts can be crushed between the motor and the clamp bracket when the motor is trimmed or tilted.
- Be sure no one is near the outboard motor before performing this check.

- (1) Check the power trim and tilt unit for any sign of oil leaks.



1. Trim and tilt rod

- (2) Operate each of the power trim and tilt switches to check that all switches work.
- (3) Tilt the outboard motor up and check that the trim and tilt rod is pushed out completely.
- (4) Check that the trim and tilt rod is free of corrosion or other flaws.
- (5) Tilt the outboard motor down. Check that the trim and tilt rod operates smoothly.

EMU36585

Battery

Check the battery's charge. If your boat is equipped with a Yamaha digital speedometer, the voltmeter and low battery alert functions will help you monitor the battery's charge. A battery in good condition will provide a minimum of 12 volts. Check that the battery connections are clean, secure and covered by insulating covers. The electrical connections of the battery and cables must be clean and properly connected or the battery will not start the engine.

If the battery needs charging, consult your Yamaha dealer or the battery manufacturer's instructions.

EMU2743B

Filling fuel

EWM01831



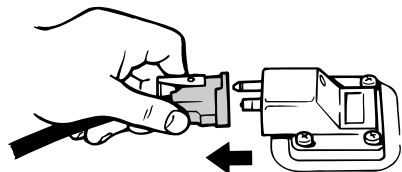
WARNING

- Gasoline and its vapors are highly flammable and explosive. Always refuel according to this procedure to reduce the risk of fire and explosion.
- Gasoline is poisonous and can cause injury or death. Handle gasoline with care. Never siphon gasoline by mouth. If you should swallow some gasoline or inhale a lot of gasoline vapor, or get

some gasoline in your eyes, see your doctor immediately. If gasoline spills on your skin, wash with soap and water. If gasoline spills on your clothing, change your clothes.

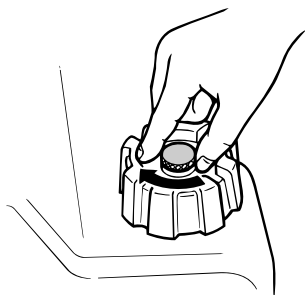
Before refueling, check the following points:

- Ensure the engine is stopped.
 - Securely moor the boat in a well-ventilated area and stop the engine. If the boat is trailered, make sure that it is stable.
 - Do not smoke and keep away from sparks, flames, static electric discharge, or other sources of ignition.
 - If you use a portable container to store and dispense fuel, only use a locally approved GASOLINE container.
 - To prevent electrostatic sparks, discharge any built-up static electricity from your body before refueling.
- (1) Disconnect the fuel hose from the fuel tank and tighten the air vent screw on the fuel tank cap.



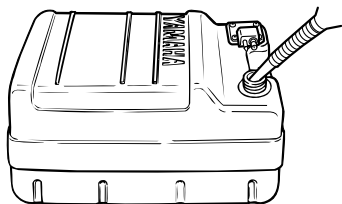
ZMU06598

Operation



ZMU02301

- (2) Remove the fuel tank from the boat.
- (3) Remove the fuel tank cap.
- (4) Fill the fuel tank with fuel. **WARNING!** Do not overfill. Otherwise fuel can expand and overflow if the temperature increases. [EWM02611]



ZMU02834

Fuel tank capacity:
24 L (6.34 US gal, 5.28 Imp.gal)

- (5) Tighten the fuel tank cap securely.
- (6) Wipe up any spilled gasoline immediately with dry rags. Dispose of rags properly according to local laws or regulations.

EMU27453

Operating engine

EWM00421

WARNING

- Before starting the engine, make sure that the boat is tightly moored and that

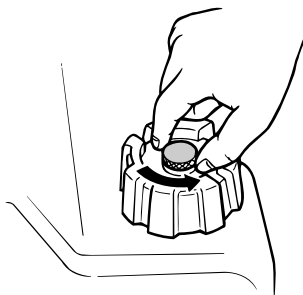
you can steer clear of any obstructions. Be sure there are no swimmers in the water near you.

- When the air vent screw is loosened, gasoline vapor will be released. Gasoline is highly flammable, and its vapors are flammable and explosive. Refrain from smoking, and keep away from open flames and sparks while loosening the air vent screw.
- This product emits exhaust gases which contain carbon monoxide, a colorless, odorless gas which could cause brain damage or death when inhaled. Symptoms include nausea, dizziness, and drowsiness. Keep cockpit and cabin areas well ventilated. Avoid blocking exhaust outlets.

EMU2746B

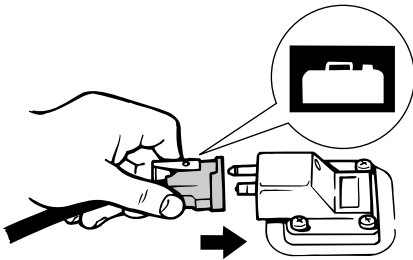
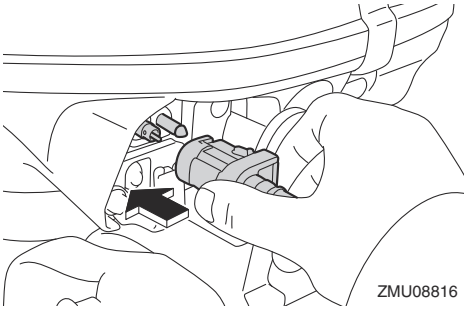
Sending fuel (portable tank)

- (1) If there is an air vent screw on the fuel tank cap, loosen it 2 or 3 turns.



ZMU02295

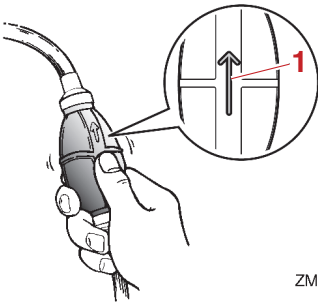
- (2) If there is a fuel joint on the motor, align the fuel joint on the fuel line with the fuel joint on the motor and firmly connect the fuel line to the joint while pinching the joint. Then firmly connect the other end of the fuel line to the joint on the fuel tank.



TIP:

Wipe up any spilled gasoline immediately with dry rags. Dispose of rags properly according to local laws or regulations.

- (3) Squeeze the primer pump, with the arrow pointing up, until you feel it become firm. During engine operation, place the tank horizontally, otherwise fuel cannot be drawn from the fuel tank.



1. Arrow

EMU27497

Starting engine

EWM01601



Before starting the engine, make sure that the boat is tightly moored and that you can steer clear of any obstructions. Be sure there are no swimmers in the water near you.

EMU27548

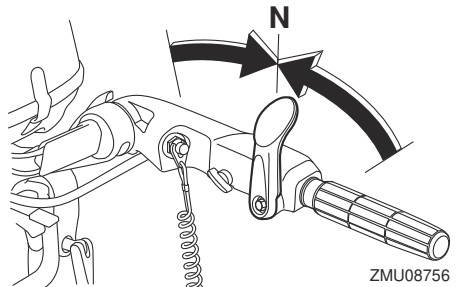
Manual start / prime start models

EWM01842



- Failure to attach the engine shut-off cord could result in a runaway boat if operator is ejected. Attach the engine shut-off cord to a secure place on your clothing, or your arm or leg while operating. Do not attach the cord to clothing that could tear loose. Do not route the cord where it could become entangled, preventing it from functioning.
- Avoid accidentally pulling the cord during normal operation. Loss of engine power means the loss of most steering control. Also, without engine power, the boat could slow rapidly. This could cause people and objects in the boat to be thrown forward.

- (1) Place the gear shift lever in neutral.

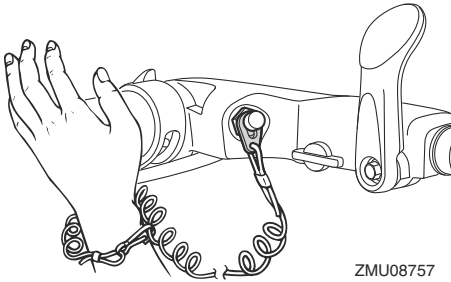


Operation

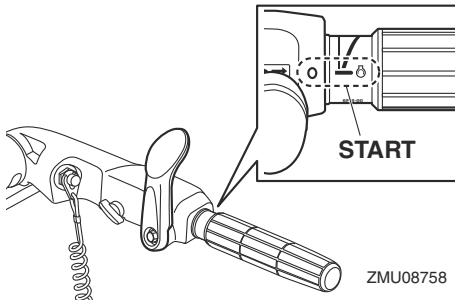
TIP:

The start-in-gear protection device prevents the engine from starting except when in neutral.

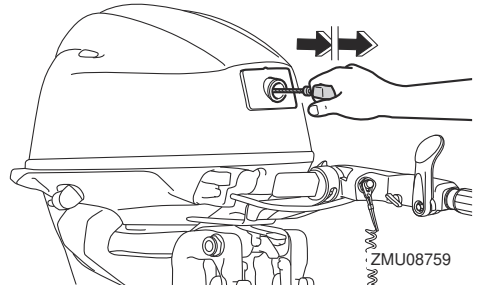
- (2) Attach the engine shut-off cord to a secure place on your clothing, or your arm or leg. Then install the clip on the other end of the cord into the engine shut-off switch.



- (3) Place the throttle grip in the “START” (start) position.



- (4) Pull the manual starter handle slowly until you feel resistance. Then give a strong pull straight out to crank and start the engine. Repeat if necessary.



- (5) After the engine starts, slowly return the manual starter handle to its original position before releasing it.

TIP:

- When the engine is cold, it needs to be warmed up. For further information, see page 59.
- If the engine is warm and fails to start, open the throttle slightly and try to start the engine again. If the engine still fails to start, see page 98.
- (6) Slowly return the throttle grip to the fully closed position.

EMU27597

Electric start / prime start models

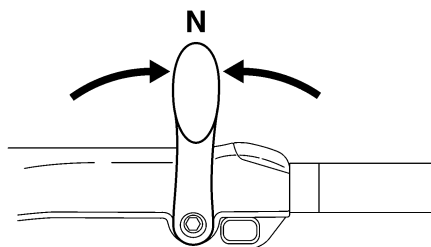
EWM01842

⚠ WARNING

- Failure to attach the engine shut-off cord could result in a runaway boat if operator is ejected. Attach the engine shut-off cord to a secure place on your clothing, or your arm or leg while operating. Do not attach the cord to clothing that could tear loose. Do not route the cord where it could become entangled, preventing it from functioning.
- Avoid accidentally pulling the cord during normal operation. Loss of engine power means the loss of most steering control. Also, without engine power, the boat could slow rapidly. This could

cause people and objects in the boat to be thrown forward.

- (1) Place the gear shift lever in neutral.

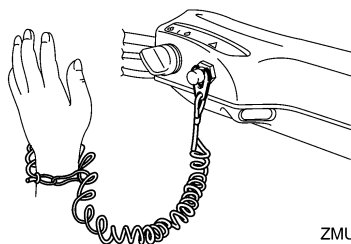


ZMU05215

TIP:

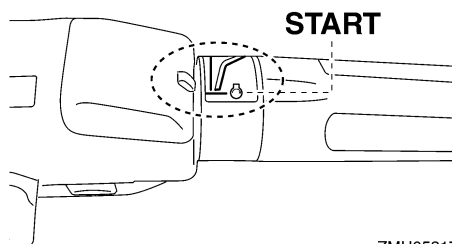
The start-in-gear protection device prevents the engine from starting except when in neutral.

- (2) Attach the engine shut-off cord to a secure place on your clothing, or your arm or leg. Then install the clip on the other end of the cord into the engine shut-off switch.



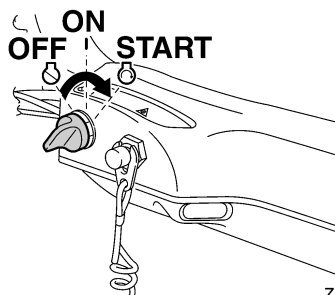
ZMU05216

- (3) Place the throttle grip in the "START" (start) position. After the engine starts, return the throttle to the fully closed position.



ZMU05217

- (4) Turn the main switch to "START" (start), and hold it for a maximum of 5 seconds.



ZMU05218

- (5) Immediately after the engine starts, release the main switch and allow it to return to "ON" (on). **NOTICE: Never turn the main switch to "START" (start) while the engine is running. Do not keep the starter motor turning for more than 5 seconds. If the starter motor is turned continuously for more than 5 seconds, the battery will be quickly discharged, thus making it impossible to start the engine. The starter can also be damaged. If the engine will not start after 5 seconds of cranking, return the main switch to "ON" (on), wait 10 seconds, then crank the engine again.** [ECM00193]

Operation

TIP:

- When the engine is cold, it needs to be warmed up. For further information, see page 59.
- If the engine is warm and fails to start, open the throttle slightly and try to start the engine again. If the engine still fails to start, see page 98.

EMU27606

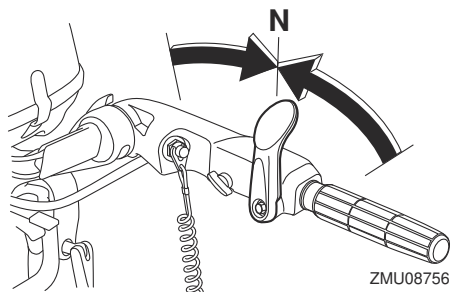
Electric start/prime start models

EWM01842

WARNING

- **Failure to attach the engine shut-off cord could result in a runaway boat if operator is ejected. Attach the engine shut-off cord to a secure place on your clothing, or your arm or leg while operating. Do not attach the cord to clothing that could tear loose. Do not route the cord where it could become entangled, preventing it from functioning.**
- **Avoid accidentally pulling the cord during normal operation. Loss of engine power means the loss of most steering control. Also, without engine power, the boat could slow rapidly. This could cause people and objects in the boat to be thrown forward.**

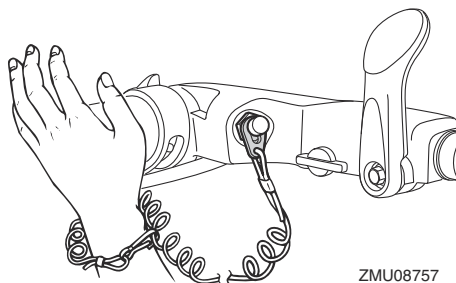
- (1) Place the gear shift lever in neutral.



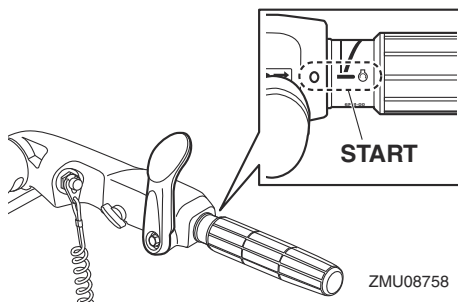
TIP:

The start-in-gear protection device prevents the engine from starting except when in neutral.

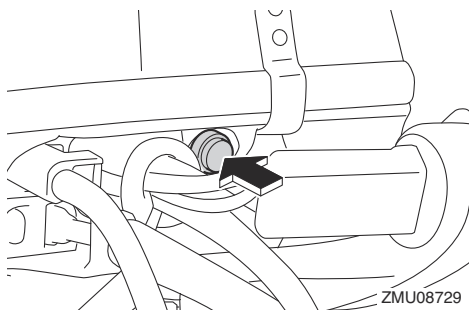
- (2) Attach the engine shut-off cord to a secure place on your clothing, or your arm or leg. Then install the clip on the other end of the cord into the engine shut-off switch.



- (3) Place the throttle grip in the “START” (start) position. After the engine starts, return the throttle to the fully closed position.



- (4) Push the starter button to start the engine.



- (5) Immediately after the engine starts, release the starter button and allow it to return to its original position. **NOTICE:** Never push the starter button while the engine is running. Do not keep the starter motor turning for more than 5 seconds. If the starter motor is turned continuously for more than 5 seconds, the battery will be quickly discharged, thus making it impossible to start the engine. The starter can also be damaged. If the engine will not start after 5 seconds of cranking, release the starter button, wait 10 seconds, then crank the engine again.

[ECM00162]

TIP:

- When the engine is cold, it needs to be warmed up. For further information, see page 59.
 - If the engine is warm and fails to start, open the throttle slightly and try to start the engine again. If the engine still fails to start, see page 98.
- (6) Slowly return the throttle grip to the fully closed position.

EMU27666

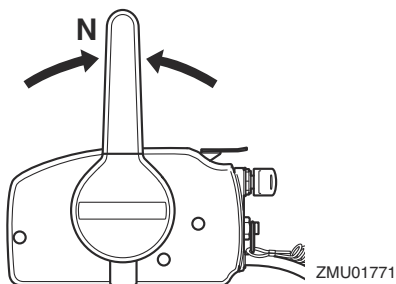
Electric start and remote control models

EW001842

WARNING

- Failure to attach the engine shut-off cord could result in a runaway boat if operator is ejected. Attach the engine shut-off cord to a secure place on your clothing, or your arm or leg while operating. Do not attach the cord to clothing that could tear loose. Do not route the cord where it could become entangled, preventing it from functioning.
- Avoid accidentally pulling the cord during normal operation. Loss of engine power means the loss of most steering control. Also, without engine power, the boat could slow rapidly. This could cause people and objects in the boat to be thrown forward.

- (1) Place the remote control lever in neutral.

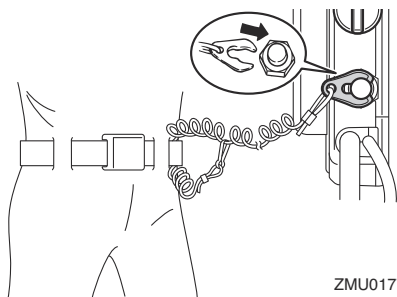


TIP:

The start-in-gear protection device prevents the engine from starting except when in neutral.

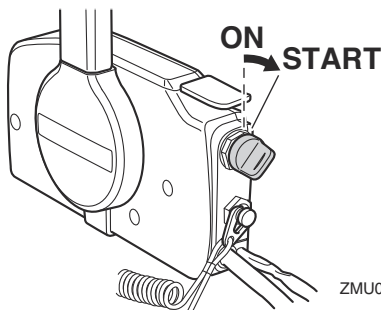
- (2) Attach the engine shut-off cord to a secure place on your clothing, or your arm or leg. Then install the clip on the other end of the cord into the engine shut-off switch.

Operation



ZMU01772

- (3) Turn the main switch to “ON” (on).
- (4) Turn the main switch to “START” (start), and hold it for a maximum of 5 seconds.



ZMU01774

- (5) Immediately after the engine starts, release the main switch and allow it to return to “ON” (on). **NOTICE:** Never turn the main switch to “START” (start) while the engine is running. Do not keep the starter motor turning for more than 5 seconds. If the starter motor is turned continuously for more than 5 seconds, the battery will be quickly discharged, thus making it impossible to start the engine. The starter can also be damaged. If the engine will not start after 5 seconds of cranking, return the main switch to “ON” (on), wait 10 seconds, then crank the engine again. [ECM00193]

TIP:

- When the engine is cold, it needs to be warmed up. For further information, see page 59.
- If the engine is warm and fails to start, open the throttle slightly and try to start the engine again. If the engine still fails to start, see page 98.

EMU36511

Checks after starting engine

EMU36524

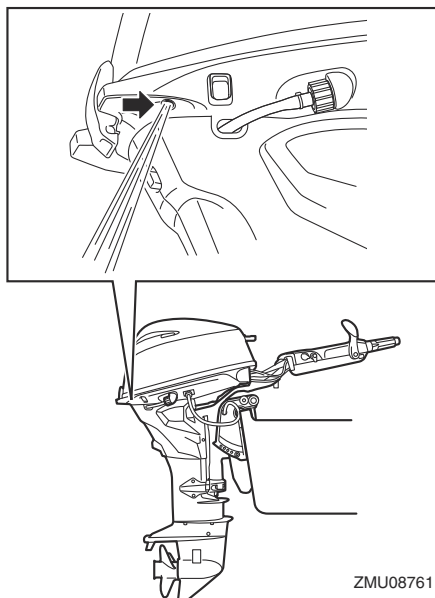
Cooling water

Check for a steady flow of water from the cooling water pilot hole. A continuous flow of water from the pilot hole indicates that the water pump is pumping water through the cooling water passages. If the cooling water passages are frozen, it may take a while for water to start flowing out of the pilot hole.

ECM01811

NOTICE

If water is not flowing out of the pilot hole at all times while the engine is running, overheating and serious damage could occur. Stop the engine and check whether the cooling water inlet on the lower case or the cooling water pilot hole is blocked. Consult your Yamaha dealer if the problem cannot be located and corrected.



EMU27671

Warming up engine

EMU27718

Manual start and electric start models

- (1) After starting the engine, allow it to idle for 3 minutes to warm up. **NOTICE:** Failure to do so will shorten engine life. [ECM04550]
- (2) Be sure the low oil pressure-alert indicator goes off after starting the engine. **NOTICE:** If the low oil pressure-alert indicator blinks after the engine starts, stop the engine. Otherwise, serious engine damage could occur. Check the oil level and add engine oil if necessary. Consult your Yamaha dealer if the cause for the low oil pressure alert cannot be found. [ECM01832]

EMU36532

Checks after engine warm up

EMU36542

Shifting

While the boat is tightly moored, and without applying throttle, confirm that the engine shifts smoothly into forward and reverse, and back to neutral.

EMU36981

Stop switches

- Turn the main switch to “OFF”, or press the engine stop button and make sure the engine stops.
- Confirm that removing the clip from the engine shut-off switch stops the engine.
- Confirm that the engine cannot be started with the clip removed from the engine shut-off switch.

EMU49320

Shifting

EWMO0181



WARNING

Before shifting, make sure there are no swimmers or obstacles in the water near you.

ECM01611

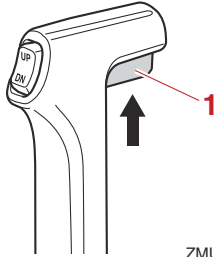
NOTICE

Warm up the engine before shifting into gear. Until the engine is warm, the idle speed may be higher than normal. High idle speed can prevent you from shifting back to neutral. If this occurs, stop the engine, shift to neutral, then restart the engine and allow it to warm up.

To shift out of neutral

- (1) Pull the neutral interlock trigger up (if equipped).

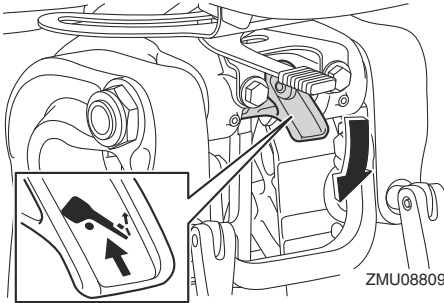
Operation



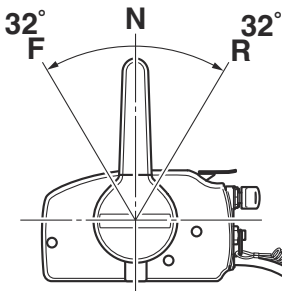
ZMU01727

1. Neutral interlock trigger

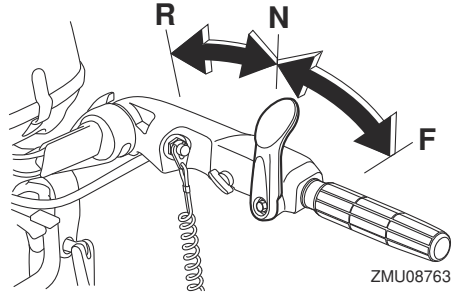
- (2) Move the remote control lever / gear shift lever to the forward position or reverse position [about 35° (a detent can felt) for remote control models].
Be sure to check that the tilt lock lever is in the lock/down position (if equipped) before operating in reverse.



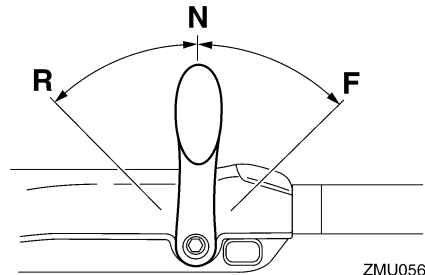
ZMU08809



ZMU05460



ZMU08763



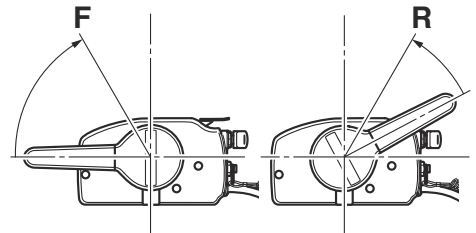
ZMU05674

TIP:

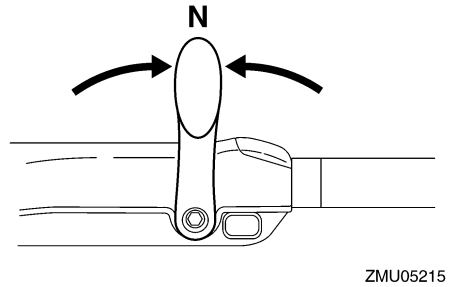
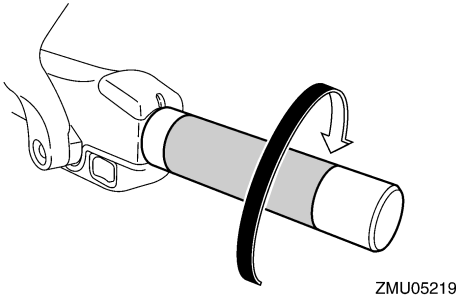
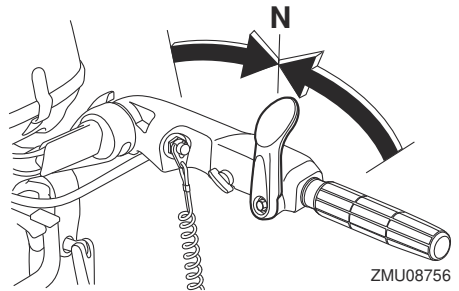
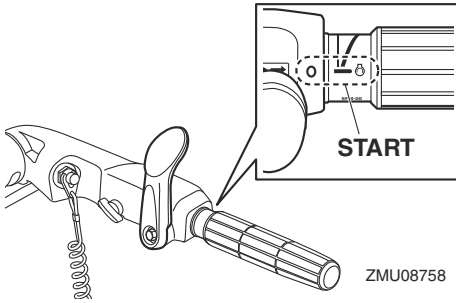
Tiller handle models: The gear shift lever operates only when the throttle grip is in the fully closed position.

To shift from in gear (forward/reverse) to neutral

- (1) Close the throttle so that the engine slows to idle speed.



ZMU05462



- (2) After the engine is at idle speed in gear, move the remote control lever / gear shift lever to the neutral position.

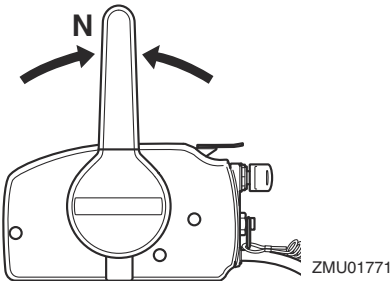
EMU31743

Stopping boat

EW01511

WARNING

- Do not use the reverse function to slow down or stop the boat as it could cause you to lose control, be ejected, or impact the steering wheel or other parts of the boat. This could increase the risk of serious injury. It could also damage the shift mechanism.
- Do not shift into reverse while traveling at planing speeds. Loss of control, boat swamping, or damage to the boat could occur.



The boat is not equipped with a separate braking system. Water resistance stops it after the throttle lever is moved back to idle. The stopping distance varies depending on

Operation

gross weight, water surface conditions, and wind direction.

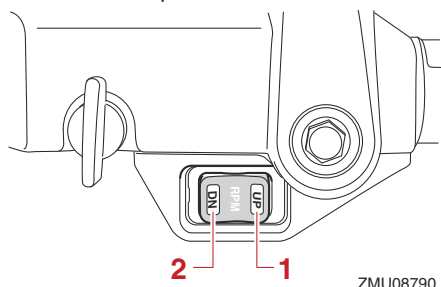
EMU30881

Trolling

EMU30891

Adjusting trolling speed

The trolling speed on outboard motors equipped with the variable trolling RPM switches can be adjusted approximately 50 r/min with each press of a switch.



1. "UP" switch
2. "DN" switch

To increase the trolling speed, press the "UP" switch.

To decrease the trolling speed, press the "DN" switch.

TIP:

- The trolling speed changes approximately 50 r/min each time a switch is pressed.
- If the trolling speed has been adjusted, the engine returns to the normal trolling speed when the engine is stopped and restarted or when the engine speed exceeds approximately 3000 r/min.

EMU27824

Stopping engine

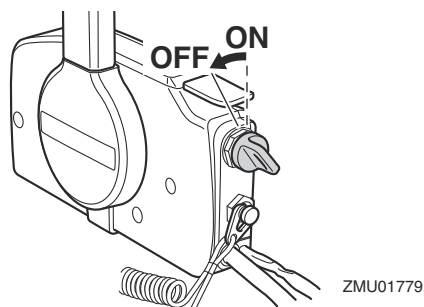
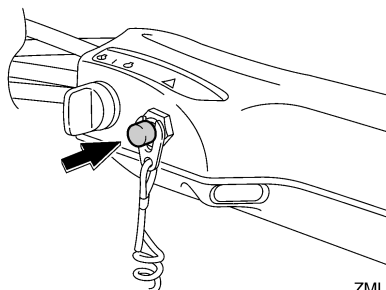
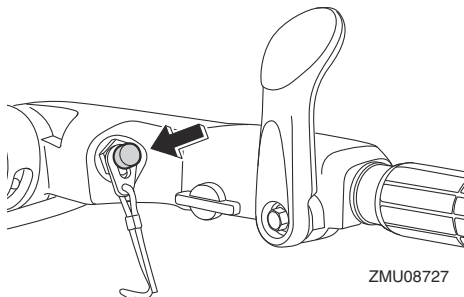
Before stopping the engine, first let it cool off for a few minutes at idle or low speed. Stop-

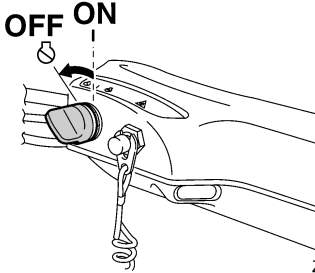
ping the engine immediately after operating at high speed is not recommended.

EMU2784A

Procedure

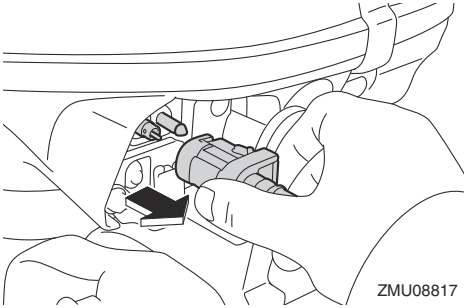
- (1) Push and hold the engine stop button or turn the main switch to "OFF" (off).





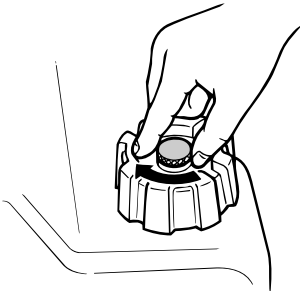
ZMU05223

- (2) After stopping the engine, disconnect the fuel line if there is a fuel joint on the outboard motor.



ZMU08817

- (3) Tighten the air vent screw on the fuel tank cap (if equipped).



ZMU02301

- (4) Remove the key if the boat will be left unattended.

TIP:

The engine can also be stopped by pulling the cord and removing the clip from the en-

gine shut-off switch, then turning the main switch to “OFF” (off).

EMU27865

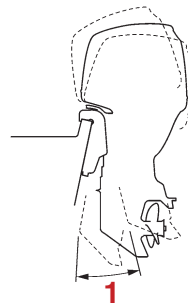
Trimming outboard motor

EWMO0741

WARNING

Excessive trim for the operating conditions (either trim up or trim down) can cause boat instability and can make steering the boat more difficult. This increases the possibility of an accident. If the boat begins to feel unstable or is hard to steer, slow down and/or readjust the trim angle.

The trim angle of the outboard motor helps determine the position of the bow of the boat in the water. Correct trim angle will help improve performance and fuel economy while reducing strain on the engine. Correct trim angle depends upon the combination of boat, engine, and propeller. Correct trim is also affected by variables such as the load in the boat, sea conditions, and running speed.



1. Trim operating angle

Operation

EMU38881

Adjusting trim angle for manual tilt models

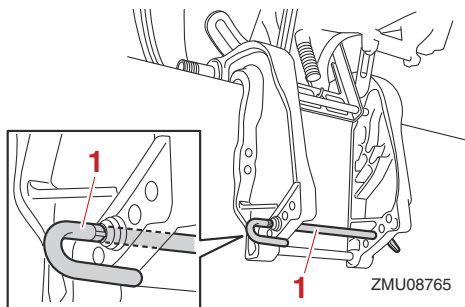
EWMO0401

WARNING

- Stop the engine before adjusting the trim angle.
- Use care to avoid being pinched when removing or installing the rod.
- Use caution when trying a trim position for the first time. Increase speed gradually and watch for any signs of instability or control problems. Improper trim angle can cause loss of control.

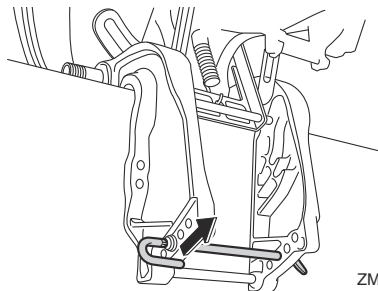
There are 4 or 5 holes provided in the clamp bracket to adjust the outboard motor trim angle.

- (1) Stop the engine.
- (2) Tilt the outboard motor up and remove the trim rod by pressing clip.

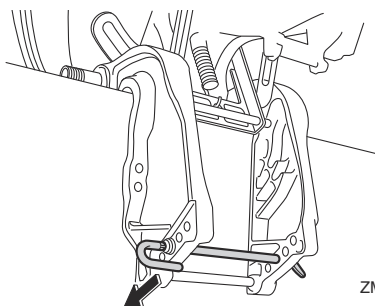


1. Trim rod

- (3) Reposition the rod in the desired hole. To raise the bow ("trim-out"), move the rod away from the transom.



To lower the bow ("trim-in"), move the rod toward the transom.



Make test runs with the trim set to different angles to find the position that works best for your boat and operating conditions.

TIP:

The outboard motor trim angle can be changed approximately 4 degrees by shifting the trim rod one hole.

EMU27889

Adjusting trim angle (Power trim and tilt)

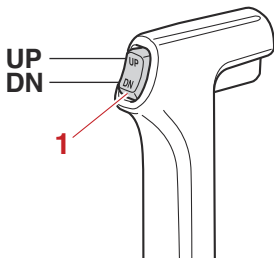
EWMO0754

WARNING

- Be sure all people are clear of the outboard motor when adjusting the trim angle. Body parts can be crushed between the motor and the clamp bracket when the motor is trimmed or tilted.

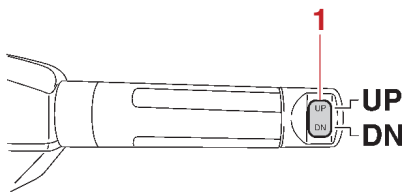
- Use caution when trying a trim position for the first time. Increase speed gradually and watch for any signs of instability or control problems. Improper trim angle can cause loss of control.
- If equipped with a power trim and tilt switch located on the bottom cowling, use the switch only when the boat is at a complete stop with the engine off. Do not adjust the trim angle with this switch while the boat is moving.

Adjust the outboard motor trim angle using the power trim and tilt switch.



ZMU01781

1. Power trim and tilt switch



ZMU05224

1. Power trim and tilt switch

To raise the bow (trim-out), press the switch "UP" (up).

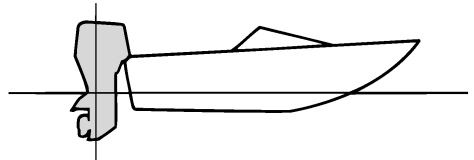
To lower the bow (trim-in), press the switch "DN" (down).

Make test runs with the trim set to different angles to find the position that works best for your boat and operating conditions.

EMU27913

Adjusting boat trim

When the boat is on plane, a bow-up attitude results in less drag, greater stability and efficiency. This is generally when the keel line of the boat is up about 3 to 5 degrees. With the bow up, the boat may have a greater tendency to steer to one side or the other. Compensate for this as you steer. When the bow of the boat is down, it is easier to accelerate from a standing start onto plane.

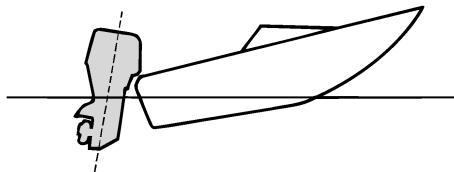


ZMU01784

Bow Up

Too much trim-out puts the bow of the boat too high in the water. Performance and economy are decreased because the hull of the boat is pushing the water and there is more air drag. Excessive trim-out can also cause the propeller to ventilate, which reduces performance further, and the boat may "porpoise" (hop in the water), which could throw the operator and passengers overboard.

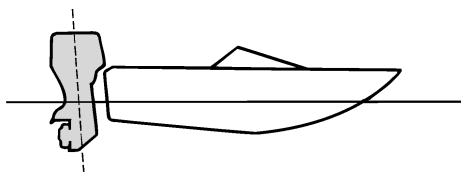
Operation



ZMU01785

Bow Down

Too much trim-in causes the boat to “plow” through the water, decreasing fuel economy and making it hard to increase speed. Operating with excessive trim-in at higher speeds also makes the boat unstable. Resistance at the bow is greatly increased, heightening the danger of “bow steering” and making operation difficult and dangerous.



ZMU01786

TIP:

Depending on the type of boat, the outboard motor trim angle may have little effect on the trim of the boat when operating.

EMU27936

Tilting up and down

If the engine will be stopped for some time or if the boat is moored in shallows, the outboard motor should be tilted up to protect the propeller and lower casing from damage

by collision with obstructions, and also to reduce salt corrosion.

EWMO0223

WARNING

Make sure that no one is near the outboard motor when tilting the outboard motor up or down. Otherwise, body parts could be crushed between the outboard motor and the clamp bracket.

EWMO0251

WARNING

Leaking fuel is a fire hazard. If there is a fuel joint on the outboard motor, disconnect the fuel line or close the fuel cock if the engine will be tilted for more than a few minutes. Otherwise fuel may leak.

ECMO0242

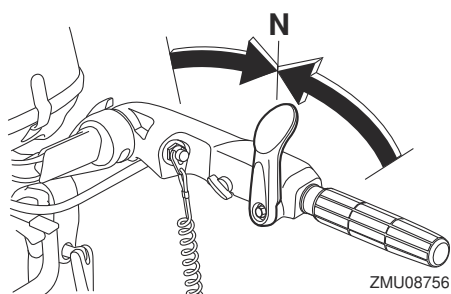
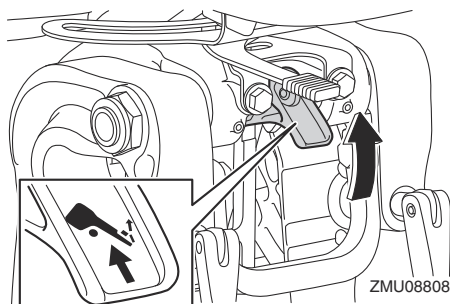
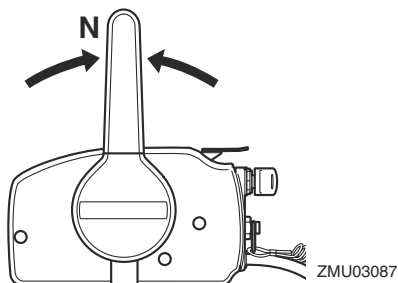
NOTICE

- Before tilting the outboard motor, stop the engine by following the procedure on page 62. Never tilt the outboard motor while the engine is running. Severe damage from overheating can result.
- Do not tilt up the engine by pushing the tiller handle (if equipped) because this could break the handle.

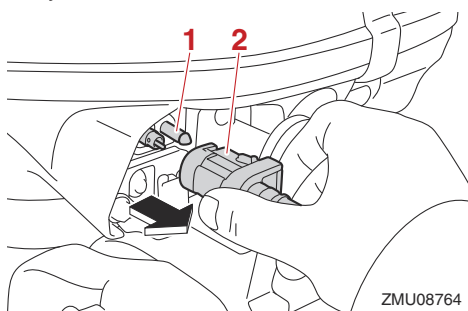
EMU47190

Procedure for tilting up (manual tilt models)

- (1) Place the remote control lever / gear shift lever in neutral.



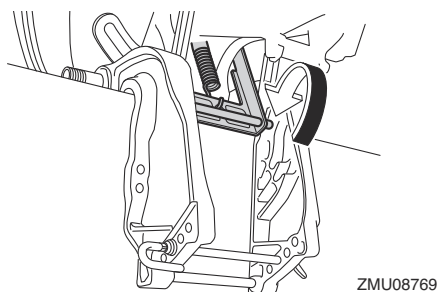
- (2) Disconnect the fuel hose from the fuel joint on the outboard motor.



1. Fuel joint
2. Fuel hose

- (3) Place the tilt lock lever (if equipped) in the release/up position.

- (4) Hold the rear of the top cowling with one hand and tilt the engine up fully.
(5) The tilt support bar will turn to the lock position automatically. **NOTICE: Do not use the tilt support lever or knob when trailering the boat. The outboard motor could shake loose from the tilt support and fall. If the motor cannot be trailered in the normal running position, use an additional support device to secure it in the tilt position. For more detailed information, see page 73.** [ECM01642]

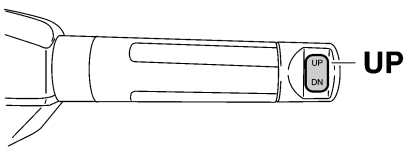
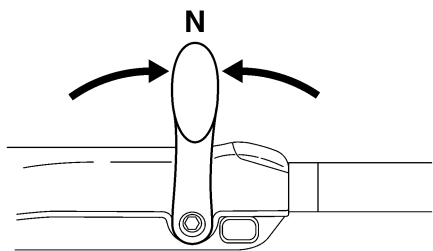
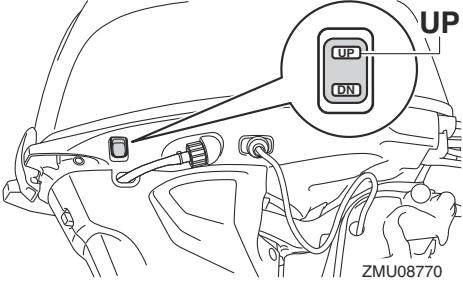
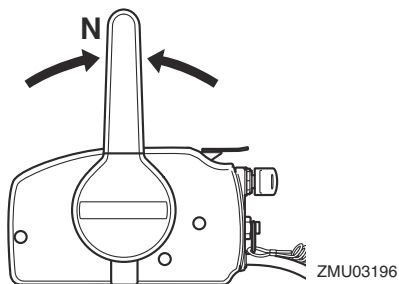


EMU44590

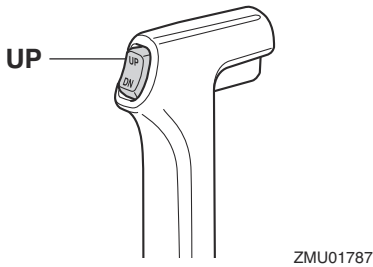
Procedure for tilting up (power trim and tilt models)

- (1) Place the remote control lever / gear shift lever in neutral.

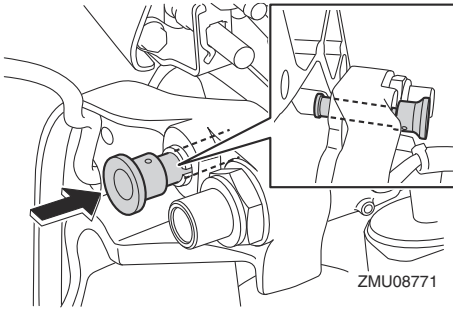
Operation



(2) Press the power trim and tilt switch “UP” (up) until the outboard motor has tilted up completely.



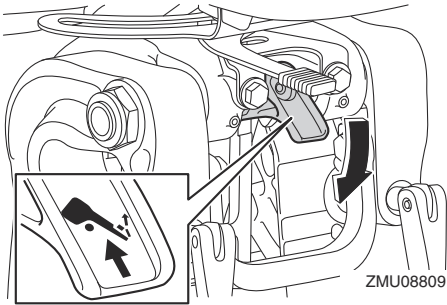
(3) Push the tilt support knob into the clamp bracket to support the engine. **WARNING!** After tilting the outboard motor, be sure to support it with the tilt support knob or tilt support lever. Otherwise the outboard motor could fall back down suddenly if oil in the power trim and tilt unit or in the power tilt unit loses pressure. [EWM00263] **NOTICE:** Do not use the tilt support lever or knob when trailering the boat. The outboard motor could shake loose from the tilt support and fall. If the motor cannot be trailered in the normal running position, use an additional support device to secure it in the tilt position. For more detailed information, see page 73. [ECM01642]



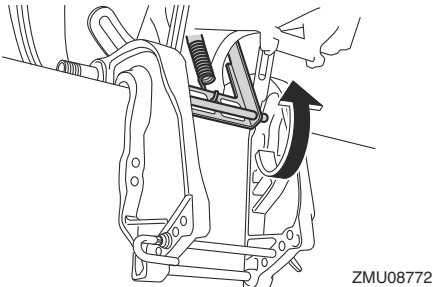
EMU30193

Procedure for tilting down (manual tilt models)

- (1) Place the tilt lock lever in the lock position.



- (2) Slightly tilt the engine up until the tilt support bar is automatically released.

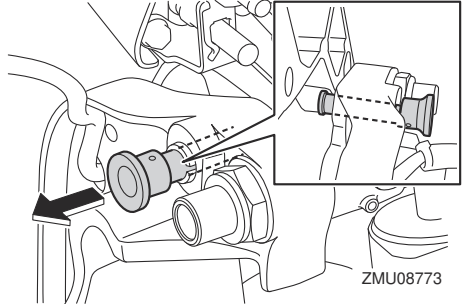


- (3) Slowly tilt the engine down.

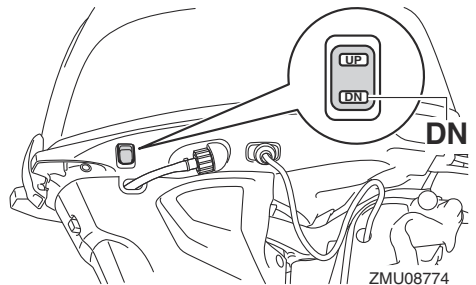
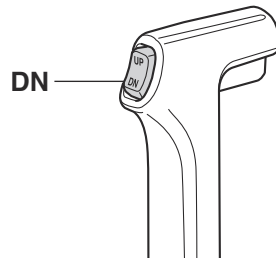
EMU44601

Procedure for tilting down (power trim and tilt models)

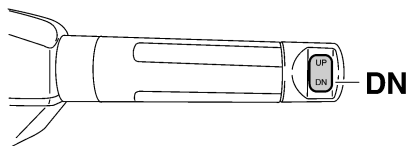
- (1) Push the power trim and tilt switch “UP” (up) until the outboard motor is supported by the tilt rod and the tilt support knob becomes free.
- (2) Pull out the tilt support knob.



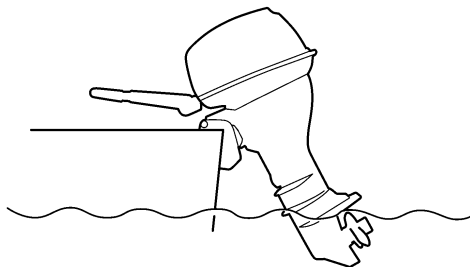
- (3) Push the power trim and tilt switch “DN” (down) to lower the outboard motor to the desired position.



Operation



ZMU05228



ZMU05171

EMU28063

Shallow water

EMU28074

Cruising in shallow water (manual tilt models)

EWM01782

WARNING

- Run the boat at the lowest possible speed when using the shallow water cruising system. The tilt lock mechanism does not work while the shallow water cruising system is being used. Hitting an underwater obstacle could cause the outboard motor to lift out of the water, resulting in loss of control.
- Use extra care when operating in reverse. Too much reverse thrust can cause the outboard motor to lift out of the water, increasing the chance of accident and personal injury.

ECM00261

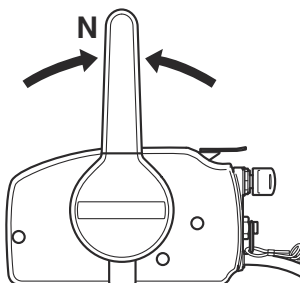
NOTICE

Do not tilt the outboard motor up so that the cooling water inlet on the lower unit is above the surface of the water when setting up for and cruising in shallow water. Otherwise severe damage from overheating can result.

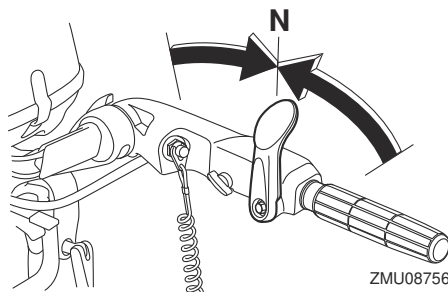
EMU28126

Procedure

- (1) Place the remote control lever / gear shift lever in neutral.

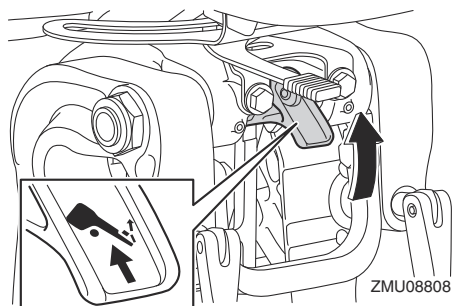


ZMU03087

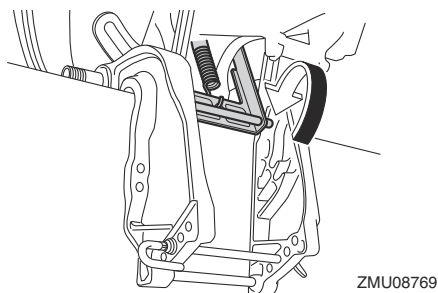


ZMU08756

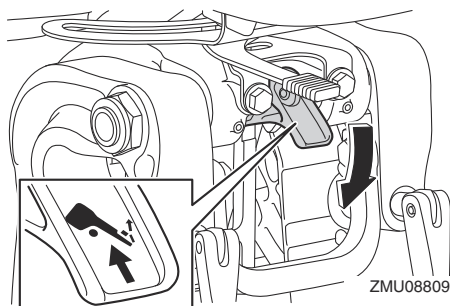
- (2) Place the tilt lock lever in the release/up position.



- (3) Slightly tilt the outboard motor up. The tilt support bar will lock automatically, supporting the outboard motor in a partially raised position. This outboard motor has 2 positions for shallow water cruising.



- (4) To return the outboard motor to the normal running position, place the remote control lever / gear shift lever in neutral.
- (5) Place the tilt lock lever in the lock/down position, then slightly tilt the outboard motor up until the tilt support bar automatically returns to the free position.



- (6) Slowly lower the outboard motor to the normal position.

EMU32852

Power trim and tilt models

The outboard motor can be tilted up partially to allow operation in shallow water.

ECM00261

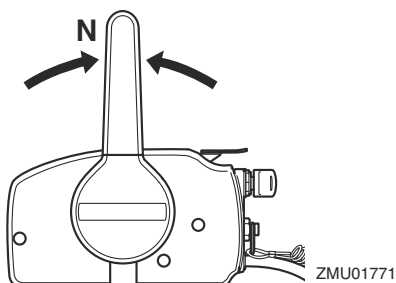
NOTICE

Do not tilt the outboard motor up so that the cooling water inlet on the lower unit is above the surface of the water when setting up for and cruising in shallow water. Otherwise severe damage from overheating can result.

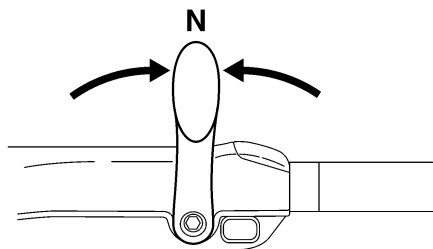
EMU32917

Procedure for power trim and tilt models

- (1) Place the remote control lever / gear shift lever in neutral.

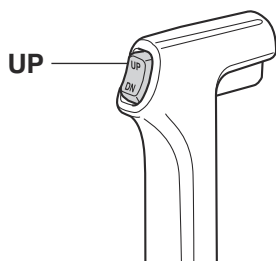


Operation

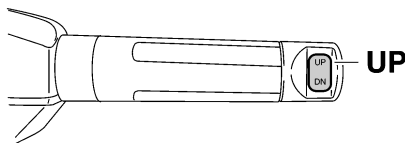


ZMU05215

- (2) Slightly tilt the outboard motor up to the desired position using the power trim and tilt switch. **WARNING! Using the power trim and tilt switch on the bottom cowling while the boat is moving or engine is on could increase the risk of falling overboard and could distract the operator, increasing the risk of collision with another boat or an obstacle.** [EWM01851]



ZMU01935



ZMU05226

- (3) To return the outboard motor to the normal running position, press the power trim and tilt switch and slowly tilt the outboard motor down.

EMU28196

Cruising in other conditions

Cruising in salt water

After operating in salt water, flush the cooling water passages with fresh water to prevent them from becoming clogged. Also rinse the outside of the outboard motor with fresh water.

Cruising in muddy, turbid, or acidic water

Yamaha strongly recommends that you use the optional chromium-plated water pump kit (see page 20) if you use the outboard motor in acidic water or water with a lot of sediment in it, such as muddy or turbid (cloudy) water. After operating in such water, flush the cooling passages with fresh water to prevent corrosion. Also rinse the outside of the outboard motor with fresh water.

EMU2822C

Transporting and storing outboard motor

EWMO2821

WARNING

- **USE CARE** when transporting fuel tank, whether in a boat or car.
- **DO NOT** fill fuel container to maximum capacity. Gasoline will expand considerably as it warms up and can build up pressure in the fuel container. This can cause fuel leakage and a potential fire hazard.
- Leaking fuel is a fire hazard. When transporting and storing the outboard motor, disconnect the fuel line from the outboard motor to prevent fuel from leaking.
- Never get under the outboard motor while it is tilted. Severe injury could occur if the outboard motor accidentally falls.
- Do not use the tilt support lever or knob when trailering the boat. The outboard motor could shake loose from the tilt support and fall. If the outboard motor cannot be trailered in the normal running position, use an additional support device to secure it in the tilt position.

ECM02441

NOTICE

When storing the outboard motor for prolonged time, fuel must be drained from the fuel tank. The deteriorated fuel could clog the fuel line causing engine start difficulty or malfunction.

When storing or transporting the outboard motor or when the outboard motor is tilted for a prolonged time for mooring or trailering

the boat, make sure to follow the procedure listed below.

- Disconnect the fuel hose from the outboard motor.
- Tighten the fuel tank cap and its air vent screw.

The outboard motor should be transported and stored in the normal running position. If there is insufficient road clearance in this position, then trailer the outboard motor in the tilt position using a motor support device such as a transom saver bar. Consult your Yamaha dealer for further details.

EMU47180

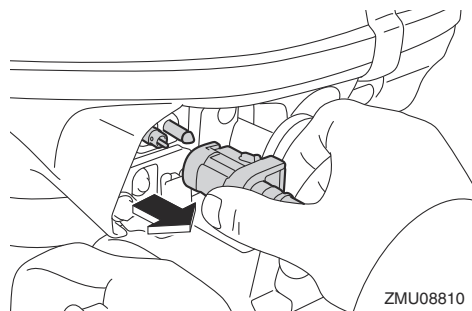
Dismounting the outboard motor

ECM01681

NOTICE

Do not hold the top cowling when mounting or dismounting the outboard motor. The top cowling could come off, causing the outboard motor to fall.

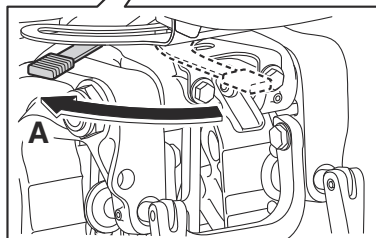
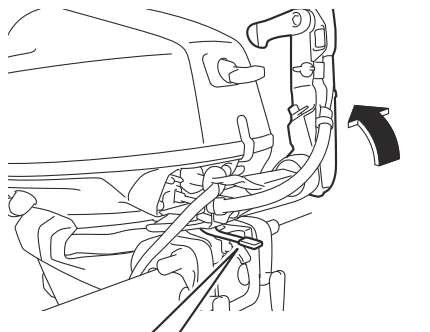
- (1) Stop the engine and land the boat.
- (2) Disconnect the fuel line from the outboard motor.



- (3) For electric start models, disconnect the battery cables from the battery terminals.
- (4) To prevent steering movement, turn the adjuster lever to "A" (if equipped with the adjuster lever). To hold the steering

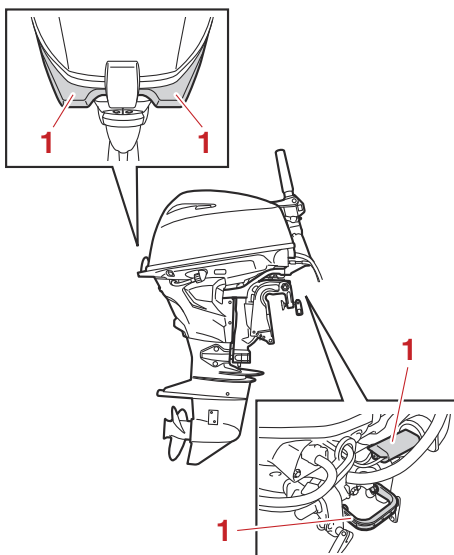
Maintenance

bracket easily, raise the tiller handle to the vertical position (if equipped with the tiller handle).



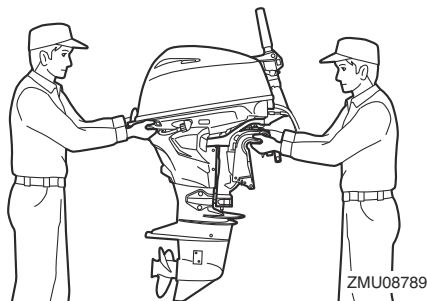
ZMU08787

- (5) Loosen the clamp screw(s).
- (6) Hold the handgrip as shown in the illustration and lift up the outboard motor to dismount it from the boat.



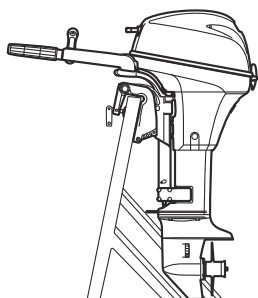
ZMU08788

1. Handgrip

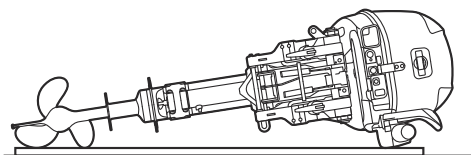


ZMU08789

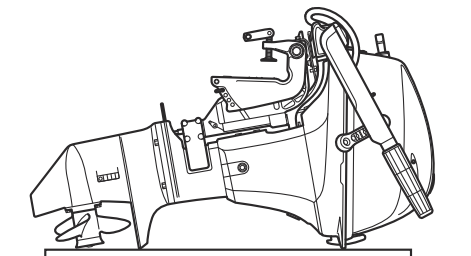
- (7) When transporting or storing the outboard motor while removed from a boat, keep the outboard motor in the attitude shown or use an outboard motor stand.



ZMU02263



ZMU02487



ZMU08291

TIP:

When transporting the outboard motor in a horizontal position, place a towel or something similar under the outboard motor to protect it from damage.

EMU49360

Storing outboard motor

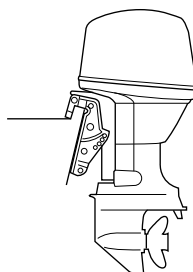
When storing your Yamaha outboard motor for prolonged periods of time (2 months or

longer), several important procedures must be performed to prevent excessive damage. It is advisable to have your outboard motor serviced by an authorized Yamaha dealer prior to storage. However, you, the owner, with a minimum of tools, can perform the following procedures.

ECM01082

NOTICE

- To prevent problems which can be caused by oil entering the cylinder from the sump, keep the outboard motor in the attitude shown when transporting and storing it. If storing or transporting the outboard motor on its side (not upright), put it on a cushion after draining the engine oil.
- Do not place the outboard motor on its side before the cooling water has drained from it completely. Otherwise, water may enter the cylinder through the exhaust port and cause engine trouble.
- Store the outboard motor in a dry, well-ventilated place, not in direct sunlight.



ZMU03659

Maintenance

EMU28306

Procedure

EMU38871

Flushing in a test tank

ECM02131

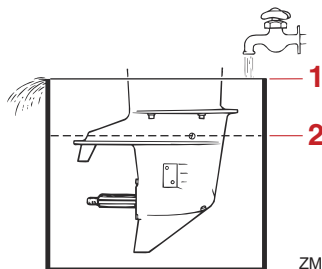
NOTICE

Do not run the engine without supplying it with cooling water. Either the engine water pump will be damaged or the engine will be damaged from overheating.

Cooling system flushing is essential to prevent the cooling system from clogging up with salt, sand, or dirt. In addition, fogging/lubricating of the engine is mandatory to prevent excessive engine damage due to rust. Perform the flushing and fogging at the same time.

- (1) Wash the outboard motor body using fresh water. **NOTICE: Do not spray water into the air intake.** [ECM01841] For further information, see page 78.
- (2) Disconnect the fuel line from the outboard motor.
- (3) Remove the engine top cowl and propeller. For further details, see page 93.
- (4) Install the outboard motor on a water tank. Fill the tank with fresh water until the anti-cavitation plate is immersed in water. **NOTICE: If the fresh water level is below the level of the anti-cavitation plate, or if the water supply is insufficient, engine seizure may occur.**

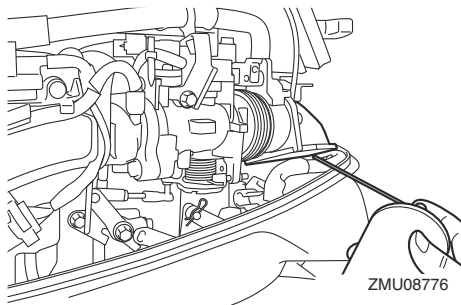
[ECM00292]



ZMU02051

1. Water surface
2. Lowest water level

- (5) Run the engine at a fast idle for a few minutes in neutral position. **WARNING! Do not touch or remove electrical parts when starting or during operation. Keep hands, hair, and clothes away from the flywheel and other rotating parts while the engine is running.** [EWM00092]
- (6) Just prior to turning off the engine, quickly spray “Fogging Oil” on to the silencer cover. When properly done, the engine will almost stall.



ZMU08776

TIP:

If the “Fogging Oil” is not available, run the engine at idle speed until the fuel system becomes empty and the engine stops. Remove the spark plugs and turn the flywheel magnet several times with starter motor or

by pulling the manual starter handle to coat the cylinder wall with oil.

- (7) Remove the outboard motor from the test tank.
- (8) Drain the cooling water completely out of the motor. Clean the body thoroughly.
- (9) Install the top cowling.
- (10) Store the fuel tank in a dry, well-ventilated place, not in direct sunlight.

EMU28403

Lubrication

- (1) Install the spark plug(s) and torque to proper specification. For information on spark plug installation, see page 85.
- (2) Change the gear oil. For instructions, see page 94. Inspect the oil for the presence of water that indicates a leaky seal. Seal replacement should be performed by an authorized Yamaha dealer prior to use.
- (3) Grease all grease fittings. For further details, see page 84.

TIP:

For long-term storage, fogging the engine with oil is recommended. Contact your Yamaha dealer for information about fogging oil and procedures for your engine.

EMU50320

Flushing power unit

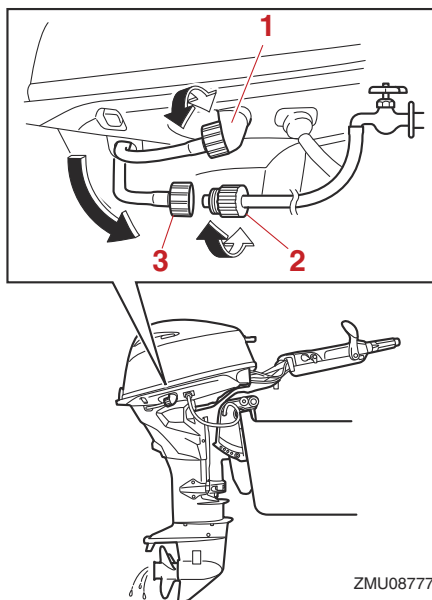
Perform this procedure right after operation for the most thorough flushing.

ECM01531

NOTICE

Do not perform this procedure while the engine is running. The water pump may be damaged and severe damage from overheating can result.

- (1) After shutting off the engine, unscrew the garden hose connector from the fitting on the bottom cowling.



ZMU08777

1. Fitting
 2. Garden hose adapter
 3. Garden hose connector
- (2) Screw the garden hose adapter onto a garden hose, which is connected to a fresh water supply, and then connect it to the garden hose connector.
 - (3) With the engine off, turn on the water tap and let the water flush through the cooling passages for about 15 minutes. Turn off the water and disconnect the garden hose adapter from the garden hose connector.
 - (4) Reinstall the garden hose connector onto the fitting on the bottom cowling. Tighten the connector securely.

Maintenance

NOTICE: Do not leave the garden hose connector loose on the bottom cowling fitting or let the hose hang free during normal operation. Water will leak out of the connector instead of cooling the engine, which can cause serious overheating. Be sure the connector is tightened securely on the fitting after flushing the engine.

[ECM00542]

TIP:

- When flushing the engine with the boat in the water, tilting up the outboard motor until it is completely out of the water will achieve better results.
- For cooling system flushing instructions, see page 76.

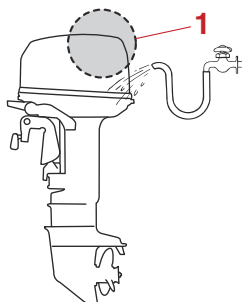
EMU44342

Cleaning the outboard motor

When cleaning the outboard motor, the top cowling must be installed.

- (1) Wash the exterior of the outboard motor using fresh water. **NOTICE:** Do not spray water into the air intake.

[ECM01841]



ZMU07873

1. Air intake

- (2) Drain the cooling water completely out of the outboard motor. Clean the body thoroughly.

EMU28463

Checking painted surface of outboard motor

Check the outboard motor for scratches, nicks, or flaking paint. Areas with damaged paint are more likely to corrode. If necessary, clean and paint the areas. Touch-up paint is available from your Yamaha dealer.

EMU2847G

Periodic maintenance

EWMO1872

WARNING

These procedures require mechanical skills, tools, and supplies. If you do not have the proper skills, tools, or supplies to perform a maintenance procedure, have a Yamaha dealer or other qualified mechanic do the work.

The procedures involve disassembling the motor and exposing dangerous parts. To reduce the risk of injury from moving, hot, or electrical parts:

- Turn off the engine and keep the key(s) and engine shut-off cord (lanyard) with you when you perform maintenance unless otherwise specified.
- The power trim and tilt switches operate even when the ignition key is off. Keep people away from the switches whenever working around the motor. When the motor is tilted, keep away from the area under it or between it and the clamp bracket. Be sure no one is in this area before operating the power trim and tilt mechanism.
- Allow the engine to cool before handling hot parts or fluids.

- **Always completely reassemble the motor before operation.**
-

EMU28512

Replacement parts

If replacement parts are necessary, use only genuine Yamaha parts or parts of equivalent design and quality. Any part of inferior quality may malfunction, and the resulting loss of control could endanger the operator and passengers. Yamaha genuine parts and accessories are available from your Yamaha dealer.

EMU34152

Severe operating conditions

Severe operating conditions involve one or more of the following types of operation on a regular basis:

- Operating continuously at or near maximum engine speed (rpm) for many hours
- Operating continuously at a low engine speed (rpm) for many hours
- Operating without sufficient time for engine to warm up and cool down
- Frequent quick acceleration and deceleration
- Frequent shifting
- Frequently starting and stopping the engine(s)
- Operation that fluctuates often between light and heavy cargo loads

Outboard motors operating under any of these above conditions require more frequent maintenance. Yamaha recommends that you do this service twice as often as specified in the maintenance chart. For example, if a particular service should be done at 50 hours, do it instead at 25 hours. This will help prevent more rapid deterioration of engine components.

Maintenance

EMU46077

Maintenance chart 1

TIP:

- Refer to the sections in this chapter for explanations of each owner-specific action.
- The maintenance cycle on these charts assume usage of 100 hours per year and regular flushing of the cooling water passages. Maintenance frequency should be adjusted when operating the engine under adverse conditions such as extended trolling.
- Disassembly or repairs may be necessary depending on the outcome of maintenance checks.
- Expendable or consumable parts and lubricants will lose their effectiveness over time and through normal usage regardless of the warranty period.
- When operating in salt water, muddy, other turbid (cloudy), acidic water, the engine should be flushed with clean water after each use.

The “●” symbol indicates the check-ups which you may carry out yourself.

The “○” symbol indicates work to be carried out by your Yamaha dealer.

Item	Actions	Initial	Every				Page
		20 hours (3 months)	100 hours (1 year)	300 hours (3 years)	500 hours (5 years)		
Anode(s) (external)	Inspection or replacement as necessary		●/○			95	
Anode(s) (internal) *1	Inspection or replacement as necessary		○			—	
Anode(s) (internal) *2	Replacement				○	—	
Battery (electrolyte level, terminal)	Inspection	●/○	●/○			96	
Battery (electrolyte level, terminal)	Fill, charging or replacing as necessary		○			—	
Cooling water leakage	Inspection or replacement as necessary	○	○			—	
Cowling lock lever	Inspection		●/○			47, 50	
Engine starting condition/noise	Inspection	●/○	●/○			52	
Engine idle speed/noise	Inspection	●/○	●/○			87	
Engine oil	Replacement	●/○	●/○			88	
Engine oil filter (cartridge)	Replacement		●/○			90	

Maintenance

Item	Actions	Initial	Every				Page
		20 hours (3 months)	100 hours (1 year)	300 hours (3 years)	500 hours (5 years)		
Fuel filter (can be disassembled)	Inspection or re- placement as nec- essary	●/○	●/○			47	
Fuel line (High pressure)	Inspection	●	●			—	
Fuel line (High pressure)	Inspection or re- placement as nec- essary	○	○			—	
Fuel line (Low pres- sure)	Inspection	●	●			—	
Fuel line (Low pres- sure)	Inspection or re- placement as nec- essary	○	○			—	
Fuel pump	Inspection or re- placement as nec- essary			○		—	
Fuel/engine oil leakage	Inspection	○	○			—	
Gear oil	Replacement	●/○	●/○			94	
Greasing points	Greasing	●/○	●/○			84	
Clamp bracket bolt (through tube)	Inspection and greasing		○			—	
Impeller/water pump housing	Inspection or re- placement as nec- essary		○			—	
Impeller/water pump housing	Replacement			○		—	
Power trim and tilt unit	Inspection	●/○	●/○			50	
Propeller/propeller nut/cotter pin	Inspection or re- placement as nec- essary	●/○	●/○			92	
Shift link/shift ca- ble	Inspection, adjust- ment or replace- ment as necessary	○	○			—	
Spark plug(s)	Inspection or re- placement as nec- essary		●/○			85	
Spark plug caps/ spark plug wires	Inspection or re- placement as nec- essary	○	○			—	

Maintenance

Item	Actions	Initial	Every				Page
		20 hours (3 months)	100 hours (1 year)	300 hours (3 years)	500 hours (5 years)		
Water from the cooling water pilot hole	Inspection	●/○	●/○			58	
Throttle link/throttle cable	Inspection, adjustment or replacement as necessary	○	○			—	
Thermostat	Inspection or replacement as necessary		○			—	
Timing belt	Inspection or replacement as necessary		○			—	
Valve clearance	Inspection and adjustment				○	—	
Cooling water inlet	Inspection	●/○	●/○			23	
Main switch/stop switch	Inspection or replacement as necessary	○	○			—	
Wire harness connections/wire coupler connections	Inspection or replacement as necessary	○	○			—	
(Yamaha) Meter/gauge	Inspection	○	○			—	
Fuel tank (Yamaha portable tank)	Inspection and cleaning as necessary		○			—	
Throttle valve (ETV/Throttle body)	Inspection and cleaning		○			—	

EMU47210

- *1 Thermostat cover
- *2 Cylinder head, Cylinder block

EMU46083

Maintenance chart 2

Item	Actions	Every	Page
		1000 hours	
Exhaust guide/exhaust manifold	Inspection or replacement as necessary	○	—

Maintenance

Item	Actions	Every	Page
		1000 hours	
Timing belt	Replacement	○	—

Maintenance

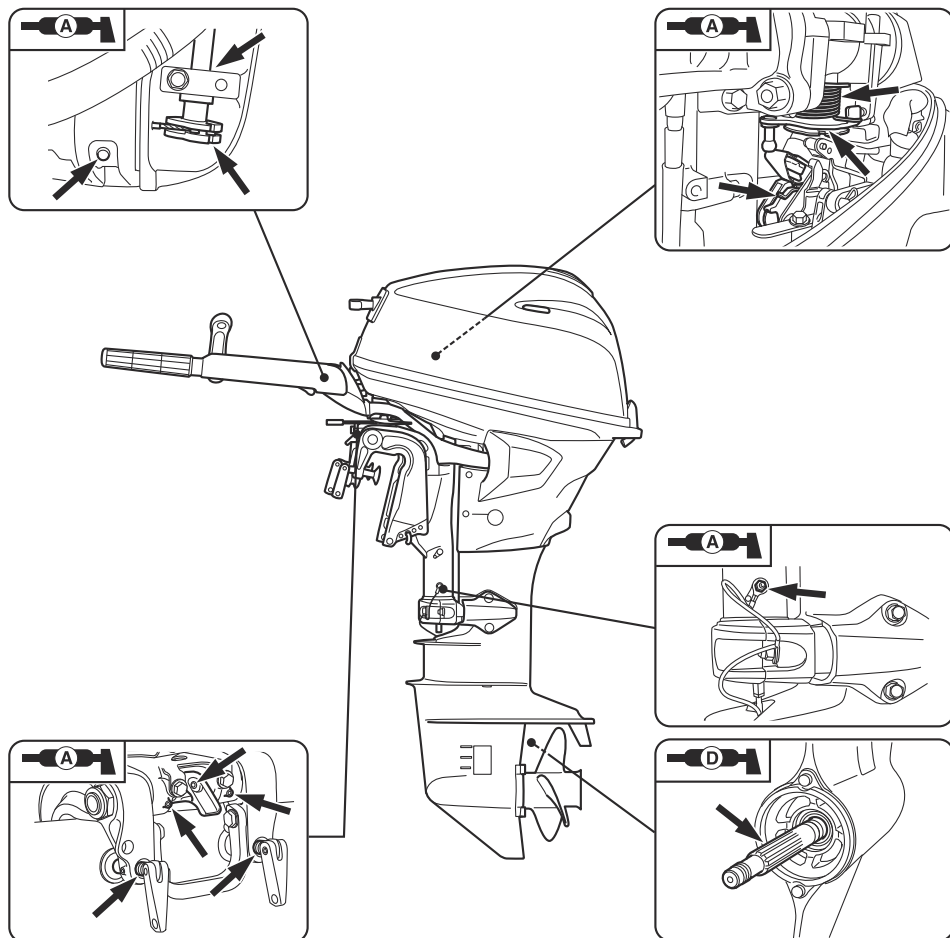
EMU46621

Greasing

Yamalube grease A “” (water resistant grease)

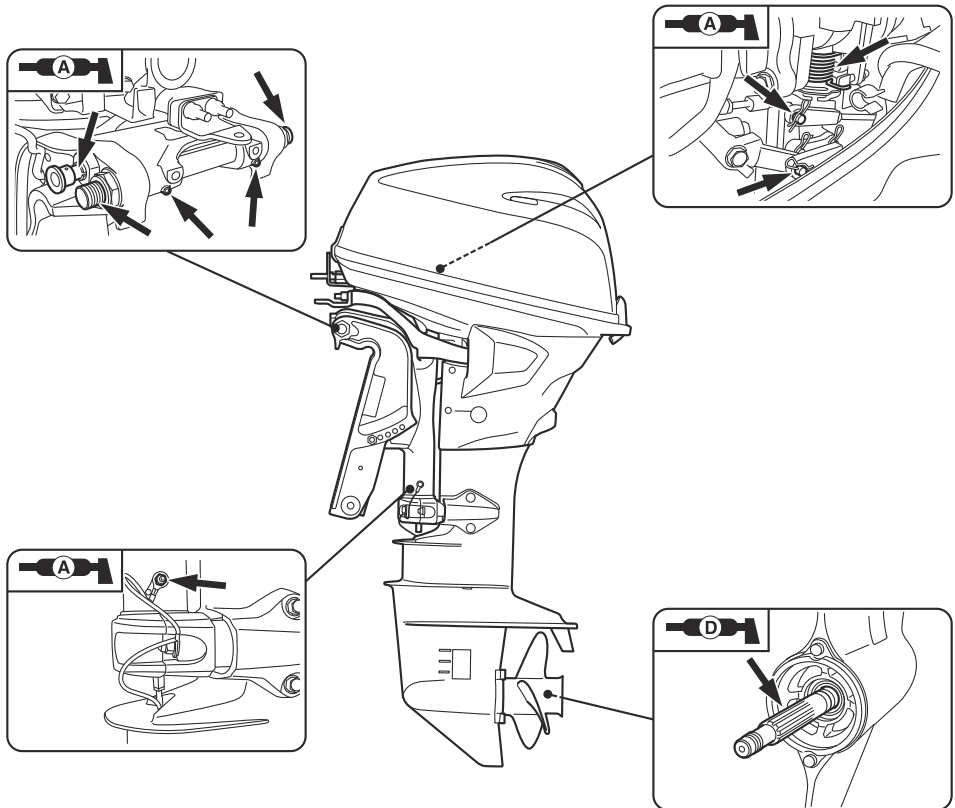
Yamaha grease D “” (corrosion resistant grease)

F25MHC, F25WHC



ZMU08779

F25EC, F25C



ZMU08826

EMU47112

Inspecting spark plug

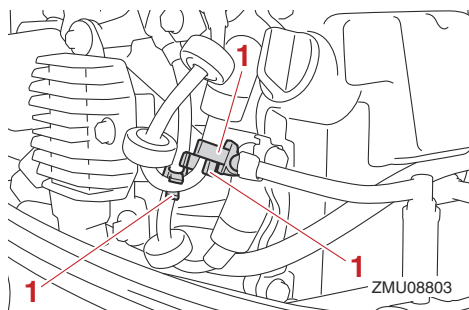
The spark plug is an important engine component. The condition of the spark plug can indicate something about the condition of the engine. For example, if the center electrode porcelain is very white, this could indicate an intake air leak or carburetion problem in that cylinder. Do not attempt to diagnose any problems yourself. Instead, take the outboard motor to a Yamaha dealer. You should

periodically remove and inspect the spark plug because heat and deposits will cause the spark plug to slowly break down and erode.

To remove the spark plug

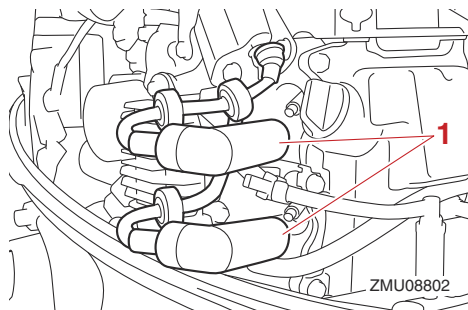
- (1) Remove the spark plug wire from the holder.

Maintenance



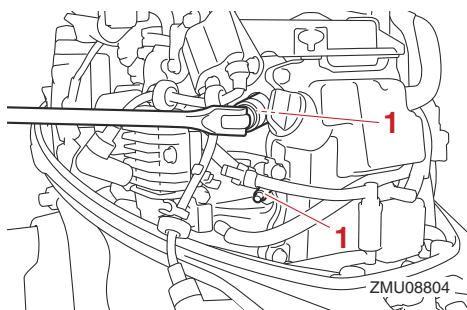
1. Holder

- (2) Remove the spark plug caps from the spark plugs.



1. Spark plug cap

- (3) Remove the spark plug. **WARNING!** When removing or installing a spark plug, be careful not to damage the insulator. A damaged insulator could allow external sparks, which could lead to explosion or fire. [EWM00562]



1. Spark plug

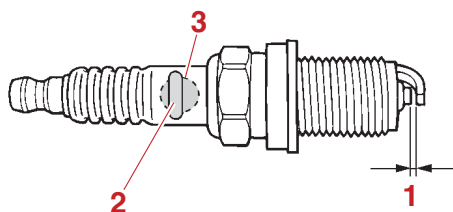
To check the spark plug

- (1) Check the condition of the spark plug. If electrode erosion becomes excessive or carbon and other deposits are excessive, replace the spark plug with the specified plug.

Standard spark plug:

DPR6EB-9

- (2) Measure the spark plug gap using a thickness gauge. If the spark plug gap is out of specification, replace the spark plug with the specified plug.



ZMU01797

1. Spark plug gap
2. Spark plug part number
3. Spark plug I.D. mark (NGK)

Spark plug gap:

0.8–0.9 mm (0.031–0.035 in)

To install the spark plug

- (1) Wipe off any dirt from the threads, insulator, and gasket surface of the spark plug.
- (2) Install the spark plug, and then tighten it to the specified torque.

Spark plug tightening torque:

17 N·m (1.7 kgf·m, 13 lb·ft)

TIP:

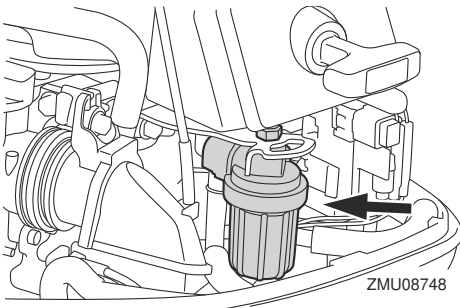
If a torque-wrench is not available when you are reinstalling a spark plug, a good estimate of the correct torque is 1/12 turn past finger-tight. When you are installing a new spark plug, a good estimate of the correct torque is 1/2 turn past finger-tight.

- (3) Install the spark plug caps.
- (4) Fit the spark plug wire to the holder.

EMU47230

Checking fuel filter

Check the fuel filter periodically. If any water or foreign matter is found in the filter, clean or replace it. For cleaning or replacement of the fuel filter, consult your Yamaha dealer.

**TIP:**

After cleaning and/or replacing the fuel filter, make sure the area around the harness is clean and free from obstructions.

EMU29045

Inspecting idle speed

EWMM00452

WARNING

- Do not touch or remove electrical parts when starting or during operation.
- Keep hands, hair, and clothes away from the flywheel and other rotating parts while the engine is running.

ECM00491

NOTICE

This procedure must be performed while the outboard motor is in the water. A flushing attachment or test tank can be used.

If the boat is not equipped with a tachometer for the outboard motor, use a diagnostic tachometer for this procedure. Results may vary depending on whether testing is conducted with the flushing attachment, in a test tank, or with the outboard motor in the water.

- (1) Start the engine and allow it to warm up fully in neutral until it is running smoothly.
- (2) Once the engine has warmed up, verify whether the idle speed is set to specification. For idle speed specifications, see page 15. If you have difficulty verifying the idle speed, or the idle speed requires adjustment, consult a Yamaha dealer or other qualified mechanic.

Maintenance

EMU3880A

Changing engine oil

EWM00761

WARNING

- Avoid draining the engine oil immediately after stopping the engine. The oil is hot and should be handled with care to avoid burns.
- Be sure the outboard motor is securely fastened to the transom or a stable stand.

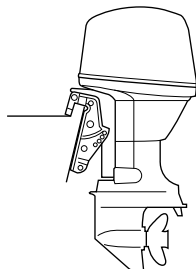
ECM01711

NOTICE

Change the engine oil after the first 20 hours of operation or 3 months, and every 100 hours or at 1-year intervals thereafter. Otherwise the engine will wear quickly.

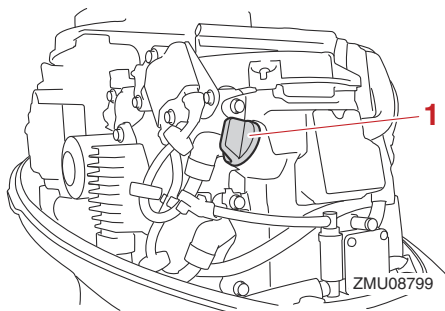
To prevent spilling oil where it could cause damage to nature, it is strongly recommended that you use an oil changer to change the engine oil. If an oil changer is not available, drain the engine oil by removing the drain screw. If you are not familiar with the procedure for changing the engine oil, consult your Yamaha dealer.

- (1) Put the outboard motor in an upright position (not tilted). **NOTICE: If the outboard motor is not level, the oil level indicated on the oil dipstick may not be accurate.** [ECM01862]



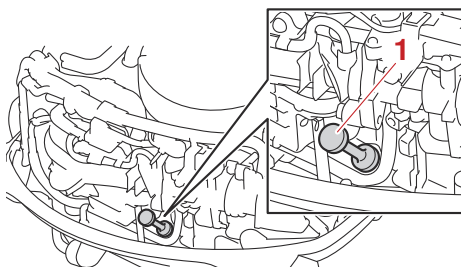
ZMU03659

- (2) Start the engine. Warm it up and keep the idle speed for 5-10 minutes.
- (3) Stop the engine and leave it for 5-10 minutes.
- (4) Remove the top cowling.
- (5) Remove the oil filler cap.



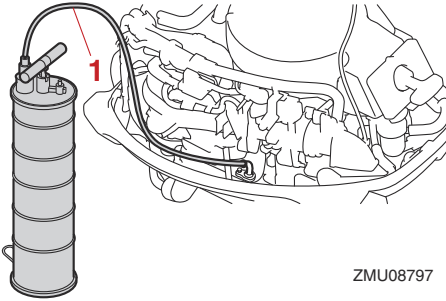
1. Oil filler cap

- (6) Remove the oil dipstick.
- (7) Insert the tube of the oil changer into the oil dipstick guide, and then extract the engine oil completely.



ZMU08751

1. Oil dipstick



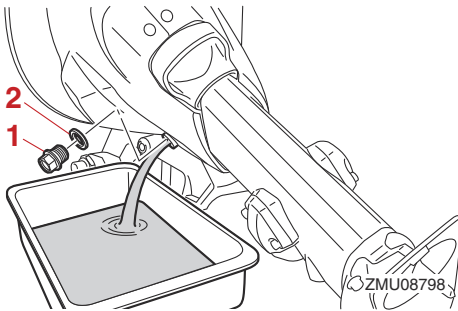
ZMU08797

1. Oil changer

TIP:

When using an oil changer, skip steps 8 and 9.

- (8) Prepare a suitable container that holds a larger amount than the engine oil capacity. Remove the drain screw and gasket while holding the container under the drain hole. Let the oil drain completely. Wipe up any spilled oil immediately.



ZMU08798

1. Drain screw

2. Gasket

TIP:

If the oil does not drain easily, change the tilt angle or turn the outboard motor to port and starboard to drain the oil.

- (9) Put a new gasket on the oil drain screw. Apply a light coat of oil to the gasket and install the drain screw.

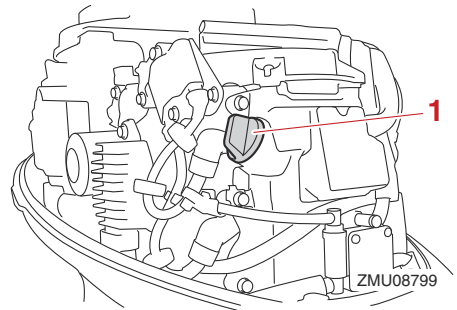
Drain screw tightening torque:

27 N·m (2.7 kgf·m, 20 lb·ft)

TIP:

If a torque wrench is not available when you are installing the drain screw, finger tighten the screw just until the gasket comes into contact with the surface of the drain hole. Then tighten 1/4 to 1/2 turn more. Tighten the drain screw to the correct torque with a torque wrench as soon as possible.

- (10) Add the correct amount of oil through the filler hole. Put back the filler cap and the dipstick. **NOTICE: Overfilling the oil could cause leakage or damage. If the oil level is above the upper level mark, drain until the level meets the specified capacity.** [ECM01851]



ZMU08799

1. Oil filler cap

Maintenance

Recommended engine oil:

YAMALUBE 4 or 4-stroke outboard motor oil

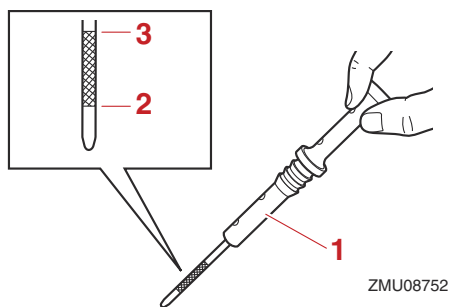
Engine oil quantity (without oil filter replacement):

1.0 L (1.0 US qt, 0.85 Imp.qt)

Engine oil quantity (with oil filter replacement):

1.1 L (1.2 US qt, 1.0 Imp.qt)

- (11) Leave the outboard motor for 5-10 minutes.
- (12) Remove the oil dipstick and wipe it clean.
- (13) Insert the dipstick and remove it again. Be sure to completely insert the dipstick into the dipstick guide, otherwise the oil level measurement will be incorrect.
- (14) Recheck the oil level using the dipstick to be sure the level falls between the upper and lower marks. Consult your Yamaha dealer if the oil level is out of specified level.



1. Oil dipstick
2. Lower mark
3. Upper mark

- (15) Start the engine and make sure that the low oil pressure-alert indicator remains off. Also, make sure that there are no oil leaks. **NOTICE: If the low oil pressure-alert indicator comes on or if there are**

oil leaks, stop the engine and find the cause. Continued operation with a problem could cause severe engine damage. Consult your Yamaha dealer if the problem cannot be located and corrected. [ECM01623]

- (16) Install the top cowling.
- (17) Dispose of used oil according to local regulations.

TIP:

- For more information on the disposal of used oil, consult your Yamaha dealer.
- Change the oil more often when operating the engine under adverse conditions such as extended trolling.

EMU48110

Replacing the engine oil filter

EWMM00761

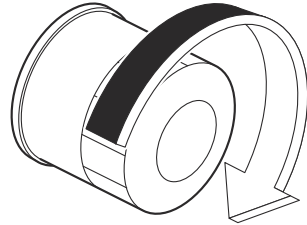
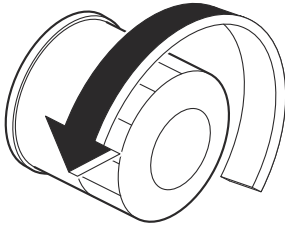
WARNING

- **Avoid draining the engine oil immediately after stopping the engine. The oil is hot and should be handled with care to avoid burns.**
- **Be sure the outboard motor is securely fastened to the transom or a stable stand.**

Yamaha recommends you to have a Yamaha dealer replace the engine oil filter.

If you perform replacement yourself, follow the procedure below. If you have any questions, please consult a Yamaha dealer.

- (1) Drain the engine oil. For further information, see page 88.
- (2) Place a cloth under the engine oil filter.
- (3) Turn the engine oil filter counterclockwise and remove it.

**TIP:**

- Wipe up any spilled engine oil.
 - Dispose of the removed engine oil filter in accordance with local regulations.
- (4) Apply engine oil to the O-ring of the engine oil filter.

Engine oil filter:

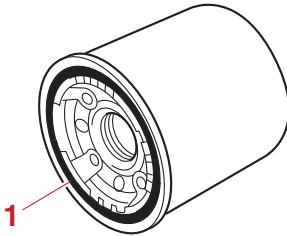
18 N·m (1.8 kgf·m, 13 lb·ft)

- (6) Fill up the engine with engine oil. For further information, see page 88.

EMU48060

Why Yamalube

YAMALUBE oil is a Genuine YAMAHA Part born of the engineers' passion and belief that engine oil is an important liquid engine component. We form teams of specialists in the fields of mechanical engineering, chemistry, electronics and track testing, and have them develop the engine together with the oil it will use. Yamalube oils take full advantage of the base oil's qualities and blend in the ideal balance of additives to make sure the final oil clears our performance standards. Thus, Yamalube mineral, semisynthetic and synthetic oils have their own distinct characters and value. Yamaha's experience gained over many years of research and development into oil since the 1960's helps make Yamalube the best choice for your Yamaha engine.



1. O-ring

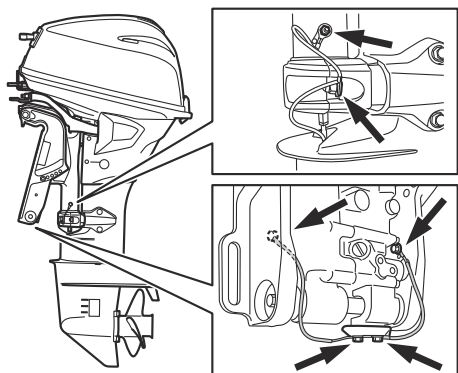
- (5) Turn the engine oil filter clockwise and tighten it to the specified torque.



EMU29116

Inspecting wiring and connectors

- Inspect that each connector is engaged securely.
- Inspect that each ground lead is properly secured.



ZMU08780

EMU32113

Checking propeller

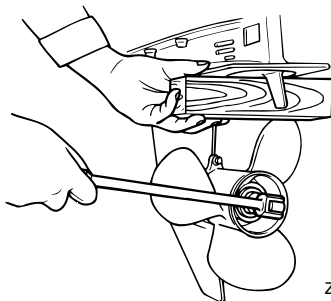
EWM01882



You could be seriously injured if the engine accidentally starts when you are near the propeller. Before inspecting, removing, or installing the propeller, place the shift control in neutral, turn the main switch to "OFF" (off) and remove the key, and remove the clip from the engine shut-

off switch. Turn off the battery cut-off switch if your boat has one.

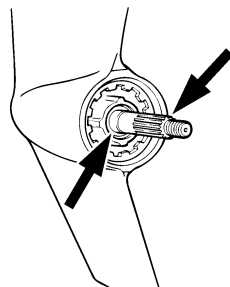
Do not use your hand to hold the propeller when loosening or tightening the propeller nut. Put a wood block between the anti-cavitation plate and the propeller to prevent the propeller from turning.



ZMU01897

Checkpoints

- Check each of the propeller blades for erosion from cavitation or ventilation, or other damage.
- Check the propeller shaft for damage.
- Check the splines for wear or damage.
- Check for fish line tangled around the propeller shaft.



ZMU01803

- Check the propeller shaft oil seal for damage.

EMU30663

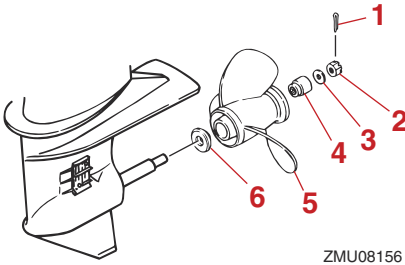
Removing propeller

EMU29198

Spline models

- (1) Straighten the cotter pin and pull it out using a pair of pliers.
- (2) Remove the propeller nut, washer, and spacer (if equipped). **WARNING! Do not use your hand to hold the propeller when loosening the propeller nut.**

[EWM01891]



1. Cotter pin
2. Propeller nut
3. Washer
4. Spacer
5. Propeller
6. Thrust washer

- (3) Remove the propeller, washer (if equipped), and thrust washer.

EMU30673

Installing propeller

EMU46121

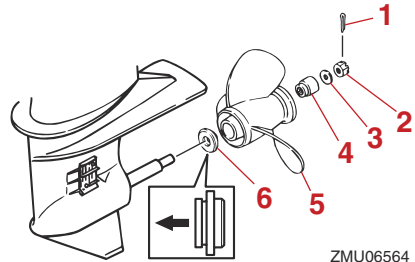
Spline models

ECM00502

NOTICE

Make sure to use a new cotter pin and bend the ends over securely. Otherwise, the propeller could come off during operation and be lost.

- (1) Apply Yamalube Marine Grease or a corrosion resistant grease to the propeller shaft.
- (2) Install the spacer (if equipped), thrust washer, washer (if equipped), and propeller on the propeller shaft. **NOTICE: Make sure to install the thrust washer before installing the propeller. Otherwise, the lower case and propeller boss could be damaged.** [ECM01882]
- (3) Install the spacer (if equipped) and the washer. Tighten the propeller nut to the specified torque.



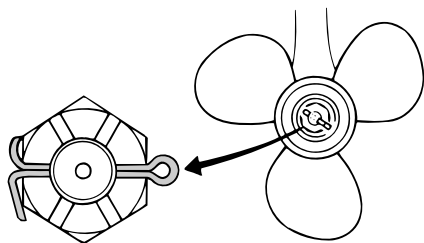
1. Cotter pin
2. Propeller nut
3. Washer
4. Spacer
5. Propeller
6. Thrust washer

Propeller nut tightening torque:

34 N·m (3.4 kgf·m, 25 lb·ft)

- (4) Align the propeller nut slot with the propeller shaft hole. Insert a new cotter pin in the hole and bend the cotter pin ends. **NOTICE: Do not reuse the cotter pin. Otherwise, the propeller can come off during operation.** [ECM01892]

Maintenance



ZMU02063

TIP:

If the propeller nut slot does not align with the propeller shaft hole after tightening the propeller nut to the specified torque, tighten the nut further to align the slot with the hole.

EMU47071

Changing gear oil

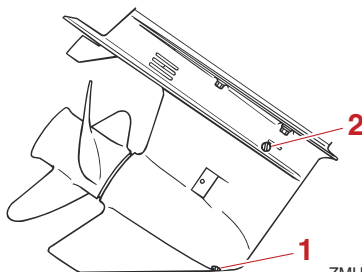
EWMO0801



WARNING

- Be sure the outboard motor is securely fastened to the transom or a stable stand. You could be severely injured if the outboard motor falls on you.
- Never get under the lower unit while it is tilted, even when the tilt support lever or knob is locked. Severe injury could occur if the outboard motor accidentally falls.

- (1) Tilt the outboard motor so that the gear oil drain screw is at the lowest point possible.
- (2) Place a suitable container under the lower unit.
- (3) Remove the gear oil drain screw and gasket. **NOTICE:** If there is an excessive quantity of metal particles on the magnetic gear oil drain screw, this can indicate lower unit problem. Consult your Yamaha dealer. [ECM01901]



ZMU03273

1. Gear oil drain screw
2. Oil level plug

TIP:

- If a magnetic gear oil drain screw is equipped, remove all metal particles from the screw before installing it.
 - Always use new gasket. Do not reuse the removed gasket.
- (4) Remove the oil level plug and gasket to allow the oil to drain completely.
- NOTICE:** Check the used gear oil after it has been drained. If the gear oil is milky or contains water or a large amount of metal particles, the gear case may be damaged. Have a Yamaha dealer check and repair the outboard motor. [ECM00714]

TIP:

For disposal of used gear oil, consult your Yamaha dealer.

- (5) Put the outboard motor in a vertical position.
- (6) Using a flexible or pressurized filling device, inject the gear oil into the gear oil drain screw hole.

Recommended gear oil:

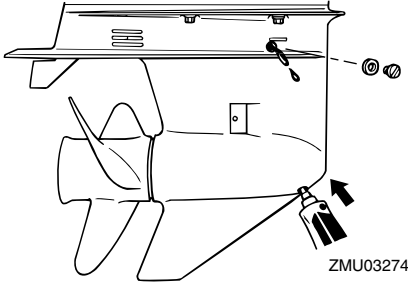
YAMALUBE outboard gear oil or Hypoid gear oil

Recommended gear oil grade:

SAE 90 API GL-4

Gear oil quantity:

0.370 L (0.391 US qt, 0.326 Imp.qt)



- (7) Put a new gasket on the oil level plug. When the gear oil begins to flow out of the oil level plug hole, insert and tighten the oil level plug to the specified torque.

TIP:

Apply a light coat of gear oil to the oil level plug thread and gasket before installation.

Tightening torque:

7 N·m (0.7 kgf·m, 5.2 lb·ft)

- (8) Put a new gasket on the gear oil drain screw. Insert and tighten the gear oil drain screw to the specified torque.

TIP:

Apply a light coat of gear oil to the gear oil drain screw thread and gasket before installation.

Tightening torque:

7 N·m (0.7 kgf·m, 5.2 lb·ft)

EMU29318

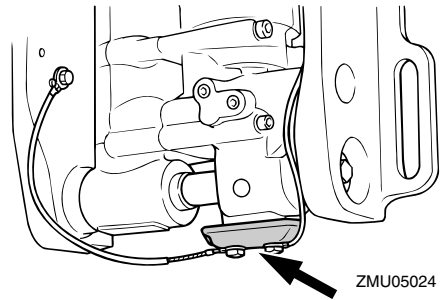
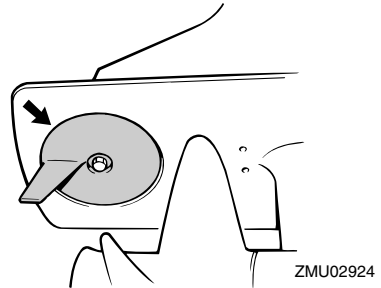
Inspecting and replacing anode(s)

Yamaha outboard motors are protected from corrosion by sacrificial anodes. Inspect the external anodes periodically. Remove scales from the surfaces of the anodes. Consult a Yamaha dealer for replacement of external anodes.

ECM00721

NOTICE

Do not paint anodes, as this would render them ineffective.

**TIP:**

Inspect ground leads attached to external anodes on equipped models. Consult a Yamaha dealer for inspection and replacement of internal anodes attached to the power unit.

Maintenance

EMU29324

Checking battery (for electric start models)

EWM01903



WARNING

Battery electrolyte is poisonous and caustic, and batteries generate explosive hydrogen gas. When working near the battery:

- Wear protective eye gear and rubber gloves.
- Do not smoke or bring any other source of ignition near the battery.

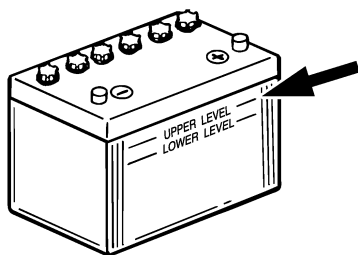
The procedure for checking the battery varies for different batteries. This procedure contains typical checks that apply to many batteries, but you should always refer to the battery manufacturer's instructions.

ECM01921

NOTICE

A poorly maintained battery will quickly deteriorate.

- (1) Check the electrolyte level.



ZMU01810

- (2) Check the battery's charge. If your boat is equipped with the digital speedometer, the voltmeter and low battery alert functions will help you monitor the battery's charge. If the battery needs charging, consult your Yamaha dealer.

- (3) Check the battery connections. They should be clean, secure, and covered by an insulating cover. **WARNING! Bad connections can produce shorting or arcing and cause an explosion.** [EWM01913]

EMU29337

Connecting the battery

EWM00573



WARNING

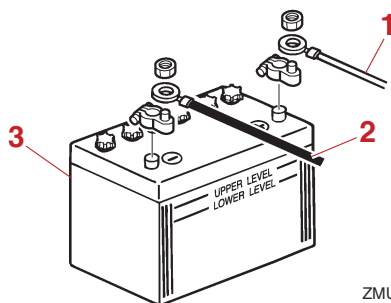
Mount the battery holder securely in a dry, well-ventilated, vibration-free location in the boat. Install a fully charged battery in the holder.

ECM01126

NOTICE

Do not reverse the battery cables. Otherwise, the electrical parts could be damaged.

- (1) Make sure the main switch (on applicable models) is turned to the "OFF" (off) position before working on the battery.
- (2) Connect the positive battery cable (red) to the positive (+) terminal first. Then, connect the negative battery cable (black) to the negative (-) terminal.



ZMU01811

1. Red cable
2. Black cable
3. Battery

- (3) The electrical contacts of the battery and cables must be clean and properly connected, or the battery will not start the engine.

EMU29373

Disconnecting the battery

- (1) Turn off the battery cut-off switch (if equipped) and main switch. **NOTICE: If they are left on, the electrical system can be damaged.** [ECM01931]
- (2) Disconnect the negative cable(s) from the negative (-) terminal. **NOTICE: Always disconnect all negative battery cables (-) first to avoid a short circuit and damage to the electrical system.**
[ECM01942]
- (3) Disconnect the positive cable(s) and remove the battery from the boat.
- (4) Clean, maintain, and store the battery according to the manufacturer's instructions.

Trouble Recovery

EMU47220

Troubleshooting

This section describes the likely causes and remedies for problems, such as those in the fuel, compression, and ignition systems, poor starting, and loss of power. Please note that all of the items in this section may not apply to your model.

If your outboard motor requires repair, bring it to a Yamaha dealer.

If the engine trouble-alert indicator is blinking, consult your Yamaha dealer.

Trouble	Starter will not operate.	
Item	Question	Answer
Gear shift lever	Is gear shift lever in gear?	Shift to neutral.
Battery	Is battery capacity low or weak?	Check battery condition. Use battery of recommended capacity.
	Are battery connections corroded or loose?	Tighten battery cables and clean battery terminals.
Fuse	Is fuse for starter relay or electric circuit blown?	Check for cause of electric overload and repair. Replace fuse with one of correct amperage.
Starter	Are starter components malfunctioning?	Have serviced by a Yamaha dealer.

Trouble	Engine will not start (starter operates).	
Item	Question	Answer
Engine shut-off cord (lanyard)	Is clip on engine shut-off cord (lanyard) installed?	Install clip to engine shut-off switch.
Fuel tank	Is fuel tank empty?	Fill tank with clean, fresh fuel.
Fuel	Is fuel contaminated or stale?	Fill tank with clean, fresh fuel.
Fuel filter	Is fuel filter clogged?	Clean or replace fuel filter.
Fuel pump	Is fuel pump malfunctioning?	Have serviced by a Yamaha dealer.
Spark plugs	Are spark plugs fouled or of incorrect type?	Inspect spark plugs. Clean or replace with recommended type.
Spark plug cap	Are spark plug cap(s) fitted incorrectly?	Check and re-fit cap(s).
Ignition parts	Are ignition parts malfunctioning?	Have serviced by a Yamaha dealer.
Ignition wiring	Is ignition wiring damaged or poorly connected?	Inspect wires for breaks and wear. Have connections tightened and broken or worn wires replaced by a Yamaha dealer.
Engine inner parts	Are engine inner parts damaged?	Have serviced by a Yamaha dealer.

Trouble Recovery

Trouble	Engine idles irregularly or stalls.	
Item	Question	Answer
Spark plugs	Are spark plugs fouled or of incorrect type?	Inspect spark plugs. Clean or replace with recommended type.
	Is spark plug gap incorrect?	Replace spark plug.
Fuel system	Is fuel system clogged?	Inspect for pinched or kinked fuel line or other obstructions in fuel system.
Fuel	Is fuel contaminated or stale?	Fill tank with clean, fresh fuel.
Fuel filter	Is fuel filter clogged?	Clean or replace fuel filter.
Ignition parts	Are ignition parts malfunctioning?	Have serviced by a Yamaha dealer.
Alert system	Has alert system activated?	Find and correct cause of alert.
Ignition wiring	Is ignition wiring damaged or poorly connected?	Inspect wires for breaks and wear. Have connections tightened and broken or worn wires replaced by a Yamaha dealer.
Engine oil	Is specified engine oil not being used?	Inspect engine oil and replace with specified type.
Thermostat	Is thermostat clogged or malfunctioning?	Have serviced by a Yamaha dealer.
Fuel pump	Is fuel pump malfunctioning?	Have serviced by a Yamaha dealer.
Fuel tank	Is fuel tank air vent restricted or clogged?	Remove obstruction.
Fuel joint	Is fuel joint connection incorrect?	Connect correctly.
Air vent screw	Is air vent screw on fuel tank closed?	Open air vent screw.
Battery	Is battery cable disconnected?	Connect securely.
Outboard motor mounting	Is motor angle too high?	Return to normal operating position.
Throttle valve	Is throttle valve adjustment incorrect?	Have serviced by a Yamaha dealer.

Trouble	Alert buzzer sounds or indicator lights.	
Item	Question	Answer
Cooling system	Is cooling system clogged?	Inspect cooling water inlet for obstructions.
Low oil pressure-alert	Is low oil pressure-alert indicator on or blinking?	Have serviced by a Yamaha dealer.
Spark plugs	Is heat range of spark plugs incorrect?	Inspect spark plugs and replace with recommended type.
Engine oil	Is specified engine oil not being used?	Inspect engine oil and replace with specified type.
	Is engine oil contaminated or deteriorated?	Replace engine oil with specified type.
Oil filter	Is oil filter clogged?	Have serviced by a Yamaha dealer.
Oil pump	Is oil pump malfunctioning?	Have serviced by a Yamaha dealer.

Trouble Recovery

Trouble	Alert buzzer sounds or indicator lights.	
Item	Question	Answer
Thermostat	Is thermostat malfunctioning?	Have serviced by a Yamaha dealer.
Water pump	Is water pump malfunctioning?	Have serviced by a Yamaha dealer.
Fuel filter	Is there excess water in fuel filter?	Drain fuel filter.

Trouble	Engine power loss.	
Item	Question	Answer
Propeller	Is propeller damaged?	Have propeller repaired or replaced.
	Is propeller pitch or diameter incorrect?	Install correct propeller to operate outboard motor at its recommended speed (r/min) range.
Mounting height	Is outboard motor mounted at incorrect height on transom?	Have outboard motor adjusted to proper transom height.
Alert system	Has alert system activated?	Find and correct cause of alert.
Boat bottom	Is boat bottom fouled with marine growth?	Clean boat bottom.
Spark plugs	Are spark plugs fouled or of incorrect type?	Inspect spark plugs. Clean or replace with recommended type.
	Is spark plug gap incorrect?	Replace spark plug.
	Is heat range of spark plugs incorrect?	Inspect spark plugs and replace with recommended type.
Lower unit	Are weeds or other foreign material tangled on gear housing?	Remove foreign material and clean lower unit.
Fuel system	Is fuel system clogged?	Inspect for pinched or kinked fuel line or other obstructions in fuel system.
Fuel filter	Is fuel filter clogged?	Clean or replace fuel filter.
Fuel	Is fuel contaminated or stale?	Fill tank with clean, fresh fuel.
	Is specified fuel not being used?	Replace fuel with specified type
Ignition wiring	Is ignition wiring damaged or poorly connected?	Inspect wires for breaks and wear. Have connections tightened and broken or worn wires replaced by a Yamaha dealer.
Electrical parts	Are electrical parts malfunctioning?	Have serviced by a Yamaha dealer.
Engine oil	Is specified engine oil not being used?	Replace engine oil with specified type.
Thermostat	Is thermostat clogged or malfunctioning?	Have serviced by a Yamaha dealer.
Fuel tank	Is fuel tank air vent restricted or clogged?	Remove obstruction.
Fuel pump	Is fuel pump malfunctioning?	Have serviced by a Yamaha dealer.
Fuel joint	Is fuel joint connection incorrect?	Connect correctly.
Gear shift lever	Is engine not responding properly to gear shift lever position?	Have serviced by a Yamaha dealer.

Trouble	Engine power loss.	
Item	Question	Answer
Have motor adjusted to proper transom height.	Is trim angle incorrect?	Adjust trim angle to achieve most efficient operation.
	Is motor mounted at incorrect height on transom?	Have motor adjusted to proper transom height.

Trouble	Engine vibrates excessively.	
Item	Question	Answer
Propeller	Is propeller damaged?	Have propeller repaired or replaced.
	Are weeds or other foreign material tangled on propeller?	Remove and clean propeller.
Propeller shaft	Is propeller shaft damaged?	Have serviced by a Yamaha dealer.
Outboard motor mounting	Are outboard motor mounting bolts loose?	Tighten bolts or have serviced by a Yamaha dealer.
Steering pivot	Is steering pivot loose or damaged?	Have serviced by a Yamaha dealer.

EMU29436

Temporary action in emergency

EMU29442

Impact damage

EWMO0871



WARNING

The outboard motor can be seriously damaged by a collision while operating or trailering. Damage could make the outboard motor unsafe to operate.

If the outboard motor hits an object in the water, follow the procedure below.



ZMU01814

- (1) Stop the engine immediately.
- (2) Check the control system and all components for damage. Also, check the boat for damage.
- (3) Whether damage is found or not, return to the nearest harbor slowly and carefully.
- (4) Have a Yamaha dealer check the outboard motor before operating it again.

EMU30685

Replacing fuse

EWMO0632



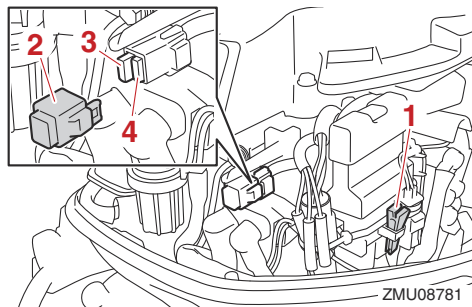
WARNING

Substituting an incorrect fuse or a piece of wire could allow excessive current flow. This could cause electric system damage and a fire hazard.

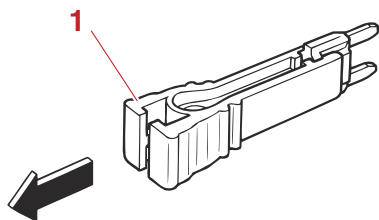
If a fuse has blown, replace the fuse according to the following procedure.

- (1) Open the fuse holder.
- (2) Remove the fuse using the fuse puller, and then install a spare fuse of the proper amperage.

Trouble Recovery



1. Fuse puller
2. Cap
3. Fuse (20 A)
4. Spare fuse (20 A)



1. Fuse puller

Consult your Yamaha dealer if the new fuse immediately blows again.

EMU29516

Power trim and tilt will not operate

EWM02331



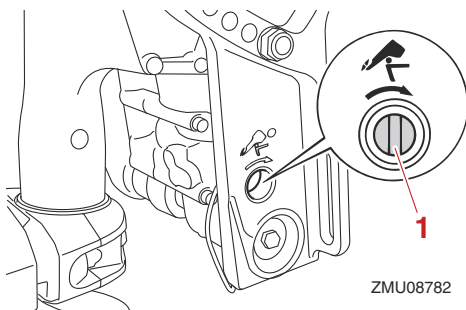
WARNING

Never get under the engine while it is tilted. Severe injury could occur if the outboard motor accidentally falls.

If the outboard motor cannot be tilted up/down using the power trim and tilt unit, e.g.

because of a discharged battery or a failure with the unit itself, the outboard motor can be tilted manually.

- (1) Stop the engine.
- (2) Loosen the manual valve screw by turning it clockwise until it stops.



1. Manual valve screw

- (3) Adjust the outboard motor to a navigable angle, tighten the manual valve screw counterclockwise, and secure the outboard motor.

EMU29534

Starter will not operate

If the starter mechanism does not operate (the engine cannot be cranked with the starter), the engine can be started with an emergency starter rope.

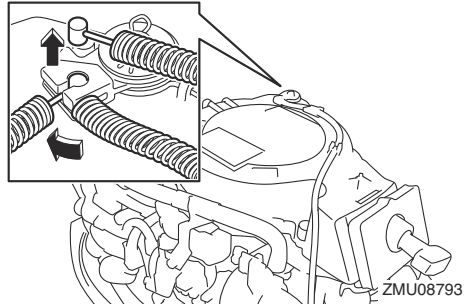
EWM01023



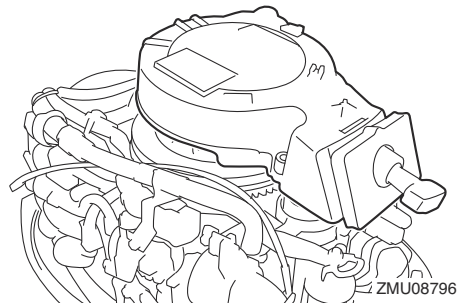
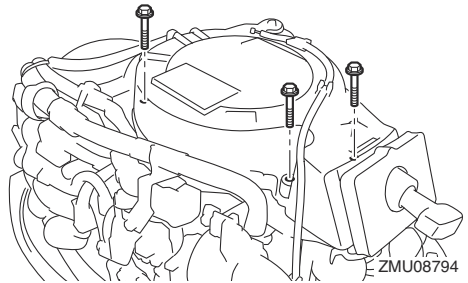
WARNING

- Use this procedure only in an emergency to return to the nearest port for repairs.
- When the emergency starter rope is used to start the engine, the start-in-gear protection device does not operate. Make sure the remote control lever is in neutral. Otherwise the boat could unexpectedly start to move, which could result in an accident.

- Attach the engine shut-off cord to a secure place on your clothing, or your arm or leg while operating the boat.
- Do not attach the cord to clothing that could tear loose. Do not route the cord where it could become entangled, preventing it from functioning.
- Avoid accidentally pulling the cord during normal operation. Loss of engine power means the loss of most steering control. Also, without engine power, the boat could slow rapidly. This could cause people and objects in the boat to be thrown forward.
- Make sure no one is standing behind you when pulling the starter rope. It could whip behind you and injure someone.
- An unguarded, rotating flywheel is very dangerous. Keep loose clothing and other objects away when starting the engine. Use the emergency starter rope only as instructed. Do not touch the flywheel or other moving parts when the engine is running. Do not install the starter mechanism or top cowling after the engine is running.
- Do not touch the ignition coil, spark plug wire, spark plug cap, or other electrical components when starting or operating the motor. You could get an electrical shock.



- (3) Remove the manual starter by removing the bolt(s).



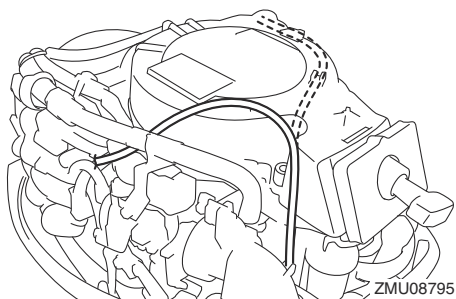
- (4) Pass the start-in-gear protection cable under the blow by hose and remove the spring from it.

EMU47122

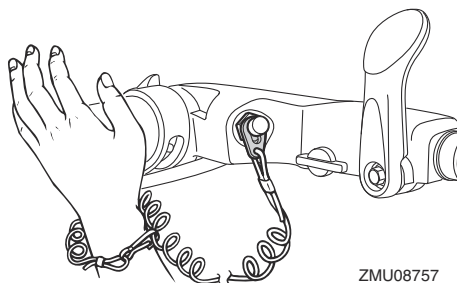
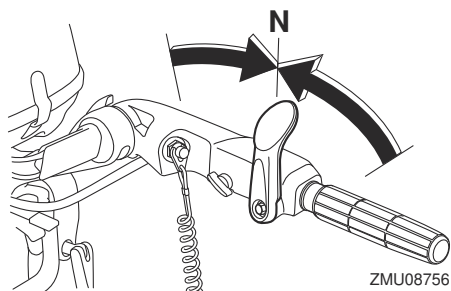
Emergency starting engine (manual start model)

- (1) Remove the top cowling.
- (2) Disconnect the start-in-gear protection cable from the manual starter.

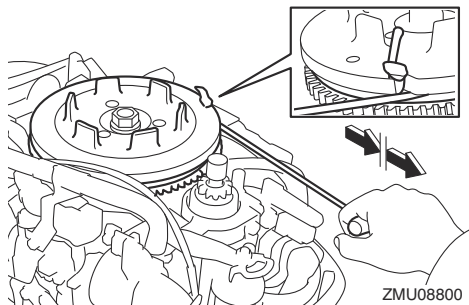
Trouble Recovery



- (5) Be sure that the gear shift is in neutral and that the clip is attached to the engine shut-off switch.



- (6) Insert the knotted end of the emergency starter rope into the notch in the flywheel magnet and wind the rope several turns around the flywheel magnet clockwise.



- (7) Pull the rope slowly until resistance is felt. Give a strong pull straight out to crank and start the engine. If the engine does not start on the first try, repeat the procedure.

TIP:

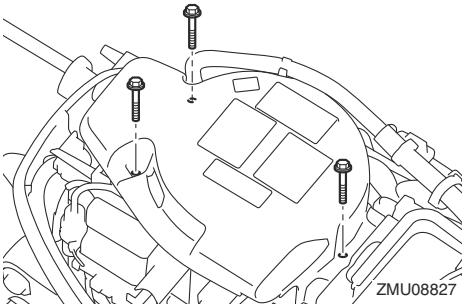
- If the engine does not start on the first try, repeat the procedure. If the engine fails to start after 4 or 5 tries, open the throttle a small amount (between 1/8 and 1/4) and try again. Also if the engine is warm and fails to start, open the throttle a same amount and try to start the engine again. If the engine still fails to start, see page 53.
- Slowly return the throttle grip to the fully closed position so that the engine does not stall.

EMU47132

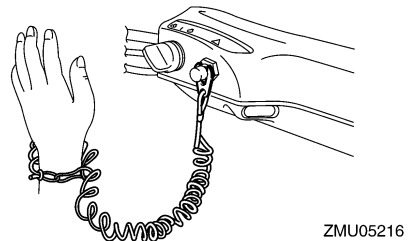
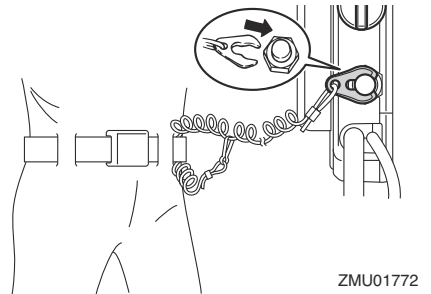
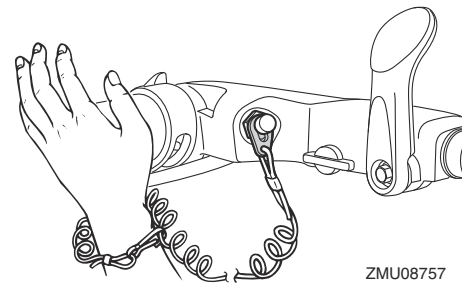
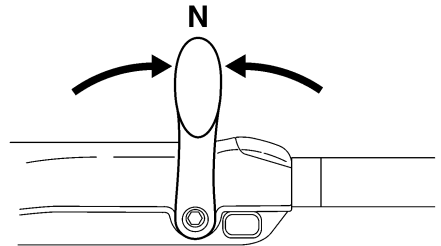
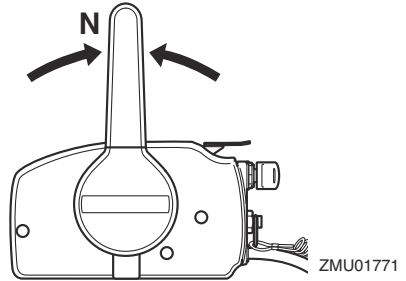
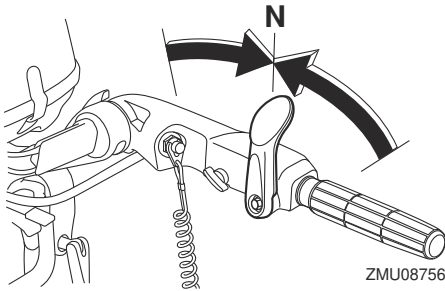
Emergency starting engine (electric start model)

- (1) Remove the flywheel magnet cover by removing the bolt(s).

Trouble Recovery



- (2) Be sure that the gear shift is in neutral and that the clip is attached to the engine shut-off switch. The main switch must be "ON" (on), if equipped.

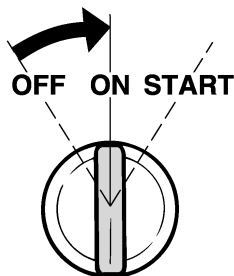


Trouble Recovery

EMU33502

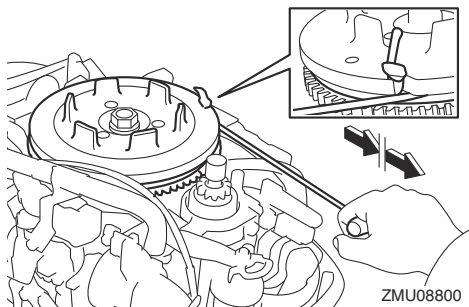
Treatment of submerged motor

If the outboard motor is submerged, immediately take it to a Yamaha dealer. Otherwise some corrosion may begin almost immediately. **NOTICE:** Do not attempt to run the outboard motor until it has been completely inspected. [ECM00402]



ZMU01773

- (3) Insert the knotted end of the emergency starter rope into the notch in the flywheel magnet and wind the rope 1 or 2 turn(s) around the flywheel magnet clockwise.
- (4) Pull the rope slowly until resistance is felt. Give a strong pull straight out to crank and start the engine. If the engine does not start on the first try, repeat the procedure.



TIP:

- If the engine does not start on the first try, repeat the procedure. If the engine fails to start after 4 or 5 tries, open the throttle a small amount (between 1/8 and 1/4) and try again. Also if the engine is warm and fails to start, open the throttle a same amount and try to start the engine again. If the engine still fails to start, see page 53.
- Slowly return the throttle grip to the fully closed position so that the engine does not stall.

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